

- ① KEY shows the location of parts diagramed in the illustration.
- ② Parts numbers begin with `V` and `W` are standard parts of the market.
- ③ `LH` and `RH` on the parts name are described against the moving direction of the machine or are described on the condition how to install parts on the machines.
- ④ SPC : The following symbol classifies parts to be used for machines.
 - `\*` means standard parts.
 - `T` shows that the parts can be installed as optional parts.
 - `R` shows that the parts can be used as applicable parts to replace originally equipped parts.

- ⑤ Upper column : QTY shows the number of parts to be used for one unit of machine.

`M` is indicated for parts supplied by a meter long.

`l` is indicated for parts supplied by liter.

`AR` is indicated for parts need to be adjusted or regulated.

Lower column : serial number

—229 means serial number up to 229.

230— means serial number 230 and after.

- ⑥ ITC : Interchangeability

`1`...OLD ← NEW

New parts can be used in place of the old parts.

`2`...OLD → NEW

Old parts can be used in place of the new parts.

`3`...OLD →← NEW

Old parts and new parts can not be replaced each other.

- ⑦ COL : Color code

Color is signified with color code number for colored parts.

Please see the color list shown in the next page.

- ⑧ GRP : Parts shown in this column can be replaced by SET parts.

Example : Parts marked ① can be replaced by parts marked ②, and ④ for ③, so the rest follow in the same alphabetical order.

- ⑨ Remarks

* Other maker's part code number is shown in this column.

* When Fig. No. is shown in the Remark column of SET parts or ASSY parts, each of their component parts are listed in said Fig. No.

3. Color :

The following colors are used color parts.

COLOR CODE	COLOR	SPRAY TYPE CODE NUMBER	PAINTS 4K DRUM	PAINTS 16K DRUM
7 F	MIRROR BLACK	1300-954-001-10	1300-954-003-00	1300-954-004-00

NOTE : Color code is signified only for the parts assigned by the maker as color parts.

4. Serial Numbers :

For chassies serial number is shown on the LABEL.

Please see

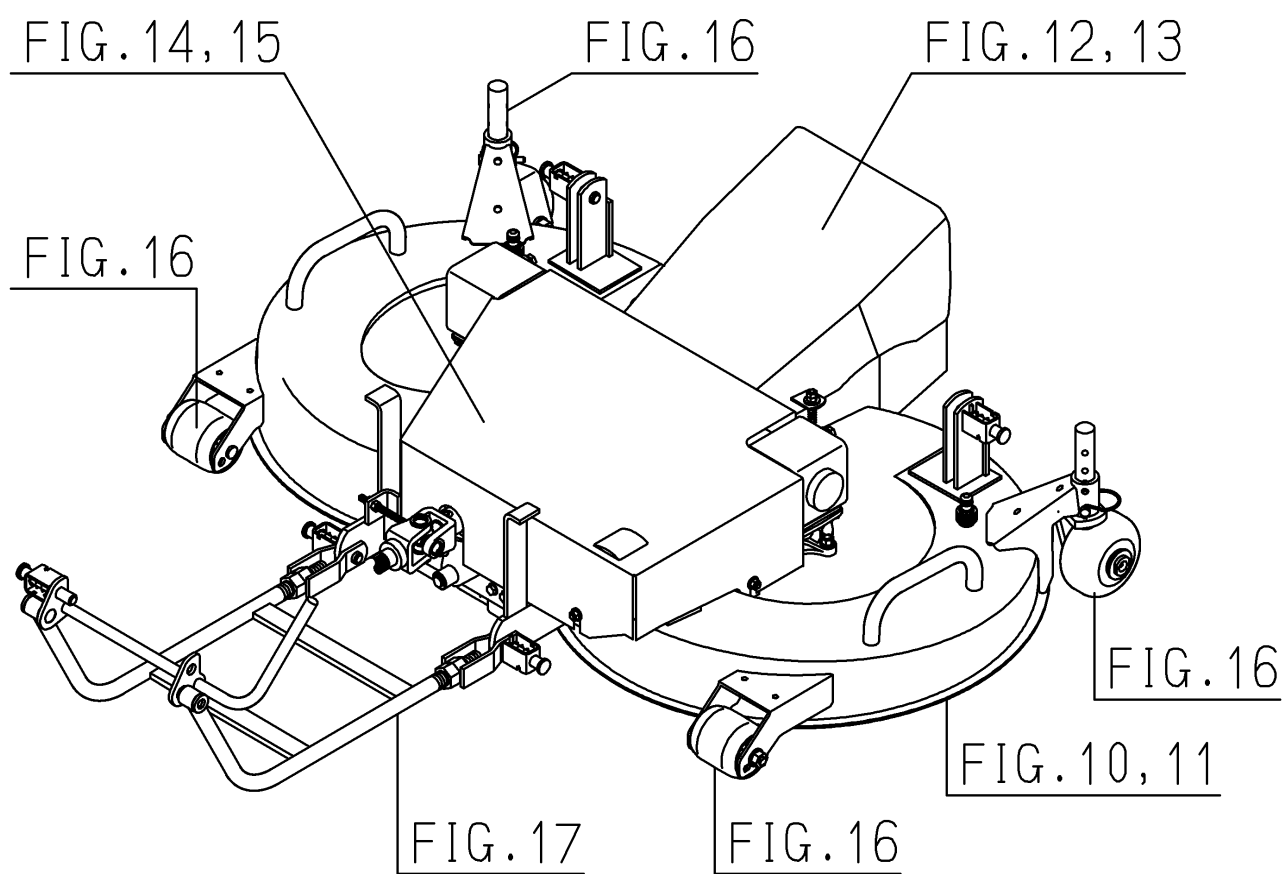
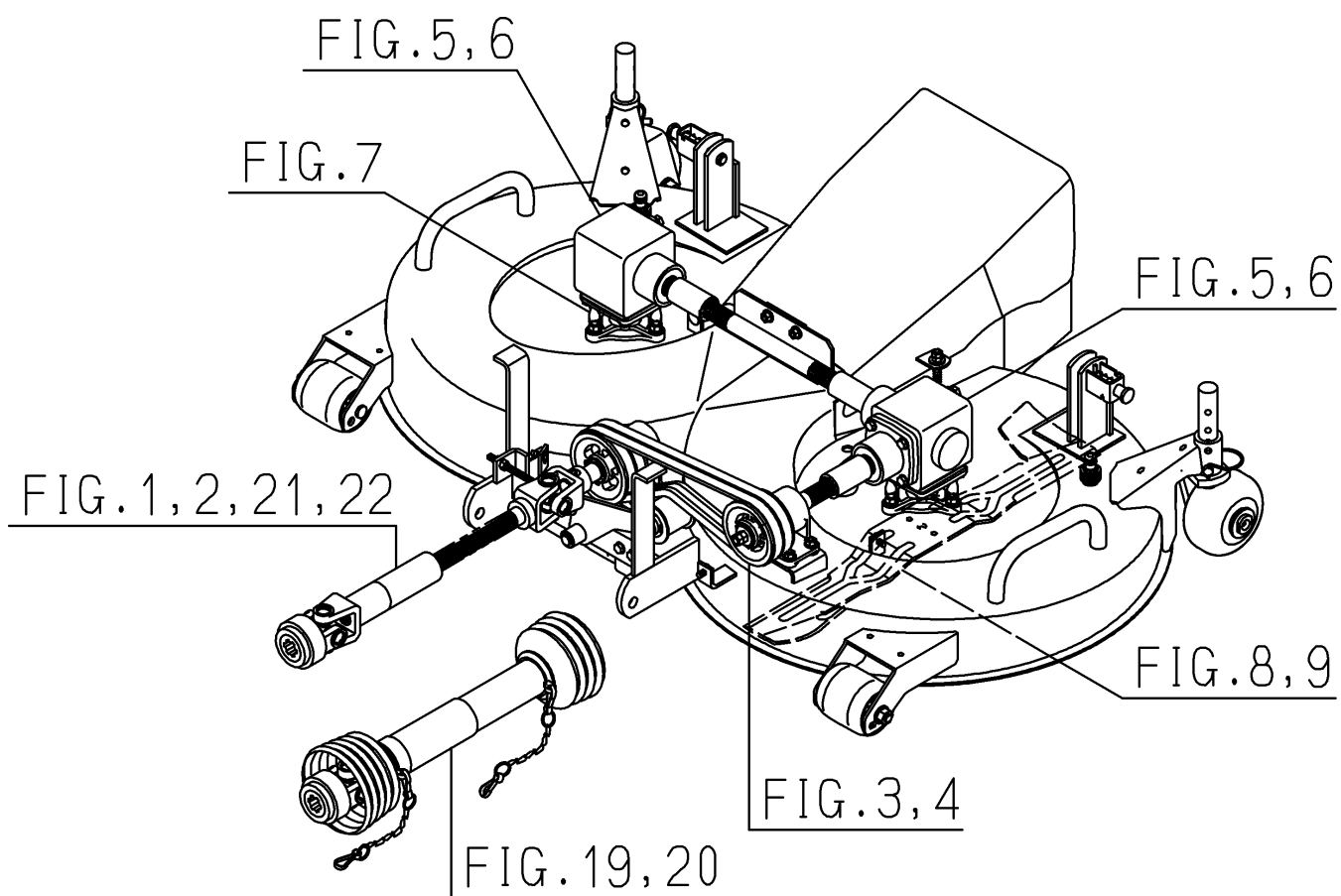


5. Parts Order

- 1) Parts numbers listed in the parts catalogue are all registered in “ISEKI on-line computer” .
- 2) When you order parts, please make sure of correct numbers.
- 3) When substitute parts is available, the part number ordered will be automatically turned to a new part number.
- 4) Please be sure to use “ISEKI GENUINE PARTS” .

Any other similar parts other than ISEKI parts when used may cause a trouble that makes us unable to repair or guarantee the warrant.

[illegible]



Contents

SCMA48B,54B

UNIVERSAL JOINT SYSTEM (SCMA54)..... Fig. 1

UNIVERSAL JOINT SYSTEM (SCMA48)..... Fig. 2

PULLEY SYSTEM (SCMA48)..... Fig. 3

PULLEY SYSTEM (SCMA54)..... Fig. 4

BEVEL CASE SYSTEM (SCMA48)..... Fig. 5

BEVEL CASE SYSTEM (SCMA54)..... Fig. 6

METAL SYSTEM..... Fig. 7

BLADE SYSTEM (SCMA48)..... Fig. 8

BLADE SYSTEM (SCMA54)..... Fig. 9

MOWER DECK SYSTEM (SCMA48)..... Fig. 10

MOWER DECK SYSTEM (SCMA54)..... Fig. 11

DISCHARGE COVER SYSTEM (SCMA48)..... Fig. 12

DISCHARGE COVER SYSTEM (SCMA54)..... Fig. 13

BELT COVER SYSTEM (SCMA48)..... Fig. 14

BELT COVER SYSTEM (SCMA54)..... Fig. 15

GAUGE WHEEL SYSTEM..... Fig. 16

LINK SYSTEM..... Fig. 17

LABEL..... Fig. 18

OPTIONAL PARTS

UNIVERSAL JOINT SET (SCMA48-OPTION)..... Fig. 19

UNIVERSAL JOINT SET (SCMA54-OPTION)..... Fig. 20

COMPONENT PARTS

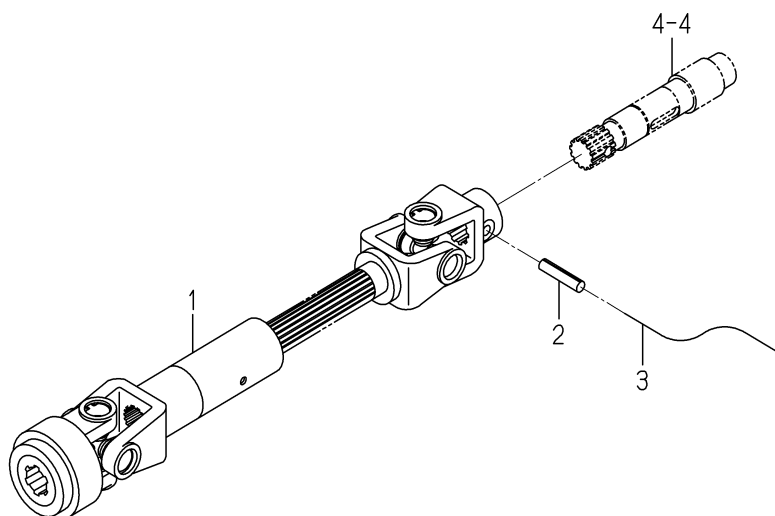
COMPONENT PARTS

FOR 8659-101-210-00 ON Fig.1..... Fig. 21

COMPONENT PARTS

FOR 8662-101-210-00 ON Fig.2..... Fig. 22

FIG. 1 UNIVERSAL JOINT SYSTEM (SCMA54)



8659-101 -0100

[illegible]

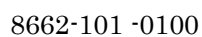
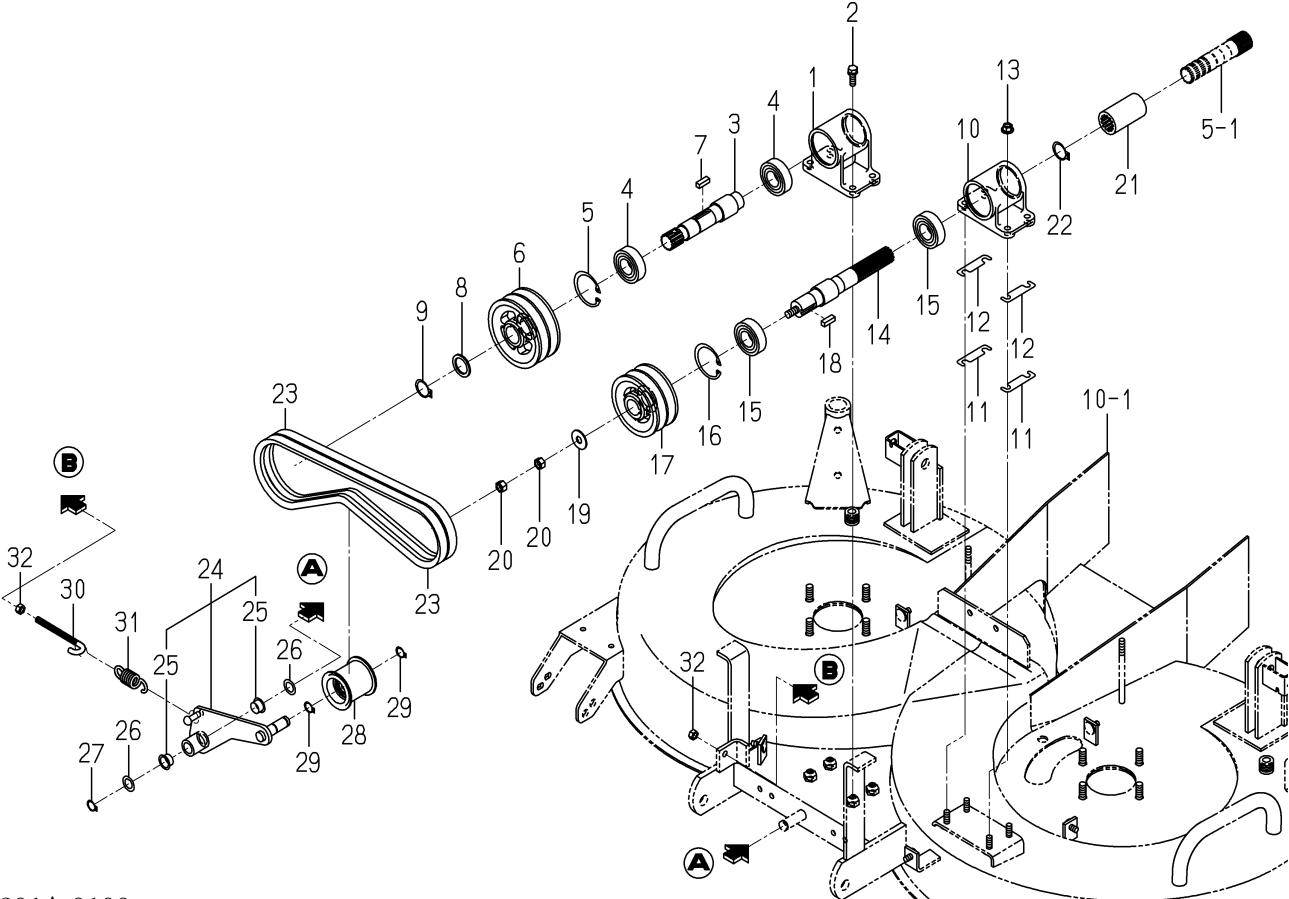
[illegible]

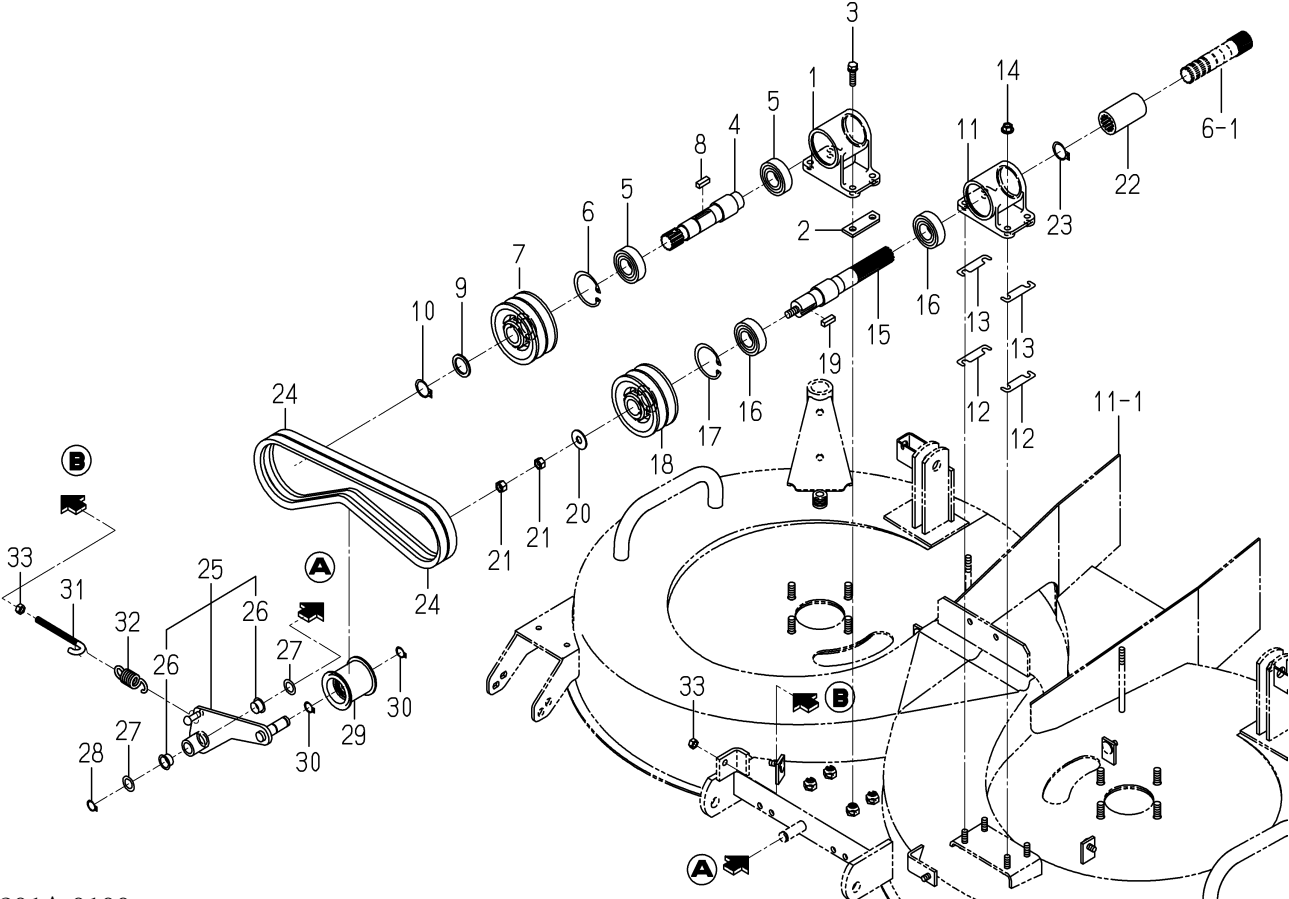
FIG. 3 PULLEY SYSTEM (SCMA48)



8663-201A-0100

KEY	PART CODE	DESCRIPTION	S P C	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				SCMA48B	SCMA54B				
1	8663-201-051-00	METAL/INPUT	*	1					
2	V211-260-802-50	BOLT/S	*	4					
3	8663-201-052-00	SHAFT/INPUT	*	1					
4	V600-150-620-50	BEARING,RB/6205SS	*	2					
5	V705-140-052-00	RING,SNAP/52 C	*	1					
6	8663-201-053-00	PULLEY/V2B102	*	1					
7	8663-201-054-00	KEY/07X07X22	*	1					
8	1415-216-602-00	WASHER/26X35X2	*	1					
9	V704-140-025-00	RING,SNAP/25 C	*	1					
10	8663-201-055-00	METAL/OUTPUT	*	1					
11	8663-201-059-00	SHIM/1.0	*	2					
12	8663-201-061-00	SHIM/0.5	*	2					
13	V363-260-008-00	NUT/WASHER	*	4					
14	8663-201-056-00	SHAFT/48/LH/FRONT	*	1					
15	V600-150-620-50	BEARING,RB/6205SS	*	2					
16	V705-140-052-00	RING,SNAP/52 C	*	1					
17	8663-201-057-00	PULLEY/V2B90	*	1					
18	8663-201-054-00	KEY/07X07X22	*	1					
19	1444-116-007-00	WASHER/11X30X2	*	1					
20	V304-260-010-00	NUT	*	2					
21	1560-220-004-10	COUPRING/21X36X65	*	1					
22	V704-140-025-00	RING,SNAP/25 C	*	1					
23	8663-201-058-10	BELT/VB036	*	2					
24	8663-201-510-00	ARM/TENSION ASSY	*	1					
25	2502-407-001-10	BUSH/15X17X11	*	2					
26	3517-205-007-00	WASHER	*	2					
27	V704-140-015-00	RING,SNAP/15 C	*	1					
28	3304-521-015-00	PULLEY/FT50X49	*	1					
29	V704-140-015-00	RING,SNAP/15 C	*	2					
30	3737-341-007-00	ROD,CHAIN TENSION	*	1					

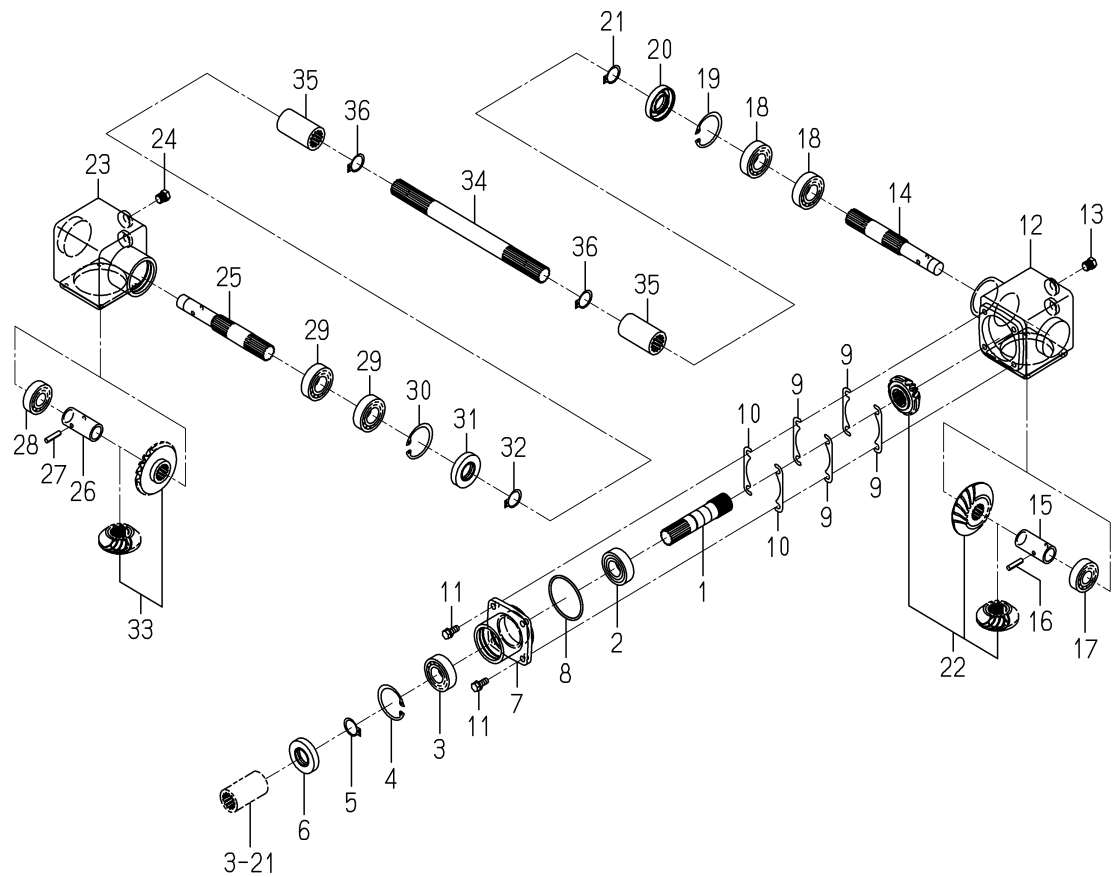
FIG. 4 PULLEY SYSTEM (SCMA54)



8665-201A-0100

KEY	PART CODE	DESCRIPTION	S P C	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				SCMA48B	SCMA54B				
1	8663-201-051-00	METAL/INPUT	*		1				
2	8665-201-053-00	PLATE/I/22X64	*		2				
3	V211-260-803-00	BOLT,SEMS	*		4				
4	8663-201-052-00	SHAFT/INPUT	*		1				
5	V600-150-620-50	BEARING,RB/6205SS	*		2				
6	V705-140-052-00	RING,SNAP/52 C	*		1				
7	8665-201-051-00	PULLEY/V2B93	*		1				
8	8663-201-054-00	KEY/07X07X22	*		1				
9	1415-216-602-00	WASHER/26X35X2	*		1				
10	V704-140-025-00	RING,SNAP/25 C	*		1				
11	8663-201-055-00	METAL/OUTPUT	*		1				
12	8663-201-059-00	SHIM/1.0	*		2				
13	8663-201-061-00	SHIM/0.5	*		2				
14	V363-260-008-00	NUT/WASHER	*		4				
15	8663-201-056-00	SHAFT/48/LH/FRONT	*		1				
16	V600-150-620-50	BEARING,RB/6205SS	*		2				
17	V705-140-052-00	RING,SNAP/52 C	*		1				
18	8663-201-057-00	PULLEY/V2B90	*		1				
19	8663-201-054-00	KEY/07X07X22	*		1				
20	1444-116-007-00	WASHER/11X30X2	*		1				
21	V304-260-010-00	NUT	*		2				
22	1560-220-004-10	COUPRING/21X36X65	*		1				
23	V704-140-025-00	RING,SNAP/25 C	*		1				
24	8665-201-052-10	BELT/VB038	*		2				
25	8663-201-510-00	ARM/TENSION ASSY	*		1				
26	2502-407-001-10	BUSH/15X17X11	*		2				
27	3517-205-007-00	WASHER	*		2				
28	V704-140-015-00	RING,SNAP/15 C	*		1				
29	3304-521-015-00	PULLEY/FT50X49	*		1				
30	V704-140-015-00	RING,SNAP/15 C	*		2				

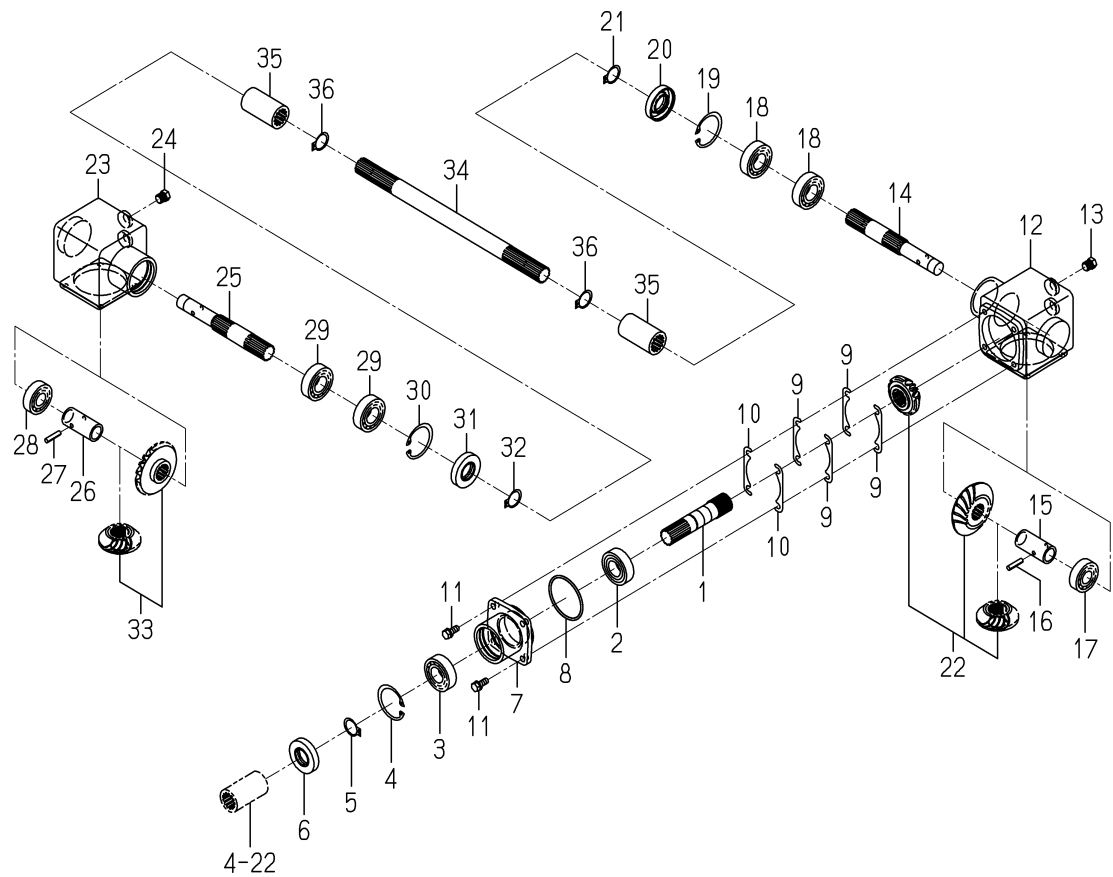
FIG. 5 BEVEL CASE SYSTEM (SCMA48)



8663-202A-0100

KEY	PART CODE	DESCRIPTION	S P C	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				SCMA48B	SCMA54B				
1	8663-202-051-00	SHAFT/LH/REAR	*	1					
2	1594-221-001-00	BEARING/BALL 6205SH2	*	1					
3	V600-110-620-50	BEARING,RB/6205	*	1					
4	V705-140-052-00	RING,SNAP/52 C	*	1					
5	V704-140-025-00	RING,SNAP/25 C	*	1					
6	V744-125-521-00	SEAL,OIL/TC255210	*	1					
7	8663-202-052-10	METAL/BEVELCASE	*	1					
8	V721-103-106-50	O-RING/G65	*	1					
9	8663-202-055-00	SHIM/0.1	*	4					
10	8663-202-056-00	SHIM/0.2	*	2					
11	V211-260-802-00	BOLT/S	*	4					
12	8663-202-057-10	CASE/BEVEL/LH	*	1					
13	7955-201-026-00	PLUG,DRAIN (1/4)	*	2					
14	8663-202-058-00	SHAFT/CASE	*	1					
15	8663-202-059-00	HUB/SPACER	*	1					
16	V580-140-602-80	PIN,SPRING/6 X28 W	*	1					
17	V600-110-620-40	BEARING,RB/6204	*	1					
18	V600-110-620-50	BEARING,RB/6205	*	2					
19	V705-140-052-00	RING,SNAP/52 C	*	1					
20	V744-125-521-00	SEAL,OIL/TC255210	*	1					
21	V704-140-025-00	SNAP/RING	*	1					
22	8663-202-510-00	GEAR/BEVEL/21-25-21	*	1					
23	8663-202-062-10	CASE/BEVEL/RH	*	1					
24	7955-201-026-00	PLUG,DRAIN (1/4)	*	2					
25	8663-202-058-00	SHAFT/CASE	*	1					
26	8663-202-059-00	HUB/SPACER	*	1					
27	V580-140-602-80	PIN,SPRING/6 X28 W	*	1					
28	V600-110-620-40	BEARING,RB/6204	*	1					
29	V600-110-620-50	BEARING,RB/6205	*	2					
30	V705-140-052-00	RING,SNAP/52 C	*	1					

FIG. 6 BEVEL CASE SYSTEM (SCMA54)

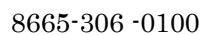


8665-202A-0100

KEY	PART CODE	DESCRIPTION	S P C	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				SCMA48B	SCMA54B				
1	8663-202-051-00	SHAFT/LH/REAR	*		1				
2	1594-221-001-00	BEARING/BALL 6205SH2	*		1				
3	V600-110-620-50	BEARING,RB/6205	*		1				
4	V705-140-052-00	RING,SNAP/52 C	*		1				
5	V704-140-025-00	RING,SNAP/25 C	*		1				
6	V744-125-521-00	SEAL,OIL/TC255210	*		1				
7	8663-202-052-10	METAL/BEVELCASE	*		1				
8	V721-103-106-50	O-RING/G65	*		1				
9	8663-202-055-00	SHIM/0.1	*		4				
10	8663-202-056-00	SHIM/0.2	*		2				
11	V211-260-802-00	BOLT/S	*		4				
12	8663-202-057-10	CASE/BEVEL/LH	*		1				
13	7955-201-026-00	PLUG,DRAIN (1/4)	*		2				
14	8663-202-058-00	SHAFT/CASE	*		1				
15	8663-202-059-00	HUB/SPACER	*		1				
16	V580-140-602-80	PIN,SPRING/6 X28 W	*		1				
17	V600-110-620-40	BEARING,RB/6204	*		1				
18	V600-110-620-50	BEARING,RB/6205	*		2				
19	V705-140-052-00	RING,SNAP/52 C	*		1				
20	V744-125-521-00	SEAL,OIL/TC255210	*		1				
21	V704-140-025-00	SNAP/RING	*		1				
22	8663-202-510-00	GEAR/BEVEL/21-25-21	*		1				
23	8663-202-062-10	CASE/BEVEL/RH	*		1				
24	7955-201-026-00	PLUG,DRAIN (1/4)	*		2				
25	8663-202-058-00	SHAFT/CASE	*		1				
26	8663-202-059-00	HUB/SPACER	*		1				
27	V580-140-602-80	PIN,SPRING/6 X28 W	*		1				
28	V600-110-620-40	BEARING,RB/6204	*		1				
29	V600-110-620-50	BEARING,RB/6205	*		2				
30	V705-140-052-00	RING,SNAP/52 C	*		1				

This exploded view diagram illustrates the assembly of a washing machine drum. The central component is the drum (10-1), which is surrounded by various structural and functional parts. Key components include the drum support rollers (11-1), the drum seal (11), the drum flange (12), the drum gasket (13), the drum cover (14), and the drum cap (15). The diagram also shows the drum's mounting brackets (3, 4) and the drum's electrical control components (5, 6, 7). Arrows labeled 'A' and 'B' indicate the direction of assembly for the drum cap and the drum seal, respectively. The diagram is labeled with part numbers 5-23, 6-23, 10-1, 11-1, 10, 9, 2, 1, 5, 6, 7, 8, 11, 13, 12, 13, 14, 15, 8-4, 9-4, 5-12, 6-12, 3, 3, 3, 3, 4, 4, and 10.

[illegible]

[illegible]

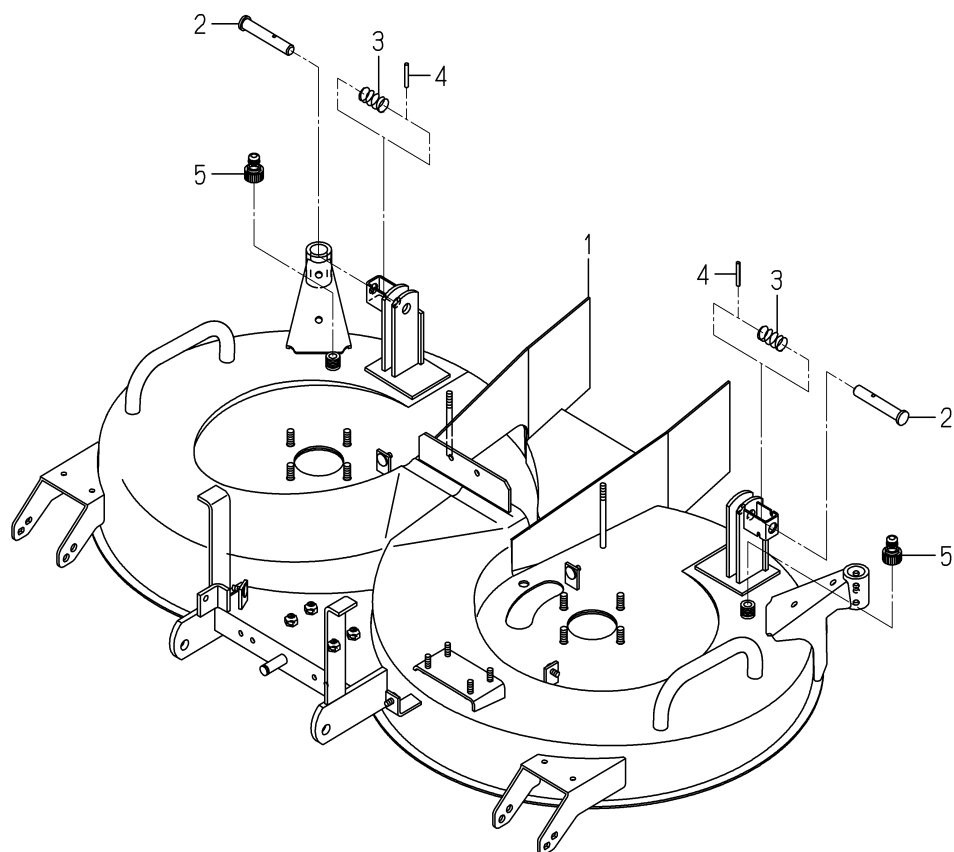
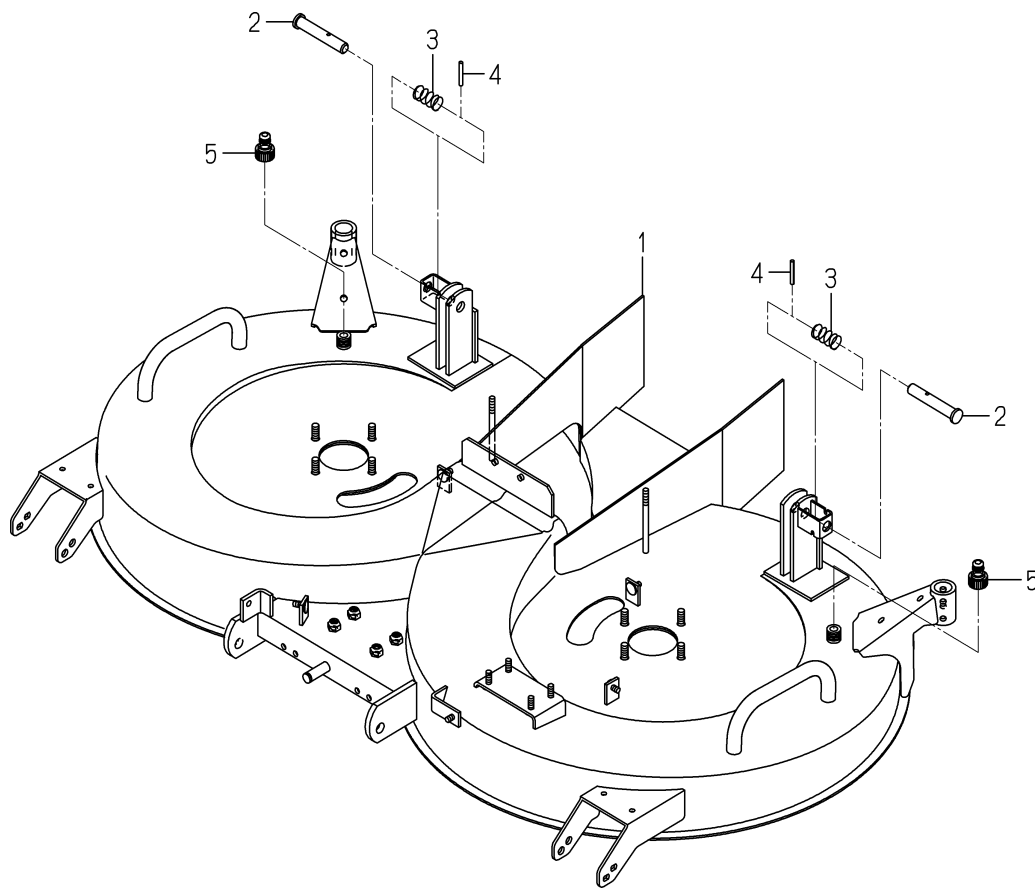
[illegible]

FIG. 11 MOWER DECK SYSTEM (SCMA54)



8665-402A-0100

[illegible]

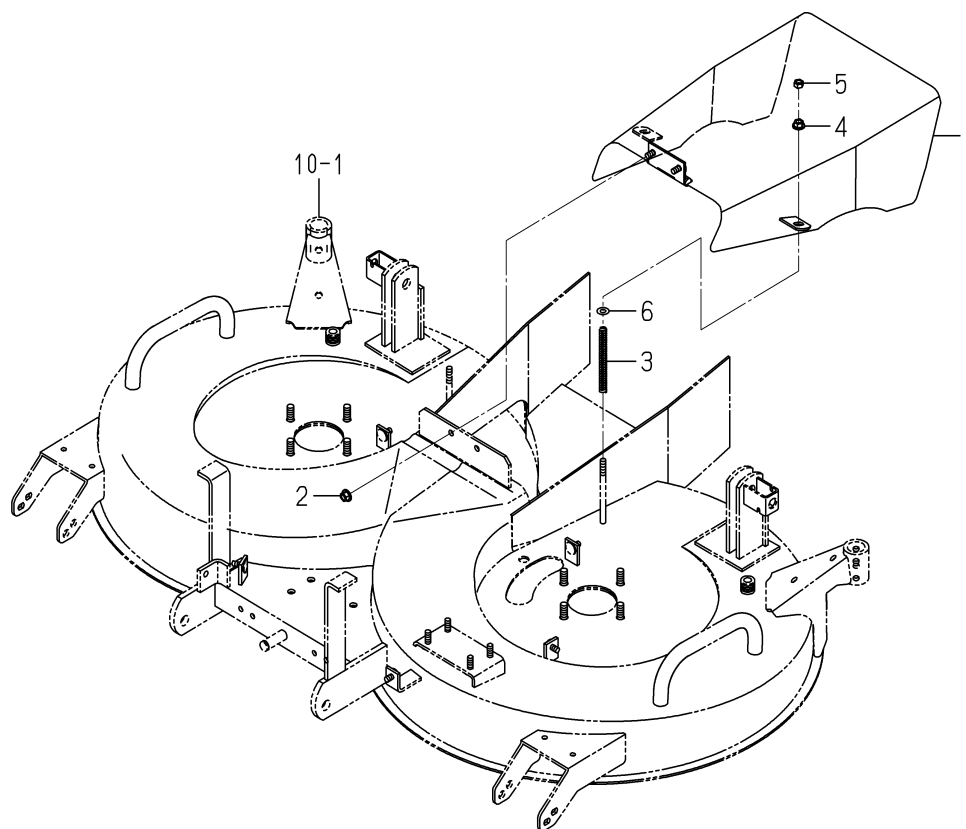
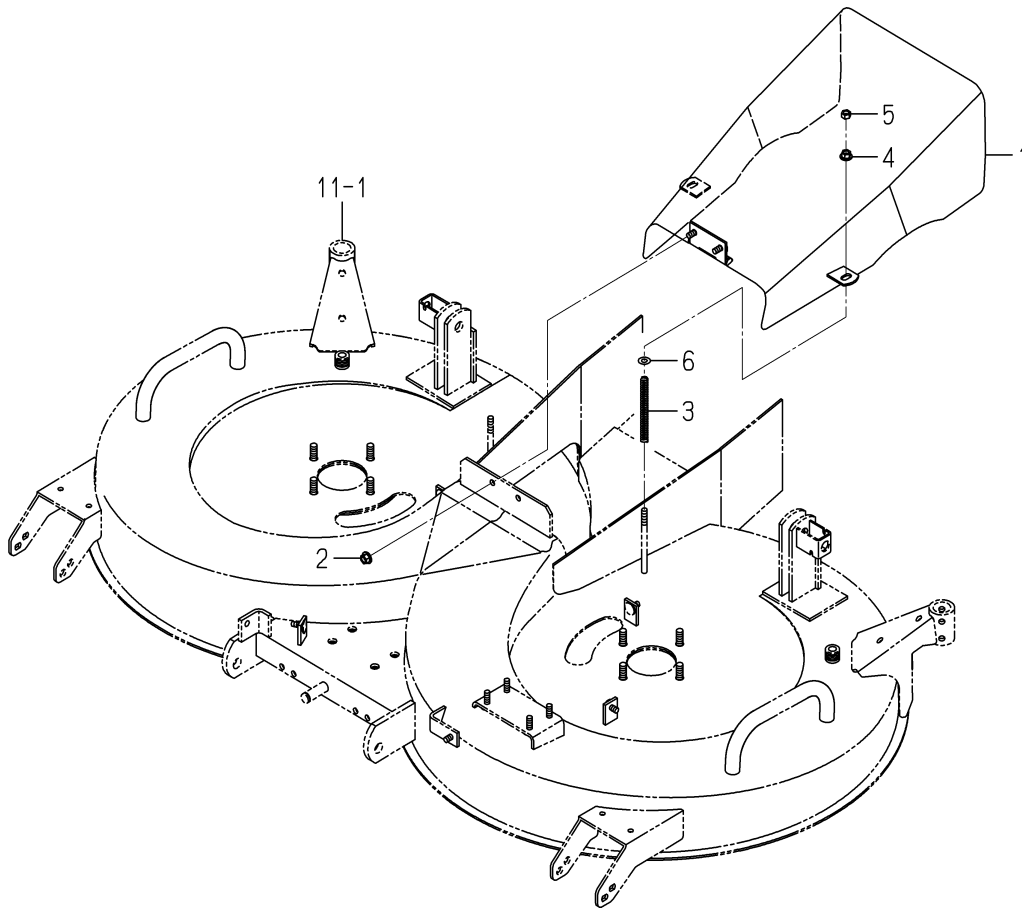
[illegible]

FIG. 13 DISCHARGE COVER SYSTEM (SCMA54)



8665-406A-0100

[illegible]

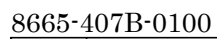
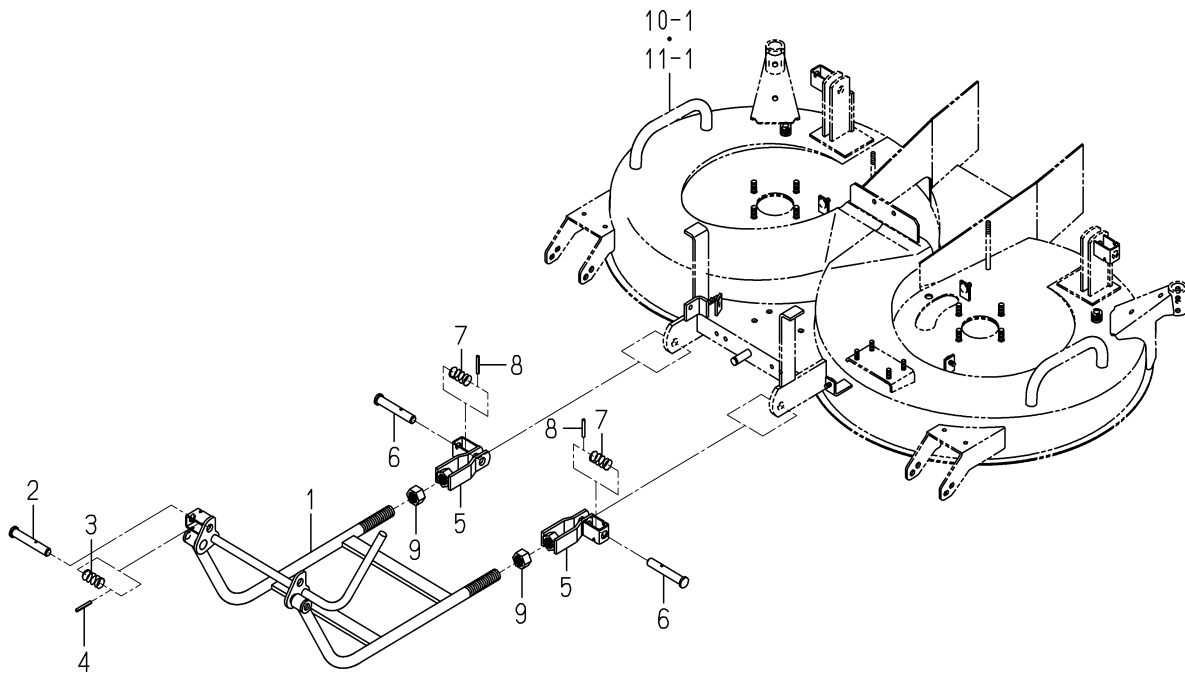
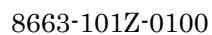
[illegible]

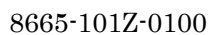
FIG. 17 LINK SYSTEM

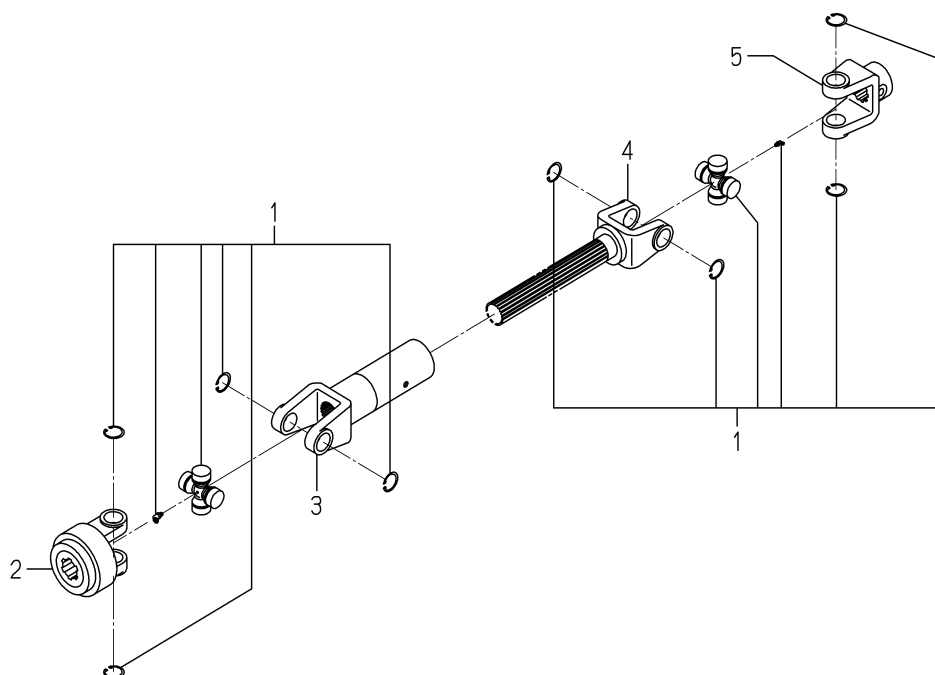


8663-608 -0100

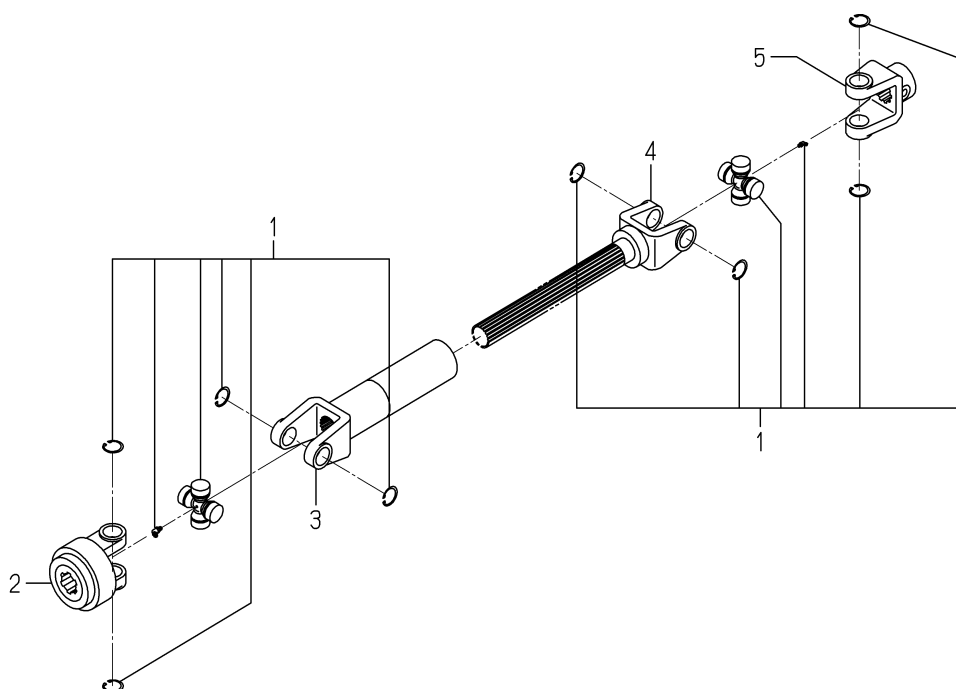
[illegible]

[illegible]

[illegible]

[illegible]

**FIG. 22 COMPONENT PARTS
FOR 8662-101-210-00 ON Fig.2**



8662-101-210-0C

[illegible]

Numerical Index

8663-097-120-00

Part Code	Fig. Key	Part Code	Fig. Key	Part Code	Fig. Key
1337-401-006-00	3 31	8595-901-007-00	18 3	8663-201-056-00	3 14
	4 32	8654-101-221-00	19 2		4 15
1415-216-602-00	3 8		20 2	8663-201-057-00	3 17
	4 9	8654-101-230-00	19 5		4 18
1444-116-007-00	3 19		20 5	8663-201-058-10	3 23
1560-220-004-10	4 20	8654-101-232-00	19 6	8663-201-059-00	3 11
	3 21		20 6		4 12
	4 22	8654-101-233-00	19 7	8663-201-061-00	3 12
	5 35		20 7		4 13
	6 35	8654-201-410-10	5 33	8663-201-510-00	3 24
1560-601-028-00	10 3		6 33		4 25
	11 3	8654-501-283-00	16 5	8663-202-051-00	5 1
	17 3	8654-901-002-00	18 5		6 1
	17 7	8657-101-501-00	19 12	8663-202-052-10	5 7
	18 6		20 12		6 7
1593-901-015-00					
1594-221-001-00	5 2	8657-501-530-00	16 4	8663-202-055-00	5 9
	6 2	8657-608-720-00	17 5		6 9
2500-901-014-30	18 4	8659-101-210-00	1 1	8663-202-056-00	5 10
2500-901-027-00	18 1	8659-101-211-00	21 1		6 10
2502-407-001-10	3 25		22 1	8663-202-057-10	5 12
3304-521-015-00	4 26	8659-101-212-00	21 2		6 12
	3 28		22 2	8663-202-058-00	5 14
	4 29	8659-101-213-00	21 3		5 25
3517-205-007-00	3 26	8659-101-214-00	21 4		6 14
	4 27	8659-101-215-00	21 5		6 25
3737-341-007-00	3 30		22 5	8663-202-059-00	5 15
	4 31	8662-101-210-00	2 1		5 26
7821-102-008-00	19 10	8662-101-213-00	22 3		6 15
	20 10	8662-101-214-00	22 4		6 26
7821-102-220-00	19 11	8663-101-210-00	19 1	8663-202-061-00	5 34
7955-201-026-00	20 11	8663-101-211-00	19 3	8663-202-062-10	5 23
	5 13	8663-101-212-00	19 4		6 23
	5 24	8663-101-213-00	19 8	8663-202-510-00	5 22
	6 13	8663-101-214-00	19 9		6 22
	6 24	8663-201-051-00	3 1	8663-301-004-00	7 15
8595-201-021-00	7 3		4 1	8663-301-051-00	7 1
8595-201-022-00	7 4	8663-201-052-00	3 3	8663-301-052-00	7 8
8595-501-001-10	16 13		4 4	8663-301-053-00	7 14
	16 15	8663-201-053-00	3 6	8663-306-001-10	8 1
8595-505-051-30	16 16	8663-201-054-00	3 7	8663-306-002-10	8 2
8595-608-082-00	10 2		3 18	8663-306-004-00	8 4
	11 2		4 8		9 4
	17 2		4 19	8663-306-210-10	8 3
	17 6	8663-201-055-00	3 10		9 3
8595-901-006-00	18 2		4 11	8663-402-002-00	10 5

Numerical Index

8663-097-120-00

Part Code	Fig. Key	Part Code	Fig. Key	Part Code	Fig. Key
8663-402-002-00	11 5	V360-260-012-00	16 17	V704-140-015-00	4 30
8663-402-510-20	10 1	V363-260-008-00	3 13	V704-140-025-00	3 9
8663-406-001-00	12 3		4 14		3 22
	13 3		12 2		4 10
8663-406-510-00	12 1		12 4		4 23
8663-407-051-00	14 1		13 2		5 5
8663-501-001-10	16 6		13 4		5 21
8663-501-210-00	16 1		14 2		5 32
8663-501-220-00	16 2		15 2		5 36
8663-501-240-00	16 3	V401-160-010-00	7 7		6 5
8663-501-510-00	16 11	V401-160-012-00	8 6		6 21
8663-501-520-00	16 12		9 6		6 32
8663-608-210-00	17 1	V401-160-016-00	16 10		6 36
8663-901-001-00	18 7	V411-260-008-00	12 6	V705-140-052-00	3 5
8665-101-210-00	20 1		13 6		3 16
8665-101-211-00	20 3	V411-260-022-00	16 7		4 6
8665-101-212-00	20 4	V580-140-504-00	10 4		4 17
8665-101-213-00	20 8		11 4		5 4
8665-101-214-00	20 9		17 4		5 19
8665-201-051-00	4 7		17 8		5 30
8665-201-052-10	4 24	V580-140-602-80	5 16		6 4
8665-201-053-00	4 2		5 27		6 19
8665-202-051-00	6 34		6 16		6 30
8665-306-001-10	9 1		6 27		7 13
8665-306-002-10	9 2	V580-140-804-00	1 2	V707-140-062-00	7 10
8665-402-510-20	11 1		2 2	V721-103-106-50	5 8
8665-406-510-00	13 1	V600-110-620-40	5 17		6 8
8665-407-510-10	15 1		5 28	V721-103-107-50	7 2
V203-361-203-50	8 5		6 17	V744-125-521-00	5 6
	9 5		6 28		5 20
V211-260-802-00	5 11	V600-110-620-50	5 3		5 31
	6 11		5 18		6 6
	7 5		5 29		6 20
	16 14		6 3		6 31
V211-260-802-50	3 2		6 18		7 12
V211-260-803-00	4 3		6 29	V760-150-000-00	16 8
V304-260-008-00	3 32		7 11		
	4 33	V600-110-620-60	7 9		
	12 5	V600-150-620-50	3 4		
	13 5		3 15		
V304-260-010-00	3 20		4 5		
	4 21		4 16		
	7 6	V704-140-015-00	3 27		
V304-460-016-00	16 9		3 29		
V334-460-022-00	17 9		4 28		

Alphabetical Index

8663-097-120-00

Description	Fig. Key	Description	Fig. Key	Description	Fig. Key
ARM/FRONT COMP	17 1	CASE/BEVEL/RH	6 23	LABEL/PTO	18 5
ARM/TENSION ASSY	3 24	CHAIN ASSY	19 11	LABEL/WARNING/BELT	18 2
	4 25		20 11	LABEL/WARNING/HOT	18 3
AS YOKE ASSY	19 12	COLLAR/BLADE	7 14	METAL/BEVELCASE	5 7
	20 12	COUPRING/21X36X65	3 21		6 7
ASYOKE ASSY	21 2		4 22	METAL/BLADE/B	7 1
	22 2		5 35	METAL/INPUT	3 1
BEARING, RB/6204	5 17		6 35		4 1
	5 28	COVER/BELT/B	14 1	METAL/OUTPUT	3 10
	6 17	COVER/BELT/B COMP	15 1		4 11
BEARING, RB/6205	6 28	COVER/DISCHARGE/B	12 1	NIPPLE, GREASE	16 8
	5 3		13 1	NUT	3 20
	5 18	DECK/MOWER/48/B COMP	10 1		3 32
	5 29	DECK/MOWER/54/B COMP	11 1		4 21
	6 3	FITTINGYOKE	19 2		4 33
BEARING, RB/6205SS	6 18		20 2		7 6
	6 29		21 5		12 5
	7 11		22 5		13 5
	3 4	FORK/M22 COMP	17 5		17 9
	3 15	FORK/WHEEL/LH COMP	16 1	NUT/M16	16 9
BEARING, RB/6206	4 5	FORK/WHEEL/RH COMP	16 2	NUT/WASHER	3 13
	4 16	GEAR/BEVEL/21-25-21	5 22		4 14
	7 9		6 22		12 2
BEARING/BALL 6205SH2	5 2	GEAR/BEVEL/25-2 SET	5 33		12 4
	6 2		6 33		13 2
BELT/VB036	3 23	GREASENIPPLE	19 6		13 4
BELT/VB038	4 24		20 6		14 2
BLADE/60X640/C	8 1	HUB/SPACER	5 15		15 2
BLADE/60X640/D	8 2		5 26		16 17
BLADE/60X716/C	9 1		6 15	O-RING/G65	5 8
BLADE/60X716/D	9 2		6 26		6 8
BOLT	8 5	JOINT/UNIVERSAL SET	1 1	O-RING/G75	7 2
	9 5		2 1	PIN, SPRING/5 X40 W	10 4
BOLT, SEMS	4 3		19 1		11 4
BOLT/S	3 2		20 1		17 4
BUSH/15X17X11	5 11	JOURNALCROSSE ASSY	19 5	PIN, SPRING/6 X28 W	17 8
	6 11		20 5		5 16
	7 5	KEY/07X07X22	3 7		5 27
	16 14		3 18		6 16
	3 25		4 8		6 27
BUSH/22X25X25	4 26		4 19	PIN, SPRING/8 X40 W	1 2
CASE/BEVEL/LH	16 5	LABEL/CE	18 1		2 2
	5 12	LABEL/DANGER	18 4	PIN/08X18	7 15
	6 12	LABEL/GAUGEWHEEL	18 7	PIN/08X60 COMP	16 3
CASE/BEVEL/RH	5 23	LABEL/MAINTENANCE	18 6	PIN/12X117	16 16

Alphabetical Index

8663-097-120-00

Description	Fig. Key	Description	Fig. Key	Description	Fig. Key
PIN/16X96	10 2	RING/SNAP	7 10	SLEEVEYOKE	22 3
	11 2	ROD, CHAIN TENSION	3 30	SNAP/RING	5 21
	17 2		4 31		5 32
	17 6	SAFETYGUARD/IN	19 8		6 21
PIN/22X106	16 6		20 8		6 32
PLATE/I/22X64	4 2	SAFETYGUARD/OUT	19 9	SPRING	3 31
PLATE/I/80X110 COMP	8 3		20 9		4 32
	9 3	SEAL, OIL/TC255210	5 6	SPRING/HC042	10 3
PLUG, DRAIN (1/4)	5 13		5 20		11 3
	5 24		5 31		17 3
PLUG/HOSE/A	6 13		6 6		17 7
	6 24		6 20	SPRING/HC110	12 3
	10 5		6 31		13 3
	11 5		7 12	STAY/GAUGE/LH COMP	16 11
PULLEY/FT50X49	3 28	SHAFT/48/LH/FRONT	3 14	STAY/GAUGE/RH COMP	16 12
PULLEY/V2B102	4 29		4 15	SURCLIP/HOLE	19 7
PULLEY/V2B90	3 6	SHAFT/BLADE/B	7 8		20 7
	3 17	SHAFT/CASE	5 14	UJ ASSY	21 1
	4 18		5 25		22 1
PULLEY/V2B93	4 7		6 14	WASHER	3 26
RING, SNAP/15 C	3 27		6 25		4 27
	3 29	SHAFT/CENTER/48	5 34	WASHER, PL/M 8	12 6
	4 28	SHAFT/CENTER/54	6 34		13 6
	4 30	SHAFT/INPUT	3 3	WASHER, PL/M22	16 7
RING, SNAP/25 C	3 9		4 4	WASHER, SP/M10	7 7
	3 22	SHAFT/LH/REAR	5 1	WASHER, SP/M12	8 6
	4 10		6 1		9 6
	4 23	SHAFTYOKE	19 3	WASHER, SP/M16	16 10
	5 5		20 3	WASHER/11X30X2	3 19
	5 36		22 4		4 20
RING, SNAP/52 C	6 5	SHIM/0.1	5 9	WASHER/26X35X2	3 8
	6 36		6 9		4 9
	3 5		7 3	WHEEL/GAUGE ASSY	16 4
	3 16	SHIM/0.2	5 10	WHEEL/GAUGE/FRONT	16 13
	4 6		6 10		16 15
	4 17		7 4	YOKE/SHAFT	21 4
	5 4	SHIM/0.5	3 12		
	5 19		4 13		
	5 30	SHIM/1.0	3 11		
	6 4		4 12		
RING/SLIDE	6 19	SHIM/1.2	8 4		
	6 30		9 4		
	7 13	SLEEVEYOKE	19 4		
	19 10		20 4		
	20 10		21 3		