

- ① KEY shows the location of parts diagramed in the illustration.
- ② Parts numbers begin with `V` and `W` are standard parts of the market.
- ③ `LH` and `RH` on the parts name are described against the moving direction of the machine or are described on the condition how to install parts on the machines.
- ④ SPC : The following symbol classifies parts to be used for machines.
 - `\*` means standard parts.
 - `T` shows that the parts can be installed as optional parts.
 - `R` shows that the parts can be used as applicable parts to replace originally equipped parts.
- ⑤ Upper column : QTY shows the number of parts to be used for one unit of machine.

`M` is indicated for parts supplied by a meter long.

`1` is indicated for parts supplied by liter.

`AR` is indicated for parts need to be adjusted or regulated.

Lower column : serial number

—229 means serial number up to 229.

230— means serial number 230 and after.

⑥ ITC : Interchangeability

`1`...OLD ← NEW

New parts can be used in place of the old parts.

`2`...OLD → NEW

Old parts can be used in place of the new parts.

`3`...OLD →← NEW

Old parts and new parts can not be replaced each other.

⑦ COL : Color code

Color is signified with color code number for colored parts.

Please see the color list shown in the next page.

⑧ GRP : Parts shown in this column can be replaced by SET parts.

Example : Parts marked ① can be replaced by parts marked ②, and
④ for ③, so the rest follow in the same alphabetical
order.

⑨ Remarks

* Other maker's part code number is shown in this column.

* When Fig. No. is shown in the Remark column of SET parts or ASSY parts,
each of their component parts are listed in said Fig. No.

3. Color :

The following colors are used color parts.

COLOR CODE	COLOR	SPRAY TYPE PARTS CODE	PAINTS 4K DRUM PARTS CODE	PAINTS 16K DRUM PARTS CODE
7 F	MIRROR BLACK	1300-954-001-10	1300-954-003-00	1300-954-004-00

NOTE : Color code is signified only for the parts assigned by the maker as color parts.

4. Serial Numbers :

For chassies serial number is shown on the LABEL.

Please see

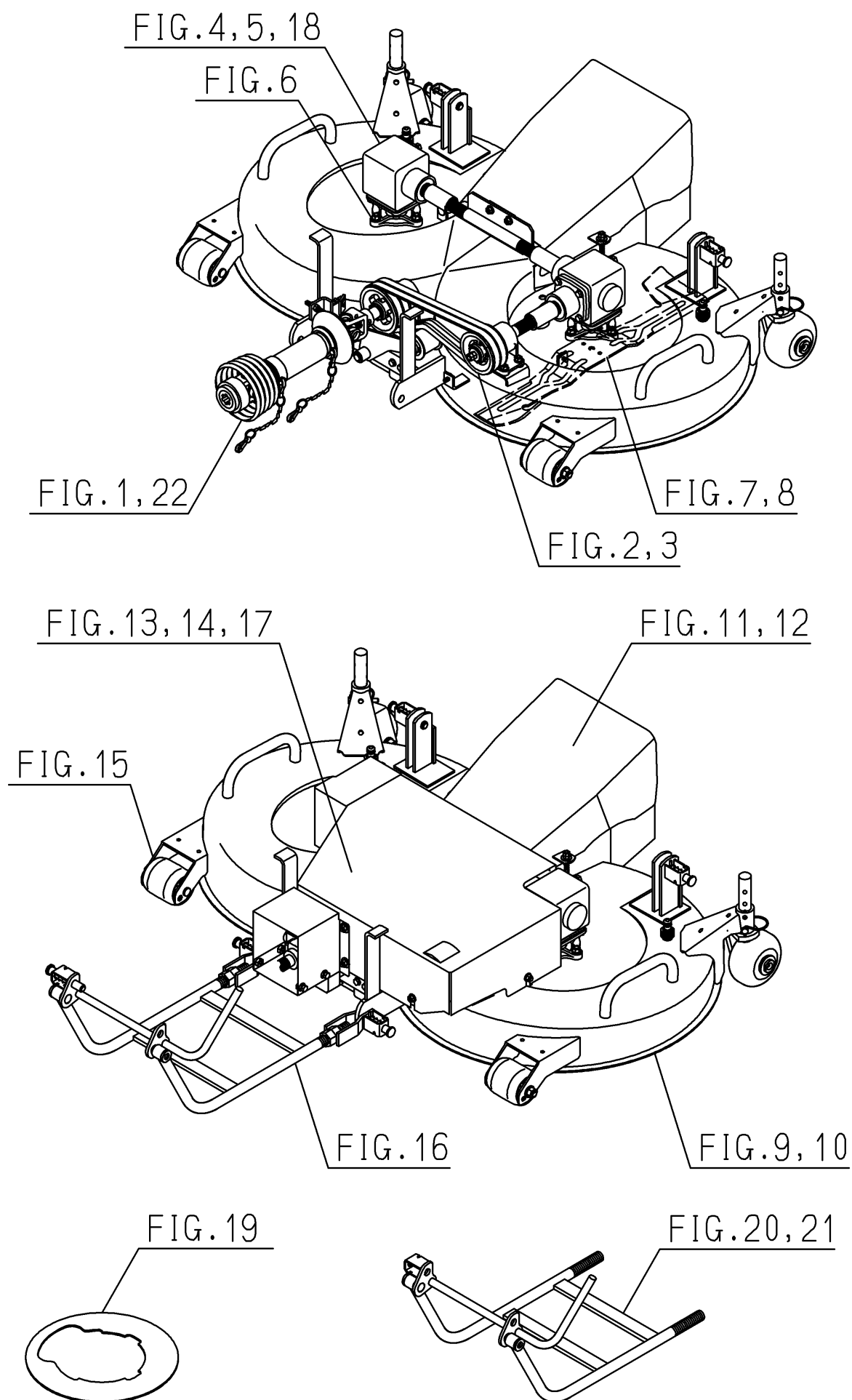


5. Parts Order

- 1) Parts numbers listed in the parts catalogue are all registered in “ISEKI on-line computer” .
- 2) When you order parts, please make sure of correct numbers.
- 3) When substitute parts is available, the part number ordered will be automatically turned to a new part number.
- 4) Please be sure to use “ISEKI GENUINE PARTS” .

Any other similar parts other than ISEKI parts when used may cause a trouble that makes us unable to repair or guarantee the warrant.

[illegible]



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CASE(BEVEL)SYSTEM(SCMA54)..... Fig. 5

METAL SYSTEM..... Fig. 6

BLADE SYSTEM(SCMA48)..... Fig. 7

BLADE SYSTEM(SCMA54)..... Fig. 8

DECK(MOWER)SYSTEM(SCMA48)..... Fig. 9

DECK(MOWER)SYSTEM(SCMA54)..... Fig. 10

COVER(DISCHARGE)SYSTEM(SCMA48)..... Fig. 11

COVER(DISCHARGE)SYSTEM(SCMA54)..... Fig. 12

COVER(BELT)SYSTEM(SCMA48)..... Fig. 13

COVER(BELT)SYSTEM(SCMA54)..... Fig. 14

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PLATE(BLADE METAL/B)(REPAIR)..... Fig. 19

F(SXG22)KIT(SCMA48)(REPAIR)..... Fig. 20

F(SXG22)KIT(SCMA54)(REPAIR)..... Fig. 21

COMPONENT PARTS

COMPONENT PARTS

FOR 8663-101-510-00 ON Fig.1 Fig. 22

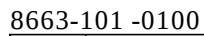
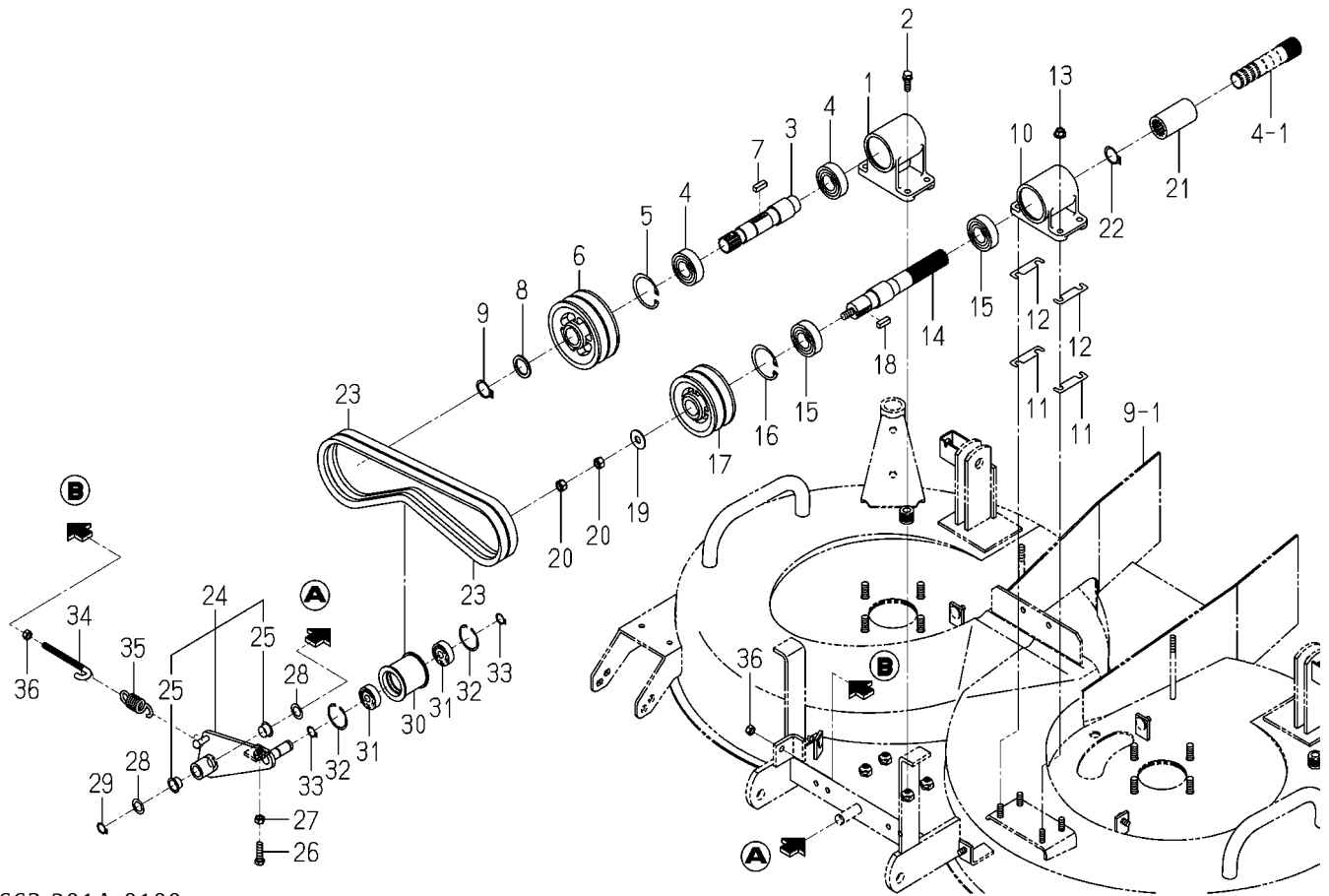
[illegible]

FIG. 2 PULLEY SYSTEM(SCMA48)

8663-201A-0100

KEY	PART CODE	DESCRIPTION	S P C	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				SCMA48 SXG22F	SCMA54 SXG22F				
1	8663-201-051-00	METAL/INPUT	*	1					
2	V211-260-802-50	BOLT/S	*	4					
3	8663-201-052-00	SHAFT/INPUT	*	1					
4	V600-150-620-50	BEARING,RB/6205SS	*	2					
5	V705-140-052-00	RING,SNAP/52 C	*	1					
6	8663-201-053-00	PULLEY/V2B102	*	1					
7	8663-201-054-00	KEY/07X07X22	*	1					
8	1415-216-602-00	WASHER/26X35X2	*	1					
9	V704-140-025-00	RING,SNAP/25 C	*	1					
10	8663-201-055-00	METAL/OUTPUT	*	1					
11	8663-201-059-00	SHIM/1.0	*	2					
12	8663-201-061-00	SHIM/0.5	*	2					
13	V363-260-008-00	NUT/WASHER	*	4					
14	8663-201-056-00	SHAFT/48/LH/FRONT	*	1					
15	V600-150-620-50	BEARING,RB/6205SS	*	2					
16	V705-140-052-00	RING,SNAP/52 C	*	1					
17	8663-201-057-10	PULLEY/V2B90	*	1					
18	8663-201-054-00	KEY/07X07X22	*	1					
19	3659-170-003-00	WASHER/11X30X3	*	1					
20	V304-260-010-00	NUT	*	2					
21	1560-220-004-10	COUPRING/21X36X65	*	1					
22	V704-140-025-00	RING,SNAP/25 C	*	1					
23	8663-201-058-10	BELT/VB036	*	2					
24	8663-201-510-30	ARM/TENSION ASSY	*	1					
25	2502-407-001-10	BUSH/15X17X11	*	2					
26	V201-260-803-00	BOLT/M 8X30	*	1					
27	V304-260-008-00	NUT	*	1					
28	3517-205-007-00	WASHER	*	2					
29	V704-140-015-00	RING,SNAP/15 C	*	1					
30	8663-201-062-00	PULLY/TENSION/50X46	*	1					

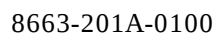
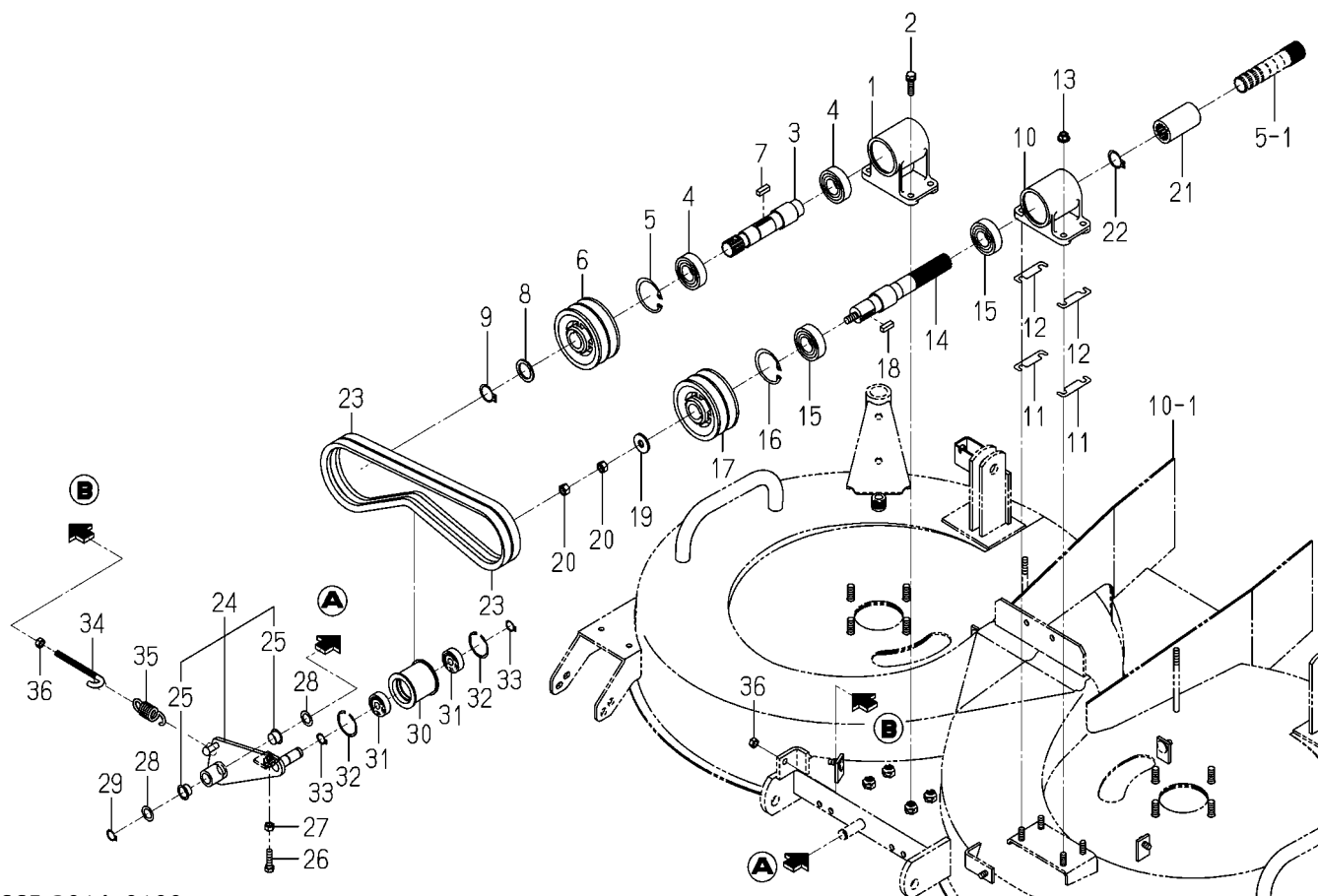
[illegible]

FIG. 3 PULLEY SYSTEM(SCMA54)

8665-201A-0100

KEY	PART CODE	DESCRIPTION	S P C	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				SCMA48 SXG22F	SCMA54 SXG22F				
1	8663-201-051-00	METAL/INPUT	*		1				
2	V211-260-802-50	BOLT/S	*		4				
3	8663-201-052-00	SHAFT/INPUT	*		1				
4	V600-150-620-50	BEARING,RB/6205SS	*		2				
5	V705-140-052-00	RING,SNAP/52 C	*		1				
6	8665-201-051-00	PULLEY/V2B93	*		1				
7	8663-201-054-00	KEY/07X07X22	*		1				
8	1415-216-602-00	WASHER/26X35X2	*		1				
9	V704-140-025-00	RING,SNAP/25 C	*		1				
10	8663-201-055-00	METAL/OUTPUT	*		1				
11	8663-201-059-00	SHIM/1.0	*		2				
12	8663-201-061-00	SHIM/0.5	*		2				
13	V363-260-008-00	NUT/WASHER	*		4				
14	8663-201-056-00	SHAFT/48/LH/FRONT	*		1				
15	V600-150-620-50	BEARING,RB/6205SS	*		2				
16	V705-140-052-00	RING,SNAP/52 C	*		1				
17	8663-201-057-10	PULLEY/V2B90	*		1				
18	8663-201-054-00	KEY/07X07X22	*		1				
19	3659-170-003-00	WASHER/11X30X3	*		1				
20	V304-260-010-00	NUT	*		2				
21	1560-220-004-10	COUPRING/21X36X65	*		1				
22	V704-140-025-00	RING,SNAP/25 C	*		1				
23	8665-201-052-10	BELT/VB038	*		2				
24	8663-201-510-30	ARM/TENSION ASSY	*		1				
25	2502-407-001-10	BUSH/15X17X11	*		2				
26	V201-260-803-00	BOLT/M 8X30	*		1				
27	V304-260-008-00	NUT	*		1				
28	3517-205-007-00	WASHER	*		2				
29	V704-140-015-00	RING,SNAP/15 C	*		1				
30	8663-201-062-00	PULLY/TENSION/50X46	*		1				

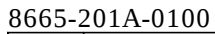
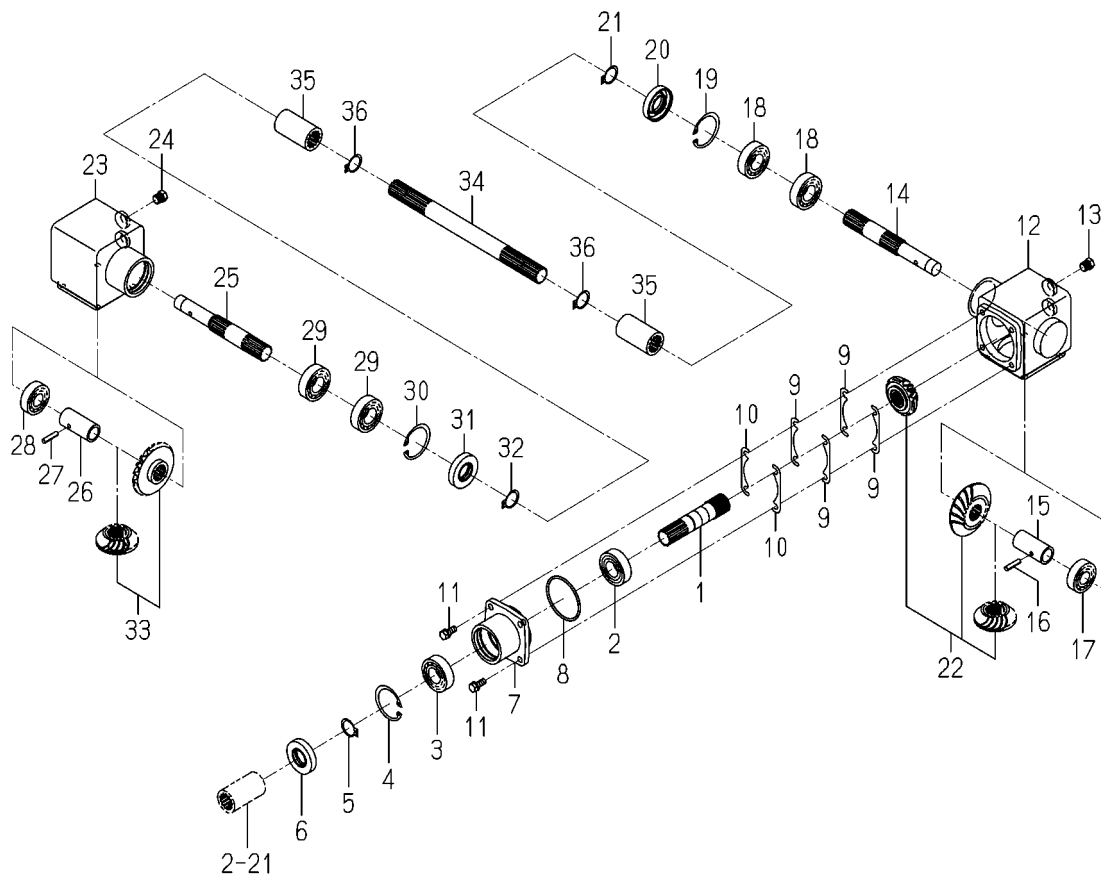
[illegible]

FIG. 4 CASE(BEVEL)SYSTEM(SCMA48)

8663-202A-0100

KEY	PART CODE	DESCRIPTION	S P C	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				SCMA48 SXG22F	SCMA54 SXG22F				
1	8663-202-051-00	SHAFT/LH/REAR	*	1					
2	1594-221-001-00	BEARING/BALL 6205SH2	*	1					
3	V600-110-620-50	BEARING,RB/6205	*	1					
4	V705-140-052-00	RING,SNAP/52 C	*	1					
5	V704-140-025-00	RING,SNAP/25 C	*	1					
6	V744-125-521-00	SEAL,OIL/TC255210	*	1					
7	8663-202-052-10	METAL/BEVELCASE	*	1					
8	V721-103-106-50	O-RING/G65	*	1					
9	8663-202-055-00	SHIM/0.1	*	4					
10	8663-202-056-00	SHIM/0.2	*	2					
11	V211-260-802-00	BOLT/S	*	4					
12	8663-202-057-10	CASE/BEVEL/LH	*	1					
13	7955-201-026-00	PLUG,DRAIN (1/4)	*	2					
14	8663-202-058-00	SHAFT/CASE	*	1					
15	8663-202-059-00	HUB/SPACER	*	1					
16	V580-140-602-80	PIN,SPRING/6 X28 W	*	1					
17	V600-110-620-40	BEARING,RB/6204	*	1					
18	V600-110-620-50	BEARING,RB/6205	*	2					
19	V705-140-052-00	RING,SNAP/52 C	*	1					
20	V744-125-521-00	SEAL,OIL/TC255210	*	1					
21	V704-140-025-00	RING,SNAP/25 C	*	1					
22	8663-202-610-00	GEAR/B/21-25-21 SET	*	1					
23	8663-202-062-10	CASE/BEVEL/RH	*	1			7F		
24	7955-201-026-00	PLUG,DRAIN (1/4)	*	2					
25	8663-202-058-00	SHAFT/CASE	*	1					
26	8663-202-059-00	HUB/SPACER	*	1					
27	V580-140-602-80	PIN,SPRING/6 X28 W	*	1					
28	V600-110-620-40	BEARING,RB/6204	*	1					
29	V600-110-620-50	BEARING,RB/6205	*	2					
30	V705-140-052-00	RING,SNAP/52 C	*	1					

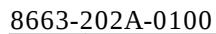
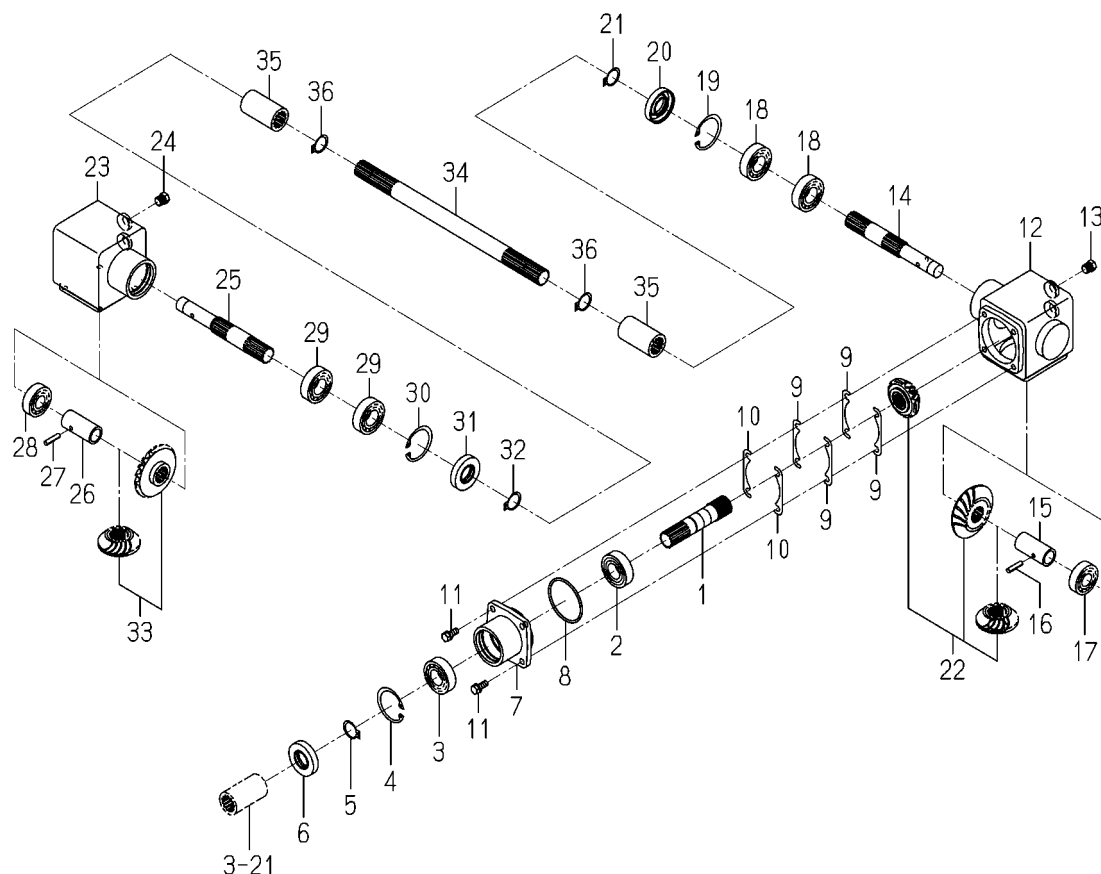
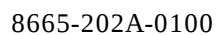
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FIG. 5 CASE(BEVEL)SYSTEM(SCMA54)

8665-202A-0100

KEY	PART CODE	DESCRIPTION	S P C	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				SCMA48 SXG22F	SCMA54 SXG22F				
1	8663-202-051-00	SHAFT/LH/REAR	*		1				
2	1594-221-001-00	BEARING/BALL 6205SH2	*		1				
3	V600-110-620-50	BEARING,RB/6205	*		1				
4	V705-140-052-00	RING,SNAP/52 C	*		1				
5	V704-140-025-00	RING,SNAP/25 C	*		1				
6	V744-125-521-00	SEAL,OIL/TC255210	*		1				
7	8663-202-052-10	METAL/BEVELCASE	*		1				
8	V721-103-106-50	O-RING/G65	*		1				
9	8663-202-055-00	SHIM/0.1	*		4				
10	8663-202-056-00	SHIM/0.2	*		2				
11	V211-260-802-00	BOLT/S	*		4				
12	8663-202-057-10	CASE/BEVEL/LH	*		1				
13	7955-201-026-00	PLUG,DRAIN (1/4)	*		2				
14	8663-202-058-00	SHAFT/CASE	*		1				
15	8663-202-059-00	HUB/SPACER	*		1				
16	V580-140-602-80	PIN,SPRING/6 X28 W	*		1				
17	V600-110-620-40	BEARING,RB/6204	*		1				
18	V600-110-620-50	BEARING,RB/6205	*		2				
19	V705-140-052-00	RING,SNAP/52 C	*		1				
20	V744-125-521-00	SEAL,OIL/TC255210	*		1				
21	V704-140-025-00	RING,SNAP/25 C	*		1				
22	8663-202-610-00	GEAR/B/21-25-21 SET	*		1				
23	8663-202-062-10	CASE/BEVEL/RH	*		1		7F		
24	7955-201-026-00	PLUG,DRAIN (1/4)	*		2				
25	8663-202-058-00	SHAFT/CASE	*		1				
26	8663-202-059-00	HUB/SPACER	*		1				
27	V580-140-602-80	PIN,SPRING/6 X28 W	*		1				
28	V600-110-620-40	BEARING,RB/6204	*		1				
29	V600-110-620-50	BEARING,RB/6205	*		2				
30	V705-140-052-00	RING,SNAP/52 C	*		1				

[illegible]

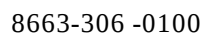
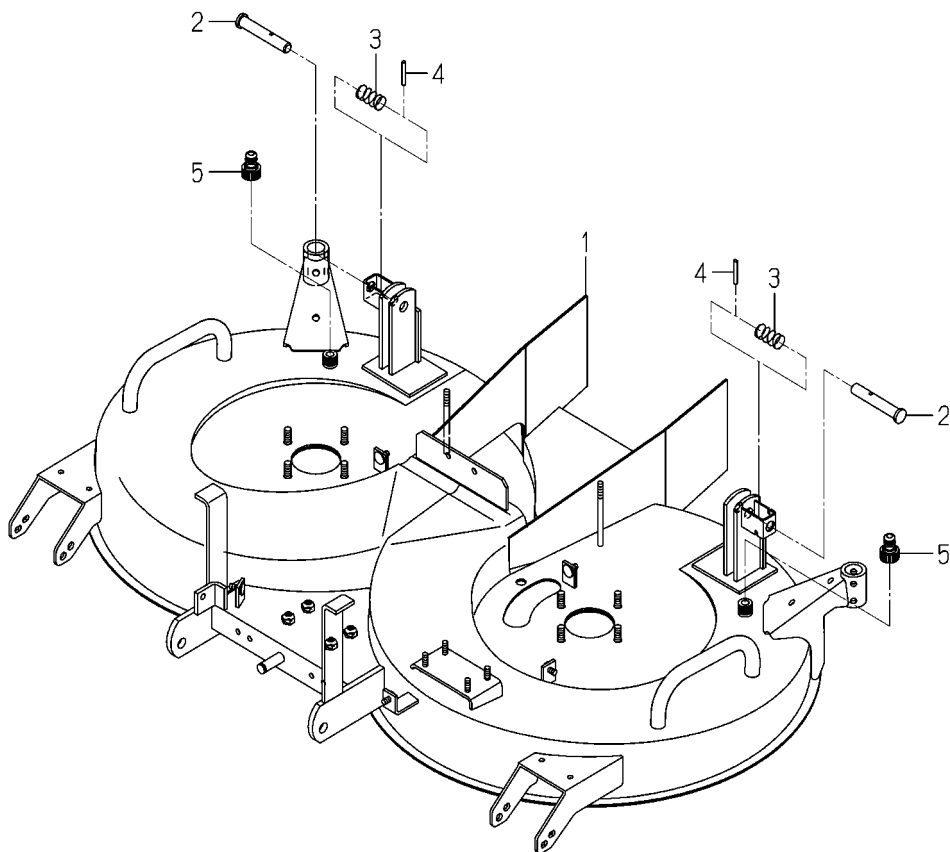
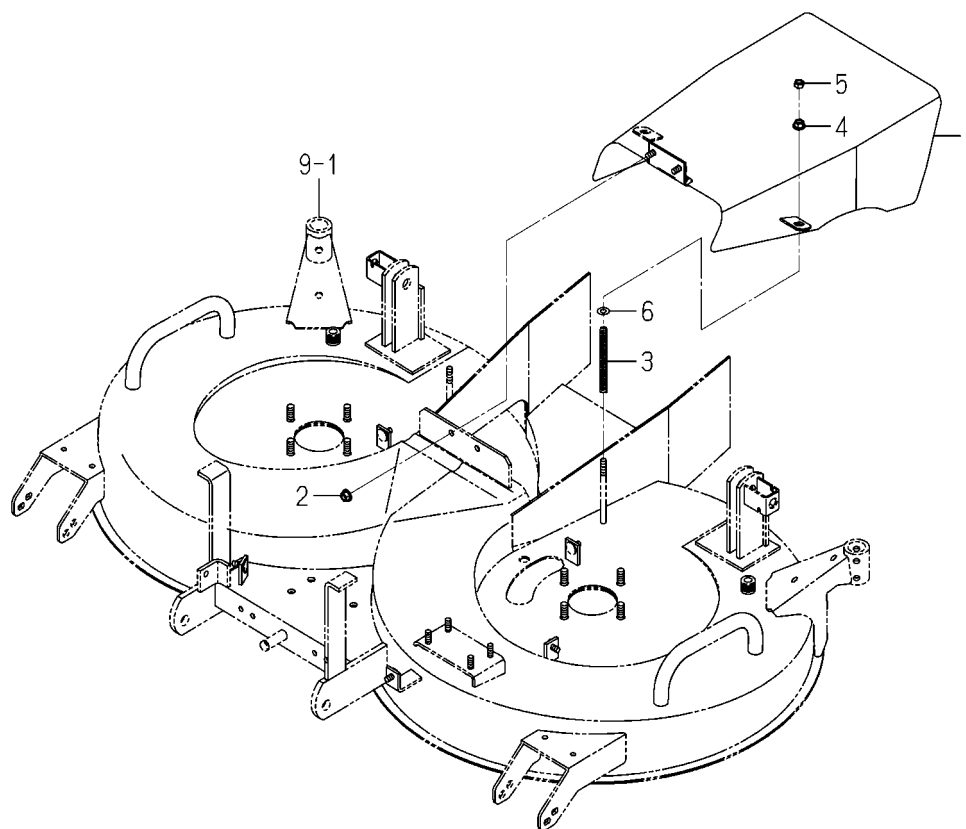
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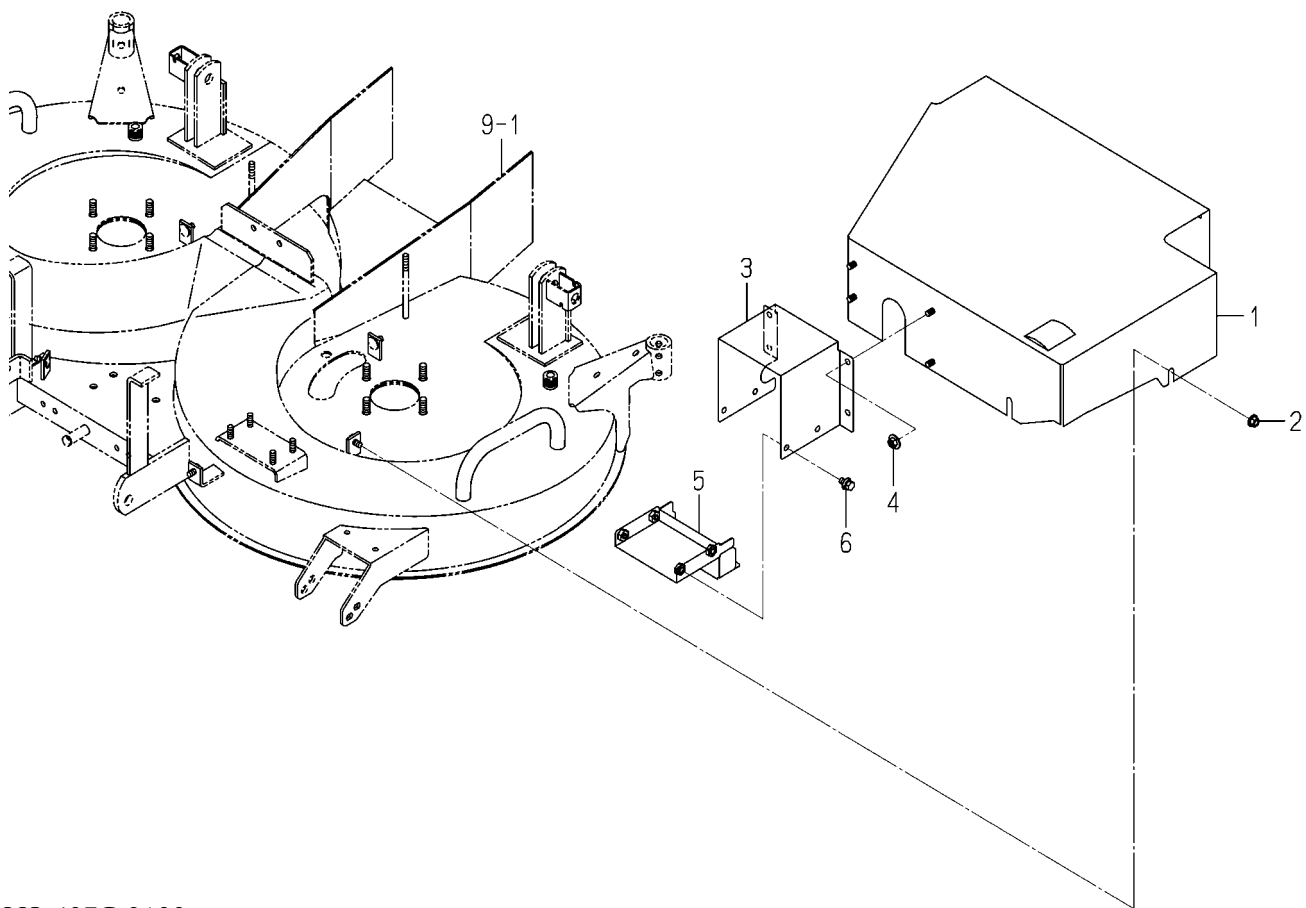
FIG. 9 DECK(MOWER)SYSTEM(SCMA48)

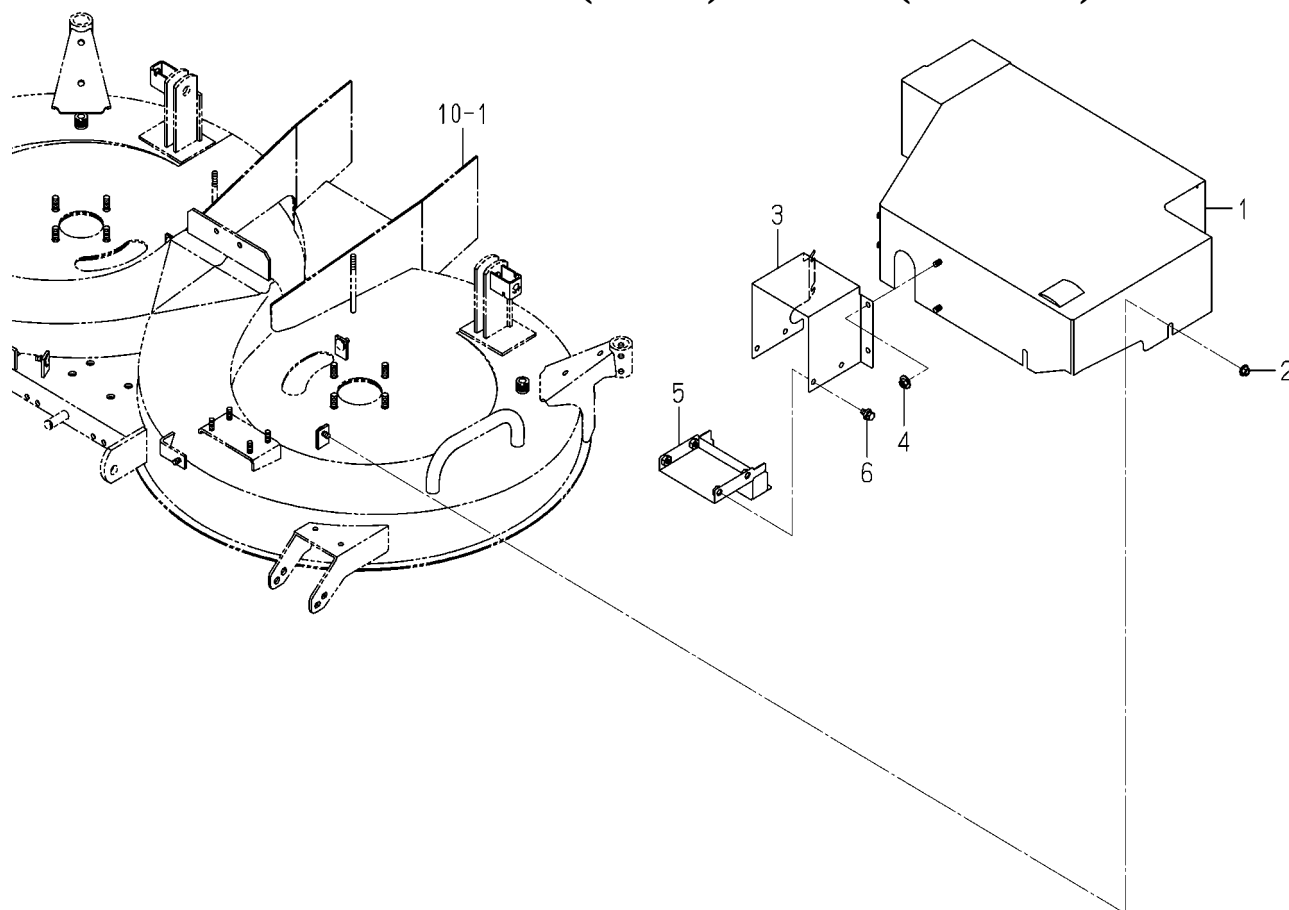


8663-402A-0100

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[illegible]

[illegible]

[illegible]

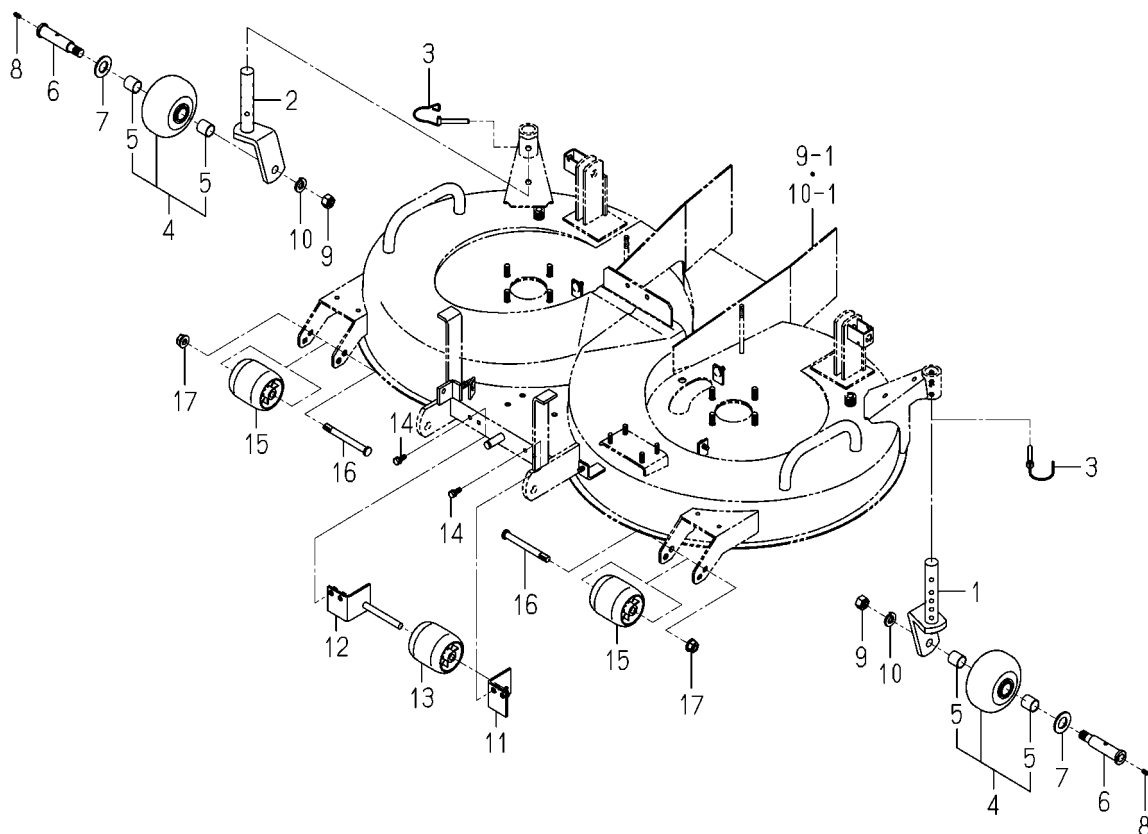
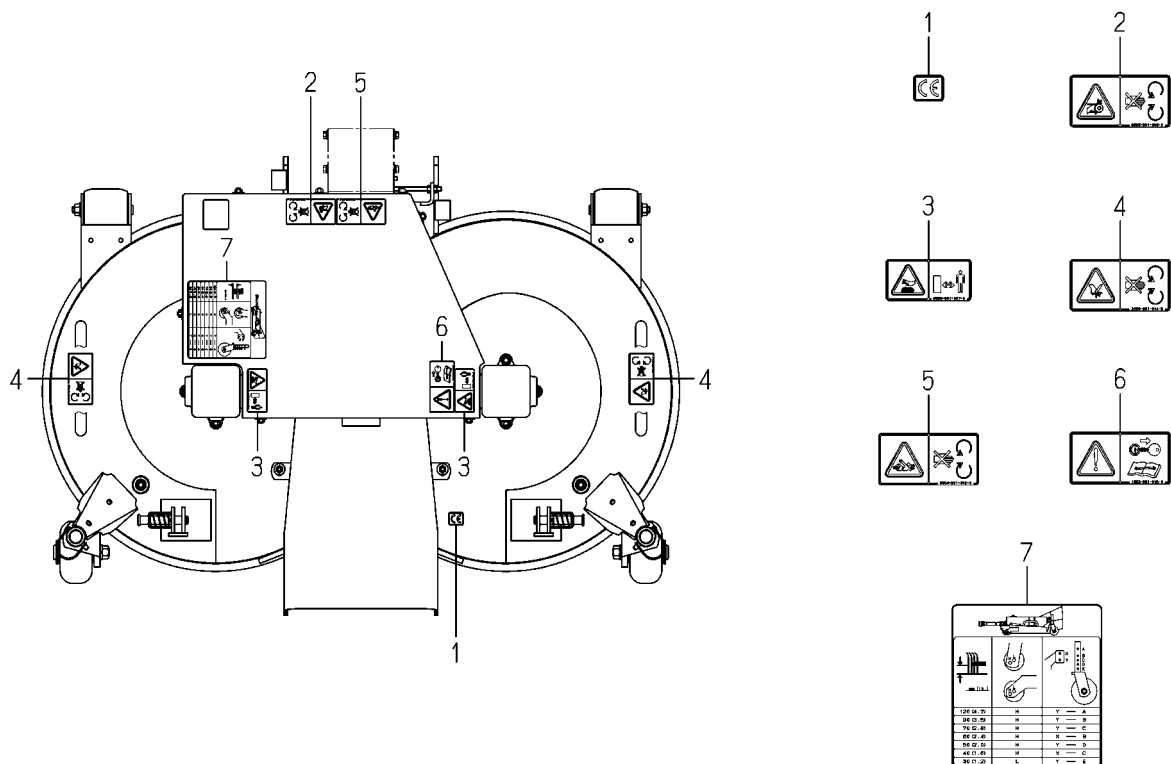
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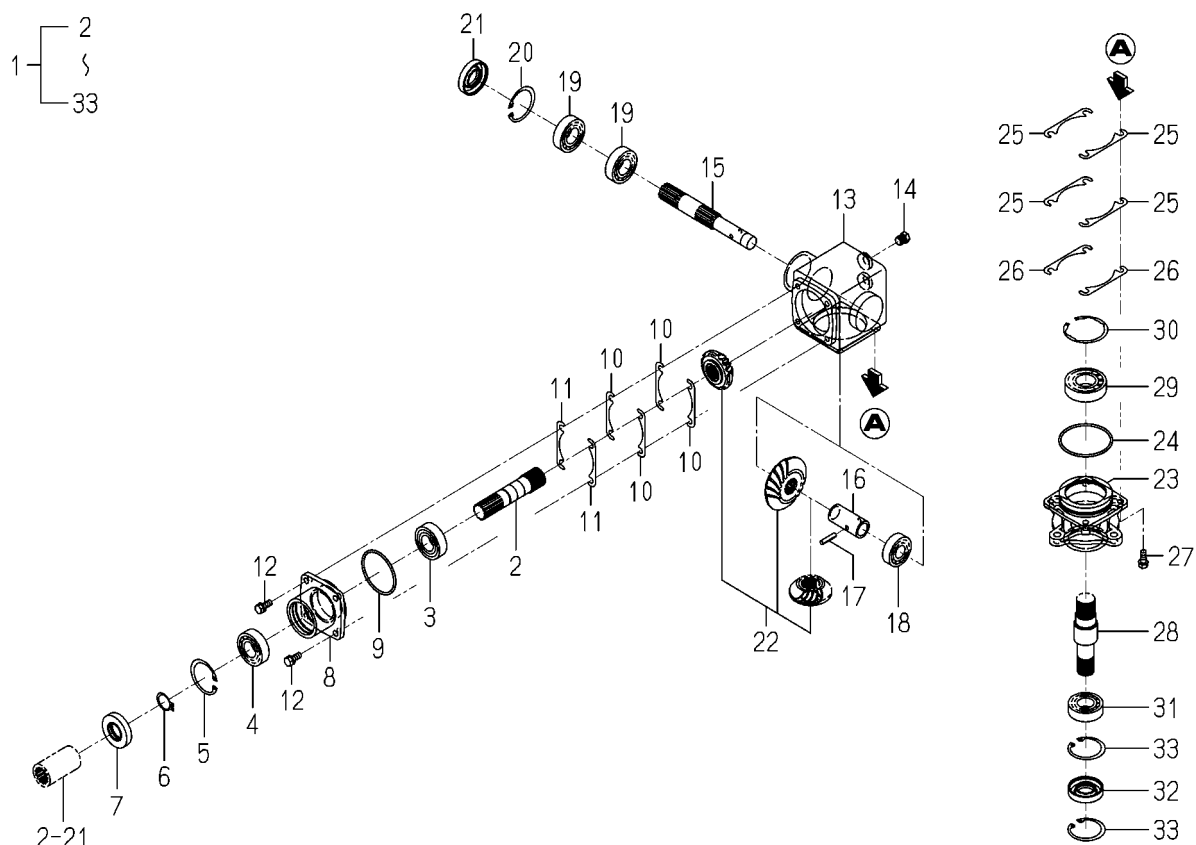
FIG. 17 LABEL



8663-901A-0100

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FIG. 18 CASE(BEVEL)SET(REPAIR)(1/2)

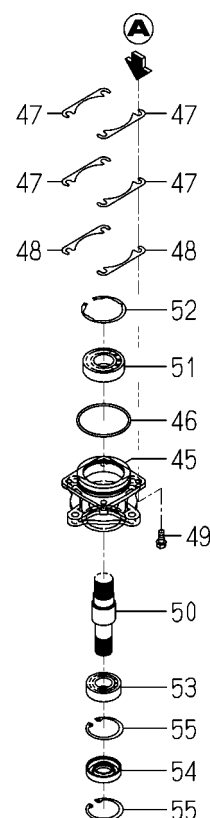
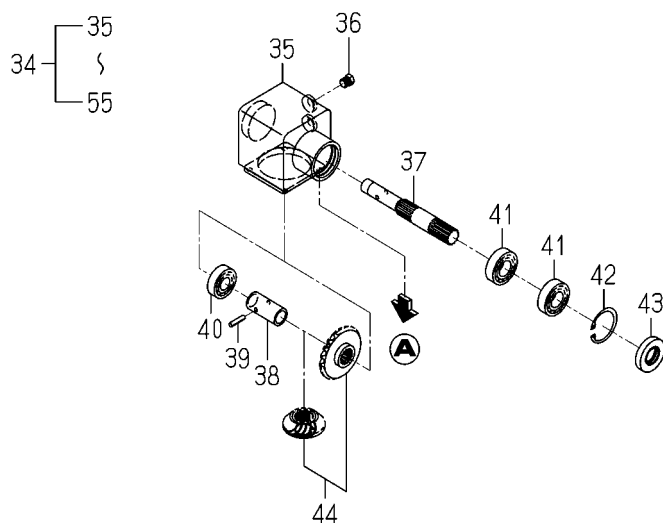


8663-202Z-0100

KEY	PART CODE	DESCRIPTION	S P C	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				SCMA48 SXG22F	SCMA54 SXG22F				
1	8663-202-560-00	CASE/BEVEL/LH ASSY	R	1	1				
2	8663-202-051-00	SHAFT/LH/REAR	R	1	1				
3	1594-221-001-00	BEARING/BALL 6205SH2	R	1	1				
4	V600-110-620-50	BEARING,RB/6205	R	1	1				
5	V705-140-052-00	RING,SNAP/52 C	R	1	1				
6	V704-140-025-00	RING,SNAP/25 C	R	1	1				
7	V744-125-521-00	SEAL,OIL/TC255210	R	1	1				
8	8663-202-052-10	METAL/BEVELCASE	R	1	1				
9	V721-103-106-50	O-RING/G65	R	1	1				
10	8663-202-055-00	SHIM/0.1	R	4	4				
11	8663-202-056-00	SHIM/0.2	R	2	2				
12	V211-260-802-00	BOLT/S	R	4	4				
13	8663-202-057-10	CASE/BEVEL/LH	R	1	1				
14	7955-201-026-00	PLUG,DRAIN (1/4)	R	2	2				
15	8663-202-058-00	SHAFT/CASE	R	1	1				
16	8663-202-059-00	HUB/SPACER	R	1	1				
17	V580-140-602-80	PIN,SPRING/6 X28 W	R	1	1				
18	V600-110-620-40	BEARING,RB/6204	R	1	1				
19	V600-110-620-50	BEARING,RB/6205	R	2	2				
20	V705-140-052-00	RING,SNAP/52 C	R	1	1				
21	V744-125-521-00	SEAL,OIL/TC255210	R	1	1				
22	8663-202-610-00	GEAR/B/21-25-21 SET	R	1	1				
23	8663-301-051-20	METAL/BLADE/B	R	1	1				
24	V721-103-107-50	O-RING/G75	R	1	1				
25	8595-201-021-00	SHIM/0.1	R	4	4				
26	8595-201-022-00	SHIM/0.2	R	2	2				
27	V211-260-802-00	BOLT/S	R	4	4				
28	8663-301-052-10	SHAFT/BLADE/B	R	1	1				
29	V600-110-620-60	BEARING,RB/6206	R	1	1				
30	V707-140-062-00	RING/SNAP	R	1	1				

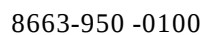
FIG. 18 CASE(BEVEL)SET(REPAIR)(2/2)

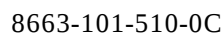
31~33-PLEASE SEE (1/2)



8663-202Z-0100

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[illegible]

[illegible]

Numerical Index

8663-097-130-00

Part Code	Fig. Key	Part Code	Fig. Key	Part Code	Fig. Key
1337-401-006-00	2 35	8595-501-001-20	15 13	8663-201-056-00	2 14
	3 35		15 15		3 14
1415-216-602-00	2 8	8595-505-051-30	15 16	8663-201-057-10	2 17
	3 8	8595-608-082-10	9 2		3 17
1560-220-004-10	2 21		10 2	8663-201-058-10	2 23
	3 21		16 2	8663-201-059-00	2 11
	4 35		16 6		3 11
	5 35	8595-901-006-00	17 2	8663-201-061-00	2 12
1560-601-028-00	9 3		20 11		3 12
	10 3		21 11	8663-201-062-00	2 30
	16 3	8595-901-007-00	17 3		3 30
	16 7		20 12	8663-201-510-30	2 24
1593-901-015-00	17 6		21 12		3 24
	20 14	8654-101-221-00	22 1	8663-202-051-00	4 1
	21 14	8654-101-230-00	22 3		5 1
1594-221-001-00	4 2		22 10		18 2
	5 2	8654-101-232-00	22 4	8663-202-052-10	4 7
	18 3		22 11		5 7
2500-901-014-30	17 4	8654-101-233-00	22 5		18 8
2500-901-027-00	17 1		22 12	8663-202-055-00	4 9
2502-407-001-10	2 25	8654-501-283-00	15 5		5 9
	3 25	8654-901-002-00	17 5		18 10
3517-205-007-00	2 28		20 13	8663-202-056-00	4 10
	3 28		21 13		5 10
3659-170-003-00	2 19	8657-101-501-00	22 16		18 11
	3 19	8657-501-530-00	15 4	8663-202-057-10	4 12
3737-341-007-00	2 34	8657-608-720-00	16 5		5 12
	3 34	8658-101-674-00	22 17		18 13
7821-102-008-00	22 7	8663-101-211-00	22 2	8663-202-058-00	4 14
	22 14	8663-101-510-00	1 1		4 25
7821-102-220-00	22 8		20 2		5 14
	22 15		21 2		5 25
7955-201-026-00	4 13	8663-101-521-00	22 6		18 15
	4 24	8663-101-531-00	22 13		18 37
	5 13	8663-201-051-00	2 1	8663-202-059-00	4 15
	5 24		3 1		4 26
	18 14	8663-201-052-00	2 3		5 15
	18 36		3 3		5 26
8595-101-731-00	22 9	8663-201-053-00	2 6		18 16
8595-201-021-00	6 3	8663-201-054-00	2 7		18 38
	18 25		2 18	8663-202-061-00	4 34
	18 47		3 7	8663-202-062-10	4 23
8595-201-022-00	6 4		3 18		5 23
	18 26	8663-201-055-00	2 10		18 35
	18 48		3 10	8663-202-560-00	18 1

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Part Code	Fig. Key		Part Code	Fig. Key		Part Code	Fig. Key	
8663-202-570-00	18	34	8663-901-001-00	17	7	V363-260-008-00	2	13
8663-202-610-00	4	22		20	15		3	13
	5	22		21	15		11	2
	18	22	8663-950-210-00	20	1		11	4
8663-202-620-00	4	33	8665-201-051-00	3	6		12	2
	5	33	8665-201-052-10	3	23		12	4
	18	44	8665-202-051-00	5	34		13	2
8663-301-004-00	6	15	8665-306-001-10	8	1		13	4
8663-301-051-20	6	1	8665-306-002-10	8	2		14	2
	18	23	8665-402-510-30	10	1		14	4
	18	45	8665-406-510-00	12	1		20	7
8663-301-052-10	6	8	8665-407-051-00	14	3		21	7
	18	28		21	6	V401-160-010-00	6	7
	18	50	8665-407-520-00	14	1	V401-160-012-00	7	6
8663-301-053-10	6	14		21	5		8	6
8663-306-001-10	7	1	8665-950-210-00	21	1	V401-160-016-00	15	10
8663-306-002-10	7	2	V201-260-803-00	2	26	V411-260-008-00	11	6
8663-306-004-00	7	4		3	26		12	6
	8	4	V203-361-203-50	7	5	V411-260-022-00	15	7
8663-306-210-10	7	3		8	5	V580-140-504-00	9	4
	8	3	V211-260-802-00	4	11		10	4
8663-402-002-00	9	5		5	11		16	4
	10	5		6	5		16	8
8663-402-051-00	19	1		15	14	V580-140-602-80	4	16
8663-402-510-30	9	1		18	12		4	27
8663-406-001-00	11	3		18	27		5	16
	12	3		18	49		5	27
8663-406-510-00	11	1	V211-260-802-50	2	2		18	17
8663-407-052-00	13	3		3	2		18	39
	20	6	V211-360-801-60	13	6	V580-140-804-00	1	2
8663-407-520-00	13	1		14	6		20	3
	20	5		20	9		21	3
8663-407-540-00	13	5		21	9	V600-110-620-40	4	17
	14	5	V304-260-008-00	2	27		4	28
	20	8		2	36		5	17
	21	8		3	27		5	28
8663-501-001-10	15	6		3	36		18	18
8663-501-210-00	15	1		11	5		18	40
8663-501-220-00	15	2		12	5	V600-110-620-50	4	3
8663-501-240-00	15	3	V304-260-010-00	2	20		4	18
8663-501-510-00	15	11		3	20		4	29
8663-501-520-00	15	12		6	6		5	3
8663-608-210-10	16	1	V304-460-016-00	15	9		5	18
	20	10	V334-460-022-00	16	9		5	29
	21	10	V360-260-012-00	15	17		6	11

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Part Code	Fig. Key	Part Code	Fig. Key	Part Code	Fig. Key
V600-110-620-50	18 4	V705-140-052-00	18 20		
	18 19		18 33		
	18 31		18 42		
	18 41		18 55		
	18 53	V707-140-062-00	6 10		
V600-110-620-60	6 9		18 30		
	18 29	V721-103-106-50	18 52		
	18 51		4 8		
V600-150-620-50	2 4		5 8		
	2 15	V721-103-107-50	18 9		
	3 4		6 2		
V600-350-620-20	3 15		18 24		
	2 31	V744-125-521-00	18 46		
	3 31		4 6		
V704-140-015-00	2 29		4 20		
	2 33	V760-150-000-00	4 31		
	3 29		5 6		
V704-140-025-00	3 33		5 20		
	2 9		5 31		
	2 22		6 12		
	3 9		18 7		
	3 22		18 21		
	4 5		18 32		
	4 21		18 43		
	4 32		18 54		
	4 36		15 8		
	5 5				
	5 21				
	5 32				
	5 36				
	18 6				
V705-140-035-00	2 32				
	3 32				
V705-140-052-00	2 5				
	2 16				
	3 5				
	3 16				
	4 4				
	4 19				
	4 30				
	5 4				
	5 19				
	5 30				
	6 13				
	18 5				

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Description	Fig. Key	Description	Fig. Key	Description	Fig. Key
ARM/FRONT COMP	16 1	BOLT, SEMS (SP)	14 6	COVER/YOKE COMP	21 8
	20 10		20 9	DECK/MOWER/48/B COMP	9 1
	21 10		21 9	DECK/MOWER/54/B COMP	10 1
ARM/TENSION ASSY	2 24	BOLT/M 8X30	2 26	F/SXG22KIT	20 1
	3 24		3 26		21 1
AS YOKE ASSY	22 16	BOLT/S	2 2	FITTINGYOKE	22 1
BEARING, RB/6202RS	2 31		3 2	FORK/M22 COMP	16 5
	3 31		4 11	FORK/WHEEL/LH COMP	15 1
BEARING, RB/6204	4 17		5 11	FORK/WHEEL/RH COMP	15 2
	4 28		6 5	GEAR/B/21-25-21 SET	4 22
	5 17		15 14		5 22
	5 28		18 12		18 22
	18 18		18 27	GEAR/BEVEL/25-2 SET	4 33
	18 40		18 49		5 33
BEARING, RB/6205	4 3	BUSH/15X17X11	2 25		18 44
	4 18		3 25	GREASENIPPLE	22 4
	4 29	BUSH/22X25X25	15 5		22 11
	5 3	CASE/BEVEL/LH	4 12	HUB/SPACER	4 15
	5 18		5 12		4 26
	5 29		18 13		5 15
	6 11	CASE/BEVEL/LH ASSY	18 1		5 26
	18 4	CASE/BEVEL/RH	4 23		18 16
	18 19		5 23		18 38
	18 31		18 35	JOINT/UNIVERSAL SET	1 1
	18 41	CASE/BEVEL/RH ASSY	18 34		20 2
	18 53	CHAIN ASSY	22 8		21 2
BEARING, RB/6205SS	2 4		22 15	JOURNALCROSSE ASSY	22 3
	2 15	COLLAR/BLADE	6 14		22 10
	3 4	COUPRING/21X36X65	2 21	KEY/07X07X22	2 7
	3 15		3 21		2 18
BEARING, RB/6206	6 9		4 35		3 7
	18 29		5 35		3 18
	18 51	COVER/BELT/B COMP	13 1	LABEL/CE	17 1
BEARING/BALL 6205SH2	4 2		14 1	LABEL/DANGER	17 4
	5 2		20 5	LABEL/DANGER/JOINT/G	22 17
	18 3		21 5	LABEL/GAUGEWHEEL	17 7
BELT/VB036	2 23	COVER/DISCHARGE/B	11 1		20 15
BELT/VB038	3 23		12 1		21 15
BLADE/60X640/C	7 1	COVER/JOINT	13 3	LABEL/MAINTENANCE	17 6
BLADE/60X640/D	7 2		14 3		20 14
BLADE/60X716/C	8 1		20 6		21 14
BLADE/60X716/D	8 2		21 6	LABEL/PTO	17 5
BOLT	7 5	COVER/YOKE COMP	13 5		20 13
	8 5		14 5		21 13
BOLT, SEMS (SP)	13 6		20 8	LABEL/WARNING/BELT	17 2

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Description	Fig. Key		Description	Fig. Key		Description	Fig. Key	
LABEL/WARNING/BELT	20	11	O-RING/G75	18	46	RING, SNAP/25 C	2	9
	21	11	PIN, SPRING/5 X40 W	9	4		2	22
LABEL/WARNING/HOT	17	3		10	4		3	9
	20	12		16	4		3	22
	21	12		16	8		4	5
METAL/BEVELCASE	4	7	PIN, SPRING/6 X28 W	4	16		4	21
	5	7		4	27		4	32
	18	8		5	16		4	36
METAL/BLADE/B	6	1		5	27		5	5
	18	23		18	17		5	21
	18	45		18	39		5	32
METAL/INPUT	2	1	PIN, SPRING/8 X40 W	1	2		5	36
	3	1		20	3		18	6
METAL/OUTPUT	2	10		21	3	RING, SNAP/52 C	2	5
	3	10	PIN/08X18	6	15		2	16
NIPPLE, GREASE	15	8	PIN/08X60 COMP	15	3		3	5
	2	20	PIN/12X117	15	16		3	16
NUT	2	27	PIN/16X96	9	2		4	4
	2	36		10	2		4	19
	3	20		16	2		4	30
	3	27		16	6		5	4
	3	36	PIN/22X106	15	6		5	19
	6	6	PLATE/BLADEMETAL/B	19	1		5	30
	11	5	PLATE/I/80X110 COMP	7	3		6	13
	12	5		8	3		18	5
	16	9	PLUG, DRAIN (1/4)	4	13		18	20
	15	9		4	24		18	33
	2	13		5	13		18	42
	3	13		5	24		18	55
	11	2		18	14	RING/SLIDE	22	7
	11	4		18	36		22	14
NUT/M16 NUT/WASHER	12	2	PLUG/HOSE/A	9	5	RING/SNAP	6	10
	12	4		10	5		18	30
	13	2	PULLEY/V2B102	2	6		18	52
	13	4	PULLEY/V2B90	2	17	ROD, CHAIN TENSION	2	34
	14	2		3	17		3	34
	14	4	PULLEY/V2B93	3	6	SAFETYGUARD/IN	22	6
	15	17	PULLY/TENSION/50X46	2	30		22	13
	20	7		3	30	SEAL, OIL/TC255210	4	6
	21	7	RING, CIRCLIP	2	32		4	20
O-RING/G65	4	8		3	32		4	31
	5	8	RING, SNAP/15 C	2	29		5	6
	18	9		2	33		5	20
O-RING/G75	6	2		3	29		5	31
	18	24		3	33		6	12

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Description	Fig. Key	Description	Fig. Key	Description	Fig. Key
SEAL, OIL/TC255210	18 7	SPRING/HC042	9 3		
	18 21		10 3		
	18 32		16 3		
	18 43		16 7		
	18 54	SPRING/HC110	11 3		
SHAFT/48/LH/FRONT	2 14		12 3		
	3 14	STAY/GAUGE/LH COMP	15 11		
SHAFT/BLADE/B	6 8	STAY/GAUGE/RH COMP	15 12		
	18 28	SURCLIP/HOLE	22 5		
	18 50		22 12		
SHAFT/CASE	4 14	WASHER	2 28		
	4 25		3 28		
	5 14	WASHER, PL/M 8	11 6		
	5 25		12 6		
	18 15	WASHER, PL/M22	15 7		
	18 37	WASHER, SP/M10	6 7		
SHAFT/CENTER/48	4 34	WASHER, SP/M12	7 6		
SHAFT/CENTER/54	5 34		8 6		
SHAFT/INPUT	2 3	WASHER, SP/M16	15 10		
	3 3	WASHER/11X30X3	2 19		
SHAFT/LH/REAR	4 1		3 19		
	5 1	WASHER/26X35X2	2 8		
	18 2		3 8		
SHAFTYOKE	22 2	WHEEL/GAUGE ASSY	15 4		
SHIM/0.1	4 9	WHEEL/GAUGE/FRONT	15 13		
	5 9		15 15		
	6 3				
	18 10				
	18 25				
	18 47				
SHIM/0.2	4 10				
	5 10				
	6 4				
	18 11				
	18 26				
	18 48				
SHIM/0.5	2 12				
	3 12				
SHIM/1.0	2 11				
	3 11				
SHIM/1.2	7 4				
	8 4				
SLEEVEYOKE	22 9				
SPRING	2 35				
	3 35				