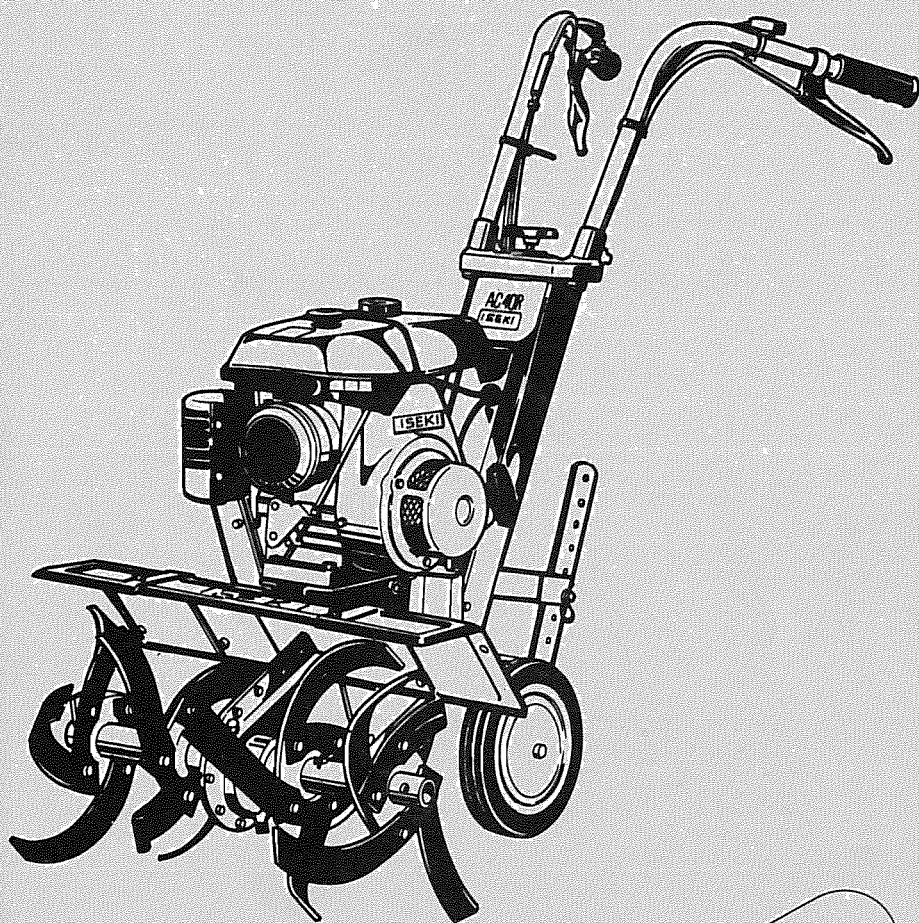




PARTS CATALOGUE

ISEKI TILLER

AC 20
40



ISEKI
TOKYO, JAPAN



HOW TO USE THIS PARTS CATALOGUE

CATALOGUE CONSTRUCTION

Ref. No.	Parts No.	Description	Q'ty				Remarks
			AC 20	AC 20R	AC 40	AC 40R	
A	B	C	D				E

A. Ref. No : It is a reference number to find parts in the drawings.

B. Parts No : Every part has its own 12-digit code number with which it is computer-controlled.
Parts which have "V" at their code numbers' head are purchasable in the market.

C. Description: Names, sizes, functions and other meanings of parts are found in this column.
"LH" and "RH" of parts are given by facing to the tractor-moving-forward direction or looking at them mounted on the tractor.
Components of an assembled part (ASS'Y or SET) are listed set in from ASS'Y or SET name and headed with " . " as in the following example:

(Example)

JOINT (A) ASS'Y

. YOKE (A), SPLINE

. JOINT, CROSS

. YOKE (B), SPLINE

. RING, SNAP/C TYPE 20


 Components of
JOINT (A) ASS'Y

Abbreviations which are used in this column are explained in Table page 2

D. Q'ty: This column specifies the quantity of a part required for one tractor. "AR" is the abbreviation of "AS REQUIRED".

E. Remarks: Additional notices are said here if any.

Explanation of symbols:

" ★ " shows parts made to order.

" △ " shows parts not sold as a single part.

REQUESTS ON ORDERING PARTS:

Code No., Part Name, and Quantity should be typed clearly and correctly on your order sheet without fail.

Especially wrong code numbers which are computer-controlled may result in wrong delivery of parts.

ABBREVIATIONS

ABBREVIATIONS	ORIGINAL WORDS	ABBREVIATIONS	ORIGINAL WORDS
ACCEL	ACCELERATOR	NO	NUMBER
ADJ	ADJUST; ADJUSTING	NR	NEEDLE ROLLER
ASSY	ASSEMBLY	OS	OVER SIZE
BKT	BRACKET	P=	PITCH
CONN	CONNECTING	PKG	PACKING
CRANK	CRANKSHAFT	PL	PLAIN
CYL	CYLINDER	PRESS	PRESSURE
DEL	DELIVERY	PTO	POWER TAKE OFF
DIFF	DIFFERENTIAL	R	REAR
EXH	EXHAUST	RB	RADIAL BALL
F	FRONT	RH	RIGHT HAND
HI	HIGH	SP	SPRING
HYD	HYDRAULIC	ST	STRAIGHT
I	INNER	STD	STANDARD
INJ	INJECTION	T	TEETH
LH	LEFT HAND	TB	THRUST BALL
LW	LOWER	US	UNDER SIZE
MANF	MANIFOLD	UP	UPPER
MAX	MAXIMUM	W:	WITH
MECH	MECHANICAL	3P	THREE POINT
MIN	MINIMUM		

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ENGINE

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ENGINE
Moteur

KT290LG

(for **AC20** **)**
(pour **AC20R** **)**

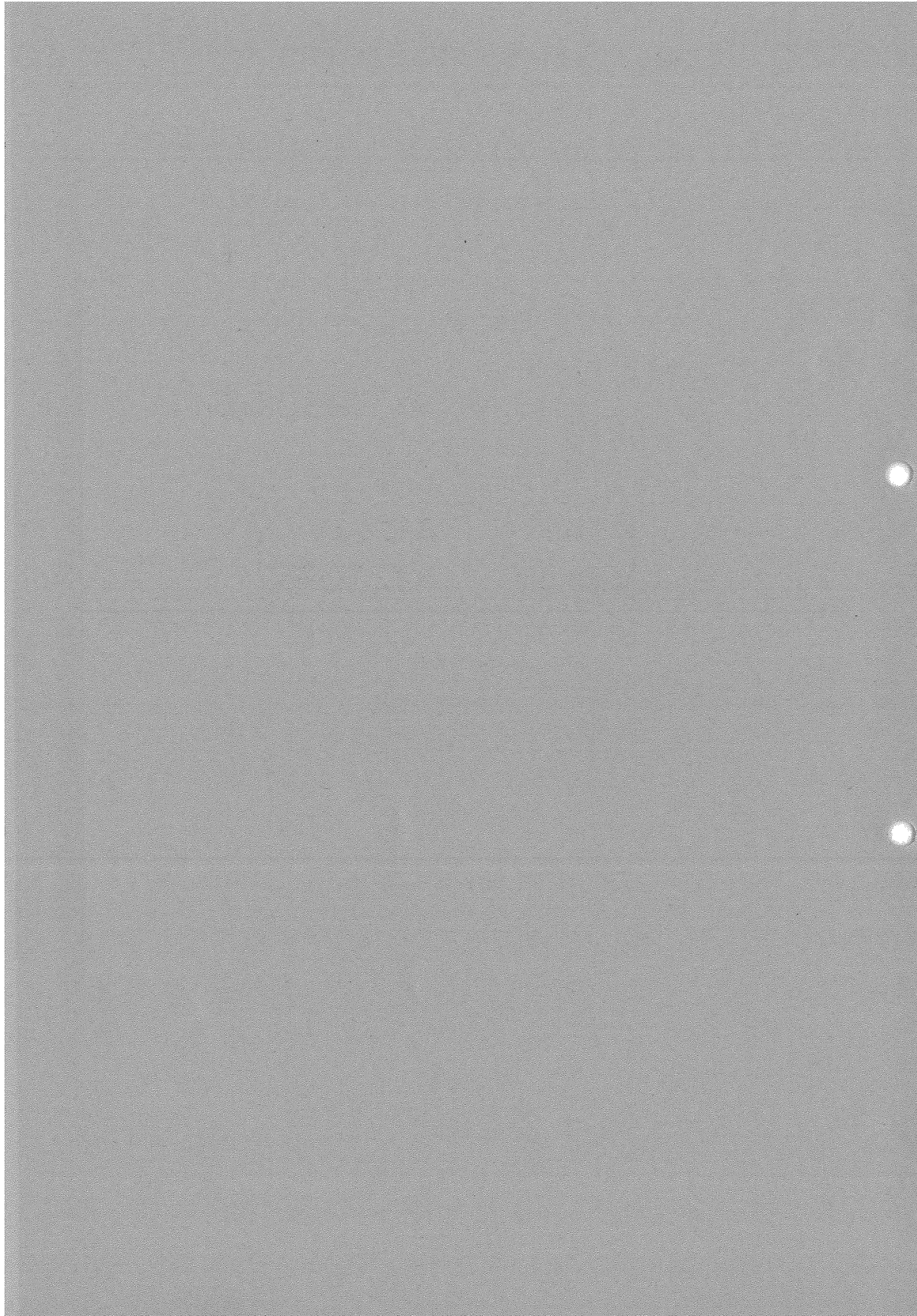
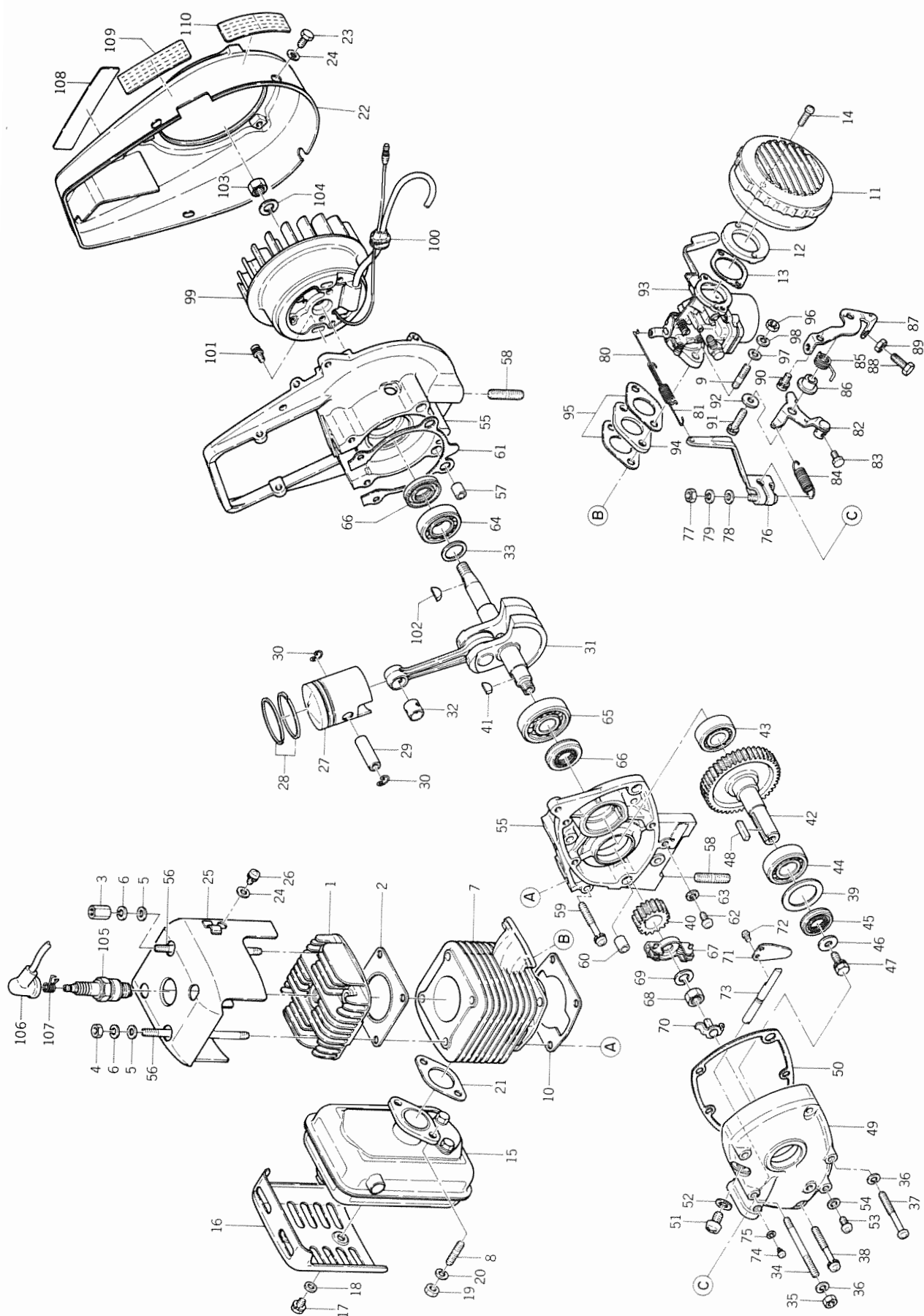


Fig. E-1

ENGINE (KT290LG for AC20, AC20R)
Moteur (KT290LG pour AC20, AC20R)



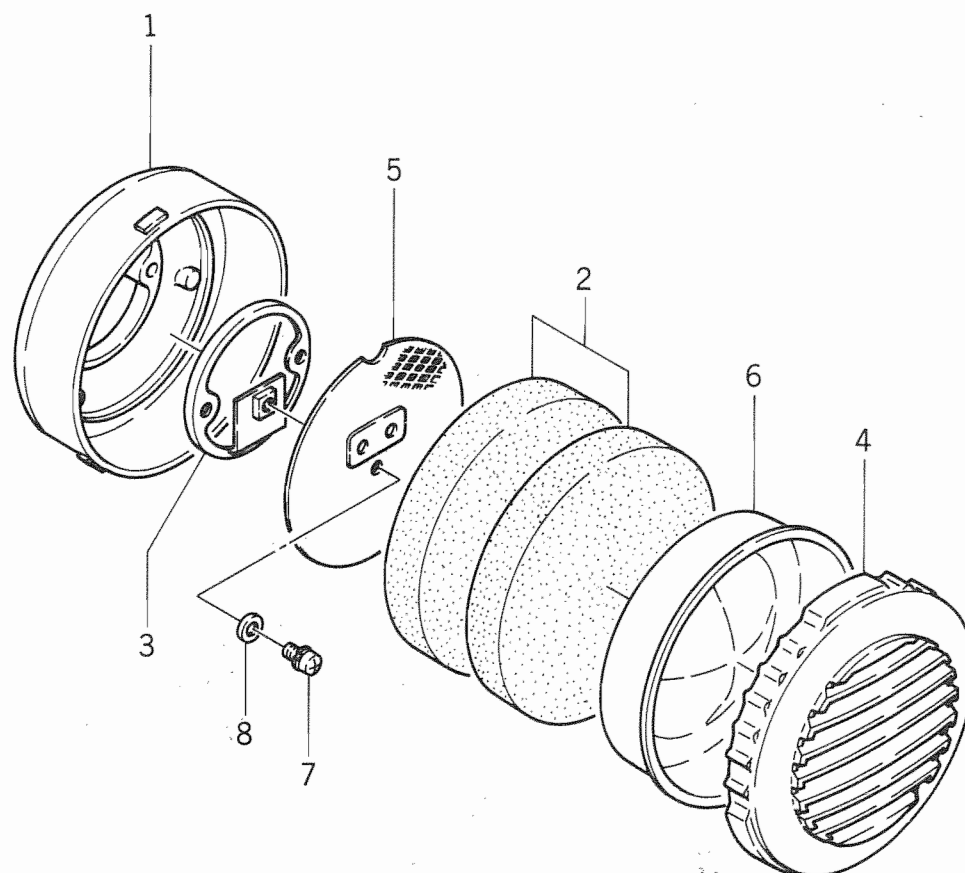
Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
1	5612-611-1103-0	HEAD, CYL.	1	1			312651-1111-03
2	5612-611-2100-0	GASKET	1	1			312651-1121-00
3	5611-114-8400-0	NUT	2	2			311120-1484-00
4	5636-760-6000-0	NUT/M6	2	2			311B0600
5	5637-110-6000-0	WASHER, PL/M6	4	4			410B0600
6	5637-210-6001-0	WASHER, SP/M6	4	4			461F0600A
7	5612-612-1003-0	CYLINDER ASSY	1	1			312651-1210-03
8	5635-540-6180-0	•STUD/M6×18	2	2			171G0618
9	5635-540-6200-0	•STUD/M6×20	2	2			171G0620
10	5612-312-2100-0	GASKET	1	1			312301-1221-00
11	5612-613-1080-2	AIR CLEANER ASSY	1	1			312696-1310B See Fig. A-1
12	5612-613-3100-1	PIPE, INLET	1	1			312696-1331A
13	5612-613-3200-1	GASKET	1	1			312696-1332A
14	5635-990-4180-0	SCREW/M4×18	2	2			214B0418
15	5612-614-0000-1	MUFFLER ASSY	1	1			312696-1400A
16	5612-614-3100-0	•COVER, MUFFLER	1	1			312651-1431-00
17	5635-700-6080-0	•BOLT/M6×8	2	2			180B0608
18	5637-110-6000-0	•WASHER, PL/M6	2	2			410B0600
19	5636-760-6000-0	NUT/M6	2	2			311B0600
20	5637-210-6001-0	WASHER, SP/M6	2	2			461F0600A
21	5612-414-4300-0	GASKET	1	1			312401-1443-00
22	5612-616-1190-2	CASE, SPIRAL	1	1			312690-1611B
23	5635-700-6120-0	BOLT/M	4	4			180B0612
24	5637-110-6000-0	WASHER, PL/M6	6	6			410B0600
25	5612-616-3280-1	COVER, CYL.	1	1			312696-1632A
26	5636-220-6100-0	SCREW/M6×10	2	2			232B0610
27	5612-631-1100-2	PISTON	1	1			312651-3111B
28	5612-130-1000-0	RING, PISTON SET	1	1			312121-3010-00
29	5612-831-2100-1	PIN, PISTON	1	1			312801-3121A
30	5612-831-2200-1	RING, SNAP	2	2			312801-3122A
31	5612-632-1002-0	CRANK SHAFT ASSY	1	1			312651-3210-02
32	5612-632-4200-0	•BUSH, SMALL	1	1			312651-3242-00
33	5612-332-3200-0	SHIM/t=0.2	AR	AR			312301-3232-00
	5612-332-3300-0	SHIM/t=0.4	AR	AR			312301-3233-00
	5612-332-3400-0	SHIM/t=0.6	AR	AR			312301-3234-00
34	5612-641-7190-1	STUD	1	1			312696-4171A
35	5636-760-6000-0	NUT/M6	1	1			311B0600
36	5637-210-6001-0	WASHER, SP/M6	2	2			461F0600A
37	5635-990-6500-0	SCREW/M6×50	1	1			214B0650

Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
38	5636-220-6450-0	SCREW/M6×45	3	3			232B0645
39	5612-435-3400-0	SHIM/t=0.2	AR	AR			312453-3534-00
	5612-435-3500-0	SHIM/t=0.4	AR	AR			312453-3535-00
	5612-435-3600-0	SHIM/t=0.6	AR	AR			312453-3536-00
40	5612-635-2300-0	GEAR, PINION	1	1			312651-3523-00
41	5612-633-2100-0	KEY	1	1			312651-3321-00
42	5612-635-2000-0	SHAFT ASSY	1	1			312651-3520-00
43	5638-516-2020-0	BEARING, RB/6202	1	1			601A6202
44	5638-516-2030-0	BEARING, RB/6203	1	1			601A6203
45	5612-342-4200-0	SEAL, OIL	1	1			312303-4242-00
46	5612-253-8300-0	WASHER, COLLAR	1	1			312200-5383-00
47	5635-700-6160-0	BOLT/M6×16	1	1			180B0616
48	5638-120-5200-0	KEY	1	1			511A0520
49	5612-635-1200-0	CASE, REDUCER	1	1			312651-3512-00
50	5612-635-1600-0	GASKET	1	1			312651-3516-00
51	5635-990-8100-0	SCREW/M8×10	1	1			214B0810
52	5612-374-3200-0	GASKET	1	1			312300-7432-00
53	5635-990-6100-0	SCREW/M6×10	2	2			214B0610
54	5614-374-3300-0	GASKET	2	2			314310-7433-00
55	5612-641-1006-0	CRANK CASE ASSY	1	1			312651-4110-06
56	5612-641-1700-0	•STUD	4	4			312651-4117-00
57	5638-251-0120-0	•PIN, DOWEL	2	2			552B1012
58	5635-600-8180-0	•STUD/M8×18	4	4			172G0818
59	5636-220-6450-0	SCREW/M6×45	4	4			232B0645
60	5638-251-0120-0	PIN, DOWEL	2	2			552B1012
61	5612-641-1300-0	GASKET	1	1			312651-4113-00
62	5635-990-6100-0	SCREW/M6×10	1	1			214B0610
63	5614-374-3300-0	GASKET	1	1			314310-7433-00
64	5611-342-1100-0	BEARING, RB/6203C ₃	1	1			312301-4211-00
65	5612-342-1200-0	BEARING, RB/6303C ₃	1	1			312301-4212-00
66	5612-342-3200-0	SEAL, OIL	2	2			312301-4232-00
67	5612-651-1000-0	GOVERNOR ASSY	1	1			312651-5110-00
68	5636-901-0000-0	NUT/M10	1	1			315G1000
69	5637-211-0001-0	WASHER, SP/M10	1	1			461F1000A
70	5612-651-2100-0	SLEEVE, GOVERNOR	1	1			312651-5121-00
71	5612-651-2200-0	TIP, GOVERNOR	1	1			312651-5122-00
72	5636-220-4061-0	SCREW/M4×6	2	2			232B0406A
73	5612-651-2300-0	SHAFT, GOVERNOR	1	1			312651-5123-00
74	5612-651-2400-0	SCREW	1	1			312671-5124-00

Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
75	5637-210-4000-0	WASHER, SP/M4	1	1			461F0400
76	5612-652-1100-0	ARM, GOVERNOR	1	1			312651-5211-00
77	5636-760-6000-0	NUT/M6	1	1			311B0600
78	5637-110-6000-0	WASHER, PL/M6	1	1			410B0600
79	5637-210-6001-0	WASHER, SP/M6	1	1			461F0600A
80	5612-652-3100-0	LINK, GOVERNOR	1	1			312651-5231-00
81	5612-652-3200-0	SPRING, LINK	1	1			312651-5232-00
82	5612-653-1000-0	CONTROL LEVER ASSY	1	1			312651-5310-00
83	5635-160-5100-0	BOLT/M5×10	1	1			112B0510
84	5612-653-1400-0	SPRING, GOVERNOR	1	1			312651-5314-00
85	5612-653-1700-2	SPRING, RETURN	1	1			312651-5317B
86	5612-253-1900-0	COLLAR	1	1			312200-5319-00
87	5612-653-3500-0	BRACKET	1	1			312651-5335-00
88	5635-160-6160-0	BOLT/M6×16	1	1			112B0616
89	5636-810-6000-0	NUT/M6	1	1			312B0600
90	5636-220-6100-0	SCREW/M6×10	1	1			232B0610
91	5636-220-6250-0	SCREW/M6×25	1	1			232B0625
92	5611-735-9100-0	WASHER	1	1			311702-3591-00
93	5612-661-0090-3	CARBURETOR ASSY	1	1			312696-6100C See Fig. C-1
94	5612-661-8100-0	INSULATOR	1	1			312651-6181-00
95	5612-361-8600-0	GASKET	2	2			312302-6186-00
96	5636-810-6000-0	NUT/M6	2	2			312B0600
97	5637-110-6000-0	WASHER, PL/M6	2	2			410B0600
98	5637-210-6001-0	WASHER, SP/M6	2	2			461F0600A
99	5612-681-1090-0	MAGNETO ASSY	1	1			312651-8110-00 See Fig. M-1
100	5612-381-6400-0	GROMMET	1	1			312301-8164-00
101	5636-240-5141-0	SCREW/M5×14	2	2			234B0514A
102	5638-113-2001-0	KEY	1	1			510A3200
103	5636-901-0000-0	NUT/M10	1	1			315G1000
104	5637-211-0001-0	WASHER, SP/M10	1	1			461F1000A
105	5612-284-1000-0	PLUG, SPARK/NGK B6HS	1	1			312200-8410-00
106	5611-584-1802-0	CAP, PLUG	1	1			311509-8418-02
107	5611-584-1900-2	SPRING	1	1			311509-8419B
108	5635-022-1000-0	LABEL	1	1			013A2100
109	5612-608-5200-2	LABEL	1	1			312692-0852B
110	5612-308-1400-1	LABEL	1	1			3123AA-0814A

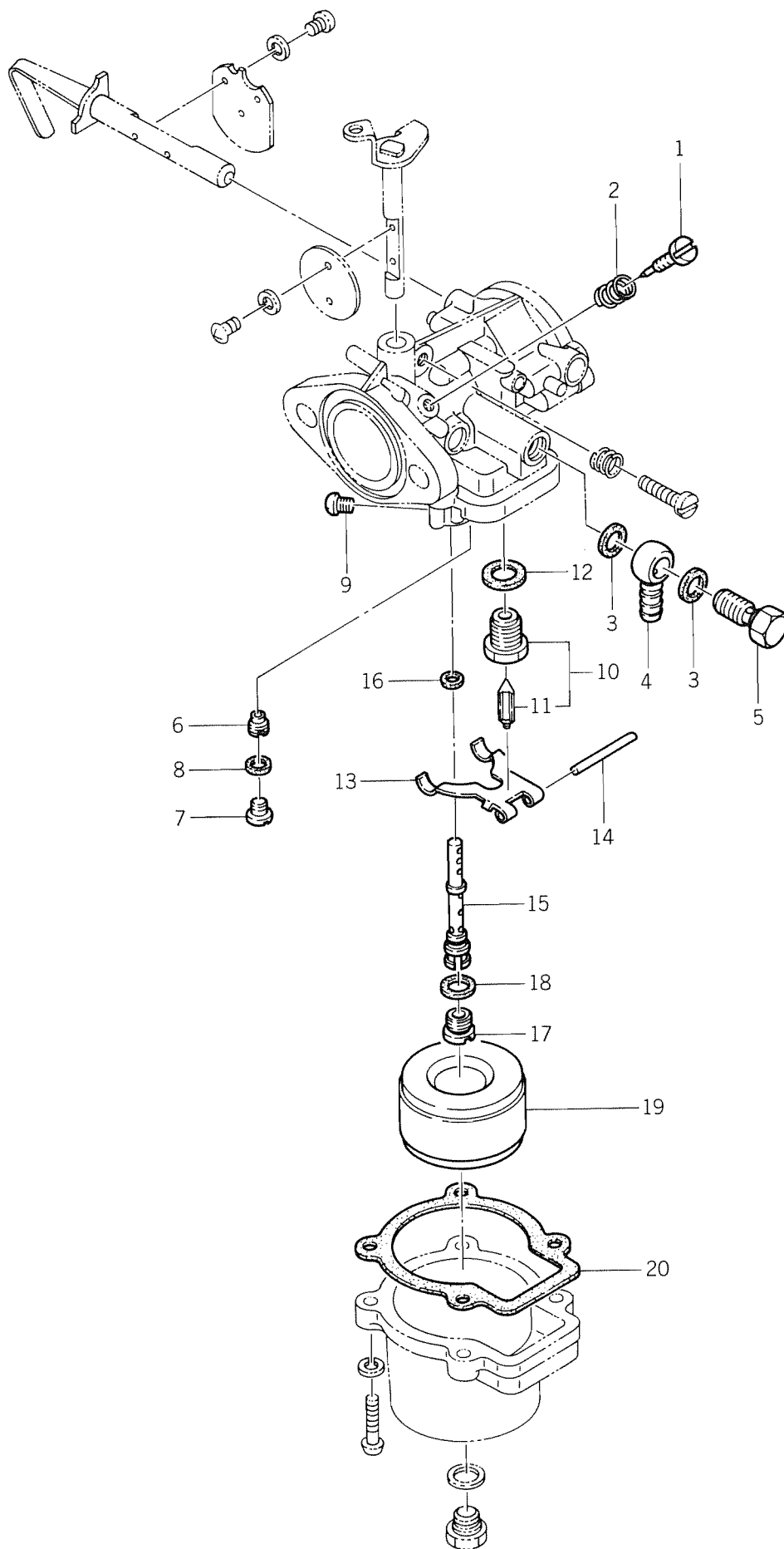
Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	ACCESSORY						
	5612-609-0000-0	TOOL ASSY	1	1			312690-0900-00
	5613-109-4201-0	•WRENCH, PLUG/M21	1	1			313122-0942-01
	5611-209-7200-0	•GAUGE, THICKNESS	1	1			311220-0972-00

Fig. A-1 AIR CLEANER



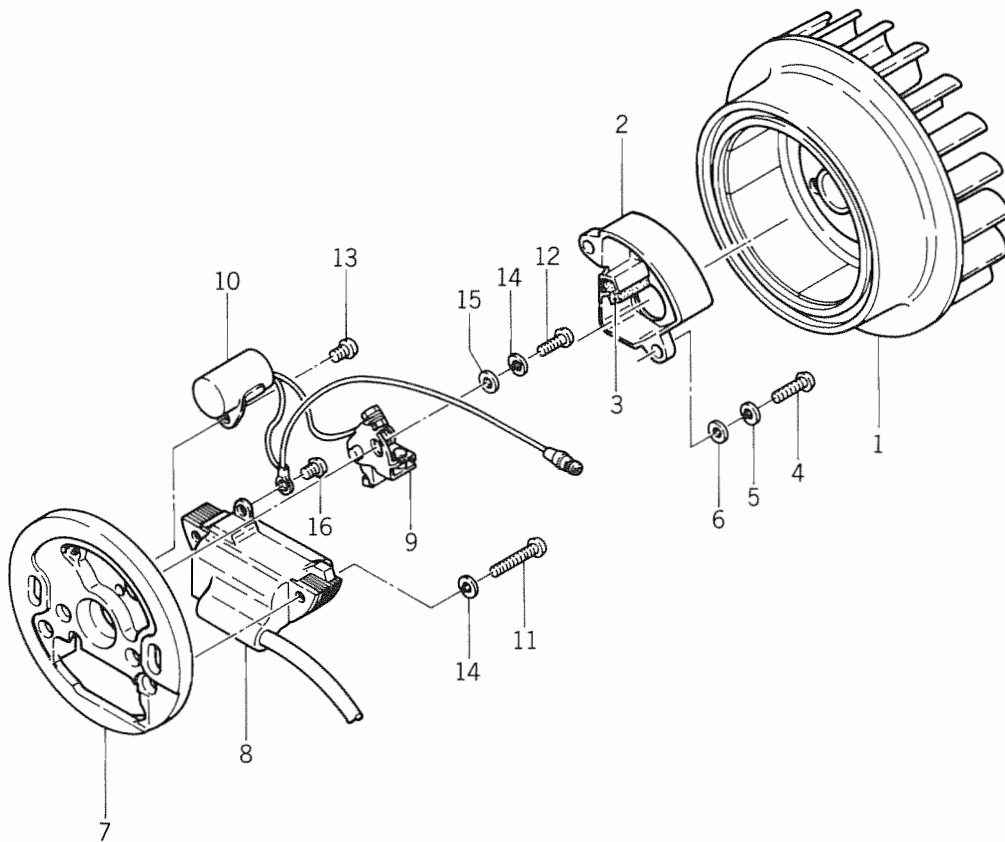
Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	5612-613-1080-2	AIR CLEANER ASSY	1	1			312696-1310B
A-1- 1	5612-613-1180-1	•CASE, CLEANER	1	1			312696-1311A
A-1- 2	5611-113-1200-0	•ELEMENT	2	2			311178-1312-00
A-1- 3	5612-513-1300-0	•PLATE, CLEANER	1	1			312566-1313-00
A-1- 4	5611-113-1600-0	•CAP, CLEANER	1	1			311178-1316-00
A-1- 5	5612-613-1800-1	•SCREEN	1	1			312696-1318A
A-1- 6	5612-513-6700-0	•HOLDER, ELEMENT	1	1			312511-1367-00
A-1- 7	5636-220-4080-0	•SCREW/M4×8	1	1			232B0408
A-1- 8	5637-110-4000-0	•WASHER, PL/M4	1	1			410B0400

Fig. C-1 CARBURETOR



Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	5612-661-0090-3	CARBURETOR ASSY	1	1			312696-6100C
C-1- 1	5612-661-1400-0	•SCREW	1	1			312651-6114-00
C-1- 2	5612-461-1600-0	•SPRING	1	1			312401-6116-00
C-1- 3	5612-261-1800-0	•GASKET	2	2			312210-6118-00
C-1- 4	5612-261-3690-0	•JOINT, BANJO	1	1			312210-6136-00
C-1- 5	5612-261-3500-0	•BOLT, BANJO	1	1			312210-6135-00
C-1- 6	5612-661-5100-0	•JET, SLOW/#46	1	1			312651-6151-00
C-1- 7	5612-461-1700-0	•SCREW, PILOT	1	1			312437-6117-10
C-1- 8	5611-361-4900-0	•GASKET	1	1			311390-6149-00
C-1- 9	5611-361-3700-0	•SCREW	1	1			311390-6137-00
C-1-10	5612-661-2000-1	•NEEDLE VALVE ASSY	1	1			312651-6120A
C-1-11	5612-461-2200-0	••VALVE, NEEDLE	1	1			312401-6122-00
C-1-12	5611-361-1900-0	•GASKET	1	1			311390-6119-00
C-1-13	5612-461-7800-0	•HINGE, FLOAT	1	1			312401-6178-00
C-1-14	5611-361-2700-0	•PIN, FLOAT	1	1			311390-6127-00
C-1-15	5612-461-2900-0	•NOZZLE, MAIN	1	1			312401-6129-00
C-1-16	5611-161-1900-0	•GASKET	1	1			311120-6119-00
C-1-17	5611-861-3200-1	•JET, MAIN/#86	1	1			311801-6132A
C-1-18	5612-661-4900-0	•GASKET	1	1			312651-6149-00
C-1-19	5612-461-2600-0	•FLOAT	1	1			312401-6126-00
C-1-20	5612-461-2800-0	•GASKET	1	1			312401-6128-00

Fig. M-1 MAGNETO



Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	5612-681-1090-0	MAGNETO ASSY	1	1			312651-8110-00
M-1- 1	3612-681-1100-0	● FLYWHEEL	1	1			312651-8111-00
M-1- 2	5612-684-3900-0	● COVER, BREAKER	1	1			312651-8439-00
M-1- 3	5612-684-5100-0	● FELT, CAM	1	1			312651-8451-00
M-1- 4	5612-684-4800-0	● SCREW	2	2			312651-8448-00
M-1- 5	5613-181-3900-0	● WASHER, SP	2	2			313122-8139-00
M-1- 6	5612-684-4200-0	● WASHER	2	2			312651-8442-00
M-1- 7	5612-681-2000-0	● BASE ASSY	1	1			312651-8120-00
M-1- 8	5612-681-2300-0	● COIL, IGNITION	1	1			312651-8123-00
M-1- 9	5612-684-4000-0	● BREAKER, CONTACT	1	1			312651-8440-00
M-1-10	5612-684-3600-0	● CONDENSER	1	1			312651-8436-00
M-1-11	5612-681-2800-0	● SCREW	2	2			312651-8128-00
M-1-12	5612-684-4400-0	● SCREW	1	1			312651-8444-00
M-1-13	5613-184-4800-0	● SCREW	1	1			313122-8448-00
M-1-14	5613-181-3900-0	● WASHER, SP	3	3			313122-8139-00
M-1-15	5612-684-4200-0	● WASHER	1	1			312651-8442-00
M-1-16	5612-681-4100-0	● SCREW	1	1			312651-8141-00

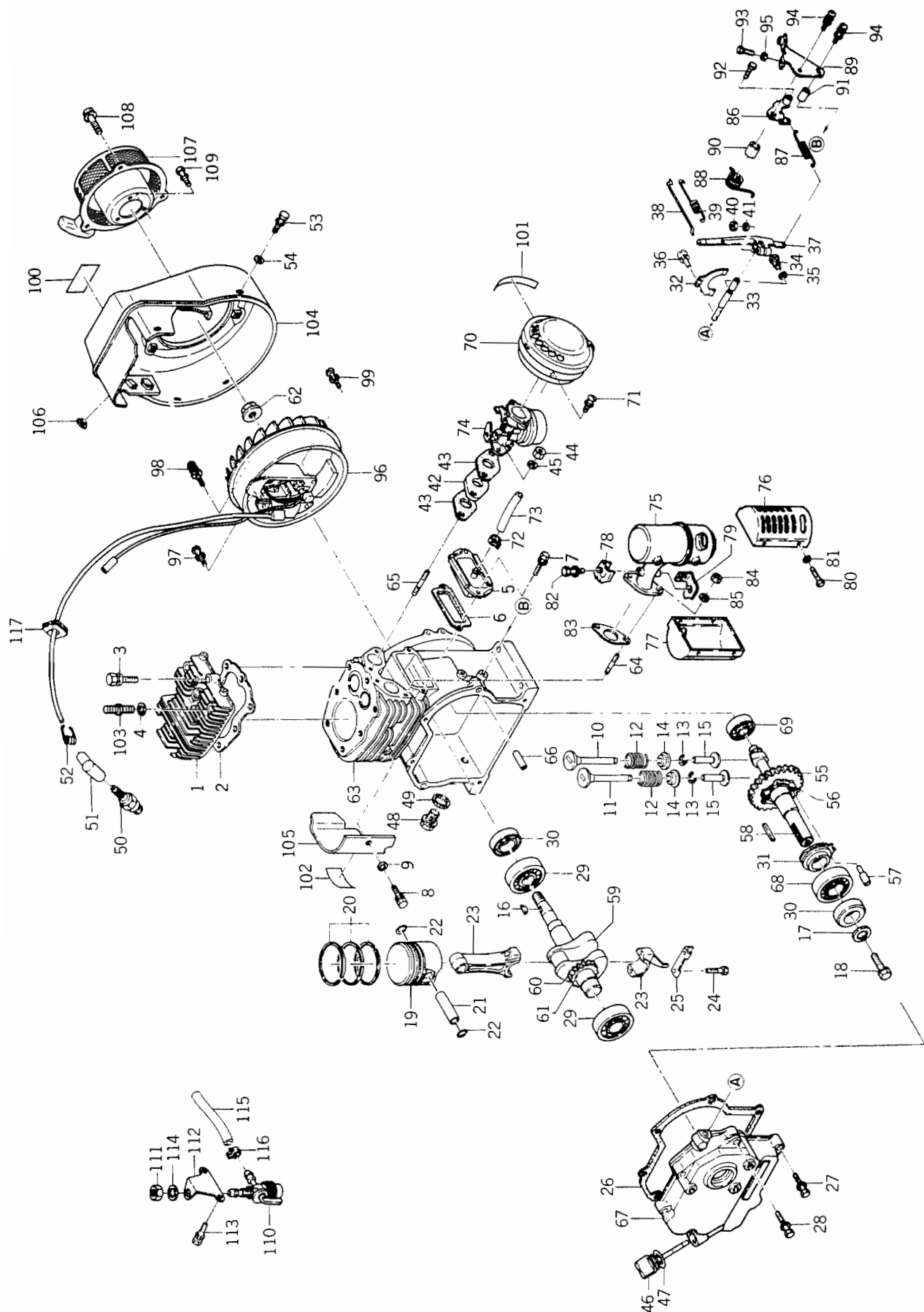
ENGINE
Moteur

KF24-1

(for **AC40** **)**
(pour **AC40R** **)**



Fig. E-2 ENGINE (KF24-1 for AC40, AC40R)



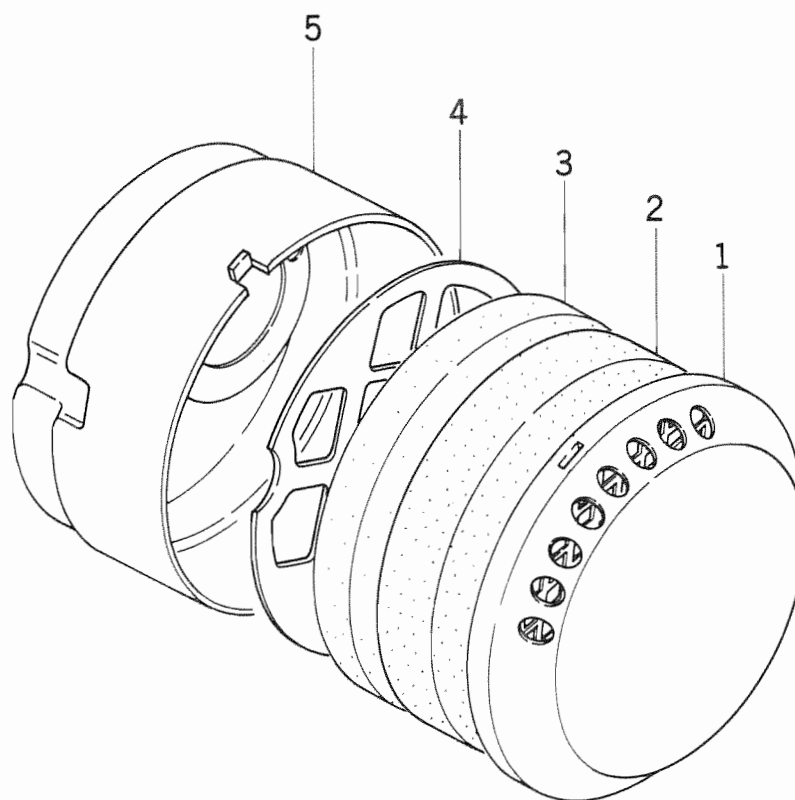
Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
1	5612-711-1100-0	HEAD, CYL.			1	1	312750-1111-00
2	5612-711-2101-0	GASKET			1	1	312750-1121-01
3	5635-360-8350-0	BOLT/M8×35			5	5	151G0835
4	5637-110-8000-0	WASHER, PL/M8			2	2	410B0800
5	5612-712-3105-0	COVER, INSPECTION			1	1	312750-1231-05
6	5612-712-3200-0	GASKET			1	1	312750-1232-00
7	5635-700-6120-0	BOLT/M6×12			2	2	180B0612
8	5635-700-6100-0	BOLT/M6×10			1	1	180B0610
9	5637-110-6000-0	WASHER, PL/M6			1	1	410B0600
10	5612-721-1100-0	VALVE, INLET			1	1	312750-2111-00
11	5612-721-2000-0	VALVE, EXH.			1	1	312750-2112-00
12	5612-721-1300-0	SPRING, VALVE			2	2	312750-2113-00
13	5612-721-1500-0	COLLET			2	2	312750-2115-00
14	5612-721-1600-0	SEAT, SPRING			2	2	312750-2116-00
15	5612-722-1100-0	TAPPET			2	2	312750-2211-00
16	5612-723-7100-0	KEY			1	1	312750-2371-00
17	5612-723-8300-0	WASHER			1	1	312750-2383-00
18	5635-700-6180-0	BOLT/M6×18			1	1	180B0618
19	5612-731-1104-0	PISTON			1	1	312750-3111-04
20	5612-730-1000-0	RING, PISTON SET			1	1	312750-3010-00
21	5612-731-2100-0	PIN, PISTON			1	1	312750-3121-00
22	5612-731-2200-0	RING, SNAP			2	2	312750-3122-00
23	5612-732-4000-0	ROD, CONN ASSY			1	1	312750-3240-00
24	5612-732-4500-0	BOLT			2	2	312750-3245-00
25	5612-732-4800-0	PLATE, LOCK			1	1	312750-3248-00
26	5612-741-2400-0	GASKET			1	1	312750-4124-00
27	5635-760-6280-0	BOLT/M6×28			4	4	186B0628
28	5635-760-6340-0	BOLT/M6×34			2	2	186B0634
29	5612-742-1100-0	BEARING, RB/6203			2	2	312750-4211-00
30	5612-742-3100-0	SEAL, OIL			2	2	312750-4231-00
31	5612-751-2100-0	SLEEVE, GOVERNOR			1	1	312750-5121-00
32	5612-751-2201-0	TIP, GOVERNOR			1	1	312750-5122-01
33	5613-651-2300-0	SHAFT, GOVERNOR			1	1	313650-5123-00
34	5612-751-2400-0	SCREW			1	1	312750-5124-00
35	5615-112-3300-0	GASKET			1	1	315192-1233-00
36	5636-220-4061-0	SCREW/M4×6			2	2	232B0406A
37	5612-752-1100-0	ARM, GOVERNOR			1	1	312750-5211-00
38	5613-652-5231-0	LINK, GOVERNOR			1	1	313650-5231-00
39	5613-652-3200-0	SPRING, LINK			1	1	313650-5232-00

Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
40	5636-760-6000-0	NUT/M6			1	1	311B0600
41	5637-210-6001-0	WASHER, SP/M6			1	1	461F0600A
42	5612-761-8100-0	INSULATOR			1	1	312740-6181-00
43	5613-661-8490-1	GASKET			2	2	313640-6184A
44	5636-810-6000-0	NUT/M6			2	2	312B0600
45	5637-210-6001-0	WASHER, SP/M6			2	2	461F0600A
46	5612-774-1100-0	GAUGE			1	1	312750-7411-00
47	5638-972-0150-0	O-RING			1	1	670B2015
48	5618-274-4190-0	PLUG, DRAIN			1	1	318294-7441-00
49	5631-272-1400-0	GASKET			1	1	331201-7214-00
50	5612-284-1000-0	PLUG, SPARK			1	1	312200-8410-00
51	5617-284-1800-1	CAP, PLUG			1	1	317270-8418A
52	5617-284-1900-1	SPRING			1	1	317270-8419A
53	5635-700-6100-0	BOLT/M6×10			4	4	180B0610
54	5637-110-6000-0	WASHER, PL/M6			4	4	410B0600
55	5612-723-1000-0	CAM SHAFT ASSY			1	1	312750-2310-00
56	5612-751-1000-0	•GOVERNOR ASSY			1	1	312750-5110-00
57	5612-751-1500-0	•PIN, GUIDE			1	1	312750-5115-00
58	5638-120-4250-0	KEY			1	1	511A0425
59	5612-732-1000-0	CRANK SHAFT ASSY			1	1	312750-3210-00
60	5612-732-1701-0	•GEAR, CRANK			1	1	312750-3217-01
61	5638-113-2000-0	•KEY			1	1	510A3200
62	5612-734-8100-0	NUT			1	1	312750-3481-00
63	5612-741-1092-0	CRANK CASE ASSY			1	1	312740-4110-02
64	5635-540-6160-0	•SUTD/M6×16			2	2	171G0616
65	5635-540-6200-0	•STUD/M6×20			2	2	171G0620
66	5638-251-0120-0	•PIN, DOWEL			2	2	552B1012
67	5612-741-2100-0	SIDE, BASE			1	1	312750-4121-00
68	5612-742-1100-0	BEARING, RB/6203			1	1	312750-4211-00
69	5612-742-1500-0	BEARING, RB/6201			1	1	312750-4215-00
70	5612-713-1000-0	AIR CLEANER ASSY			1	1	312790-1310-00 See Fig. A-2
71	5636-220-5101-0	SCREW/M5×10			2	2	232B0510A
72	5613-615-3200-0	CLAMP			1	1	313679-1532-00
73	5639-230-7100-0	TUBE/ℓ=78			1	1	700S071000
74	5612-761-0000-0	CARBURETOR ASSY			1	1	312740-6100-00 See Fig. C-2
75	5612-714-0000-0	MUFFLER ASSY			1	1	312790-1400-00
76	5613-614-3180-0	•COVER, MUFFLER			1	1	31362A-1431-00
77	5613-614-3260-1	•COVER, MUFFLER			1	1	31368A-1432A
78	5613-614-3390-0	•COVER, EXH. PIPE			1	1	31368A-1433-00

Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
79	5613-614-3490-0	●COVER, EXH. PIPE			1	1	31368A-1434-00
80	5635-160-6100-0	●BOLT/M6×10			3	3	112B0610
81	5637-210-6001-0	●WASHER, SP/M6			3	3	461F0600A
82	5635-700-6100-0	●BOLT/M6×10			4	4	180B0610
83	5612-714-4200-0	GASKET			1	1	312750-1442-00
84	5636-780-6000-0	NUT/M6			2	2	311R0600
85	5637-210-6001-0	WASHER, SP/M6			2	2	461F0600A
86	5613-653-1000-0	LEVER, CONTROL			1	1	313691-5310-00
87	5612-753-1402-0	SPRING, GOVERNOR			1	1	312750-5314-02
88	5613-653-1700-0	SPRING			1	1	313690-5317-00
89	5612-753-3100-0	PLATE, CONTROL			1	1	312751-5331-00
90	5618-453-3200-0	COLLAR			1	1	318290-5332-00
91	5618-453-3300-0	COLLAR			1	1	318290-5333-00
92	5635-160-5080-0	BOLT/M5×8			1	1	112B0508
93	5613-653-8280-0	BOLT			1	1	313640-5382-00
94	5636-310-6280-0	SCREW/M6×28			2	2	242B0628
95	5636-810-6000-0	NUT/M6			1	1	312B0600
96	5612-781-1000-2	MAGNETO ASSY			1	1	312750-8110B See Fig. M-2
97	5635-700-6300-0	BOLT/M6×30			2	2	180B0630
98	5636-310-4101-0	SCREW/M4×10			1	1	242B0410A
99	5636-310-4200-0	SCREW/M4×12			2	2	242B0420
100	5612-708-1100-0	LABEL			1	1	312790-0811-00 ✱
101	5612-708-2700-0	LABEL			1	1	312790-0827-00 ✱
102	5613-608-5190-0	LABEL			1	1	313693-0851-00 ✱
103	5613-611-8170-0	BOLT			2	2	313671-1181-00
104	5612-716-1100-0	CASE, SPIRAL			1	1	312790-1611-00
105	5612-716-3201-0	COVER, CYL.			1	1	312753-1632-01
106	5612-616-7100-0	PLUG			1	1	312693-1671-00
107	5612-734-3000-0	RECOIL STARTER ASSY			1	1	312790-3430-00 See Fig. R-1
108	5635-770-6100-0	BOLT/M6×10			3	3	187B0610
109	5635-700-6120-0	BOLT/M6×12			3	3	180B0612
110	5612-765-1000-0	FILTER ASSY			1	1	312751-6510-00 See Fig. F-1
111	5612-765-2700-0	NUT			1	1	312751-6527-00
112	5612-765-6190-2	BRACKET			1	1	312750-6561B
113	5635-700-6100-0	BOLT/M6×10			2	2	180B0610
114	5637-291-0000-0	WASHER, TOOTHED			1	1	463H1000
115	5639-350-4100-0	TUBE, BRAID/φ=220			1	1	705A041000
116	5613-468-1200-0	CLIP			1	1	313401-6812-00
117	5613-681-6400-0	GROMMET			1	1	313650-8164-00

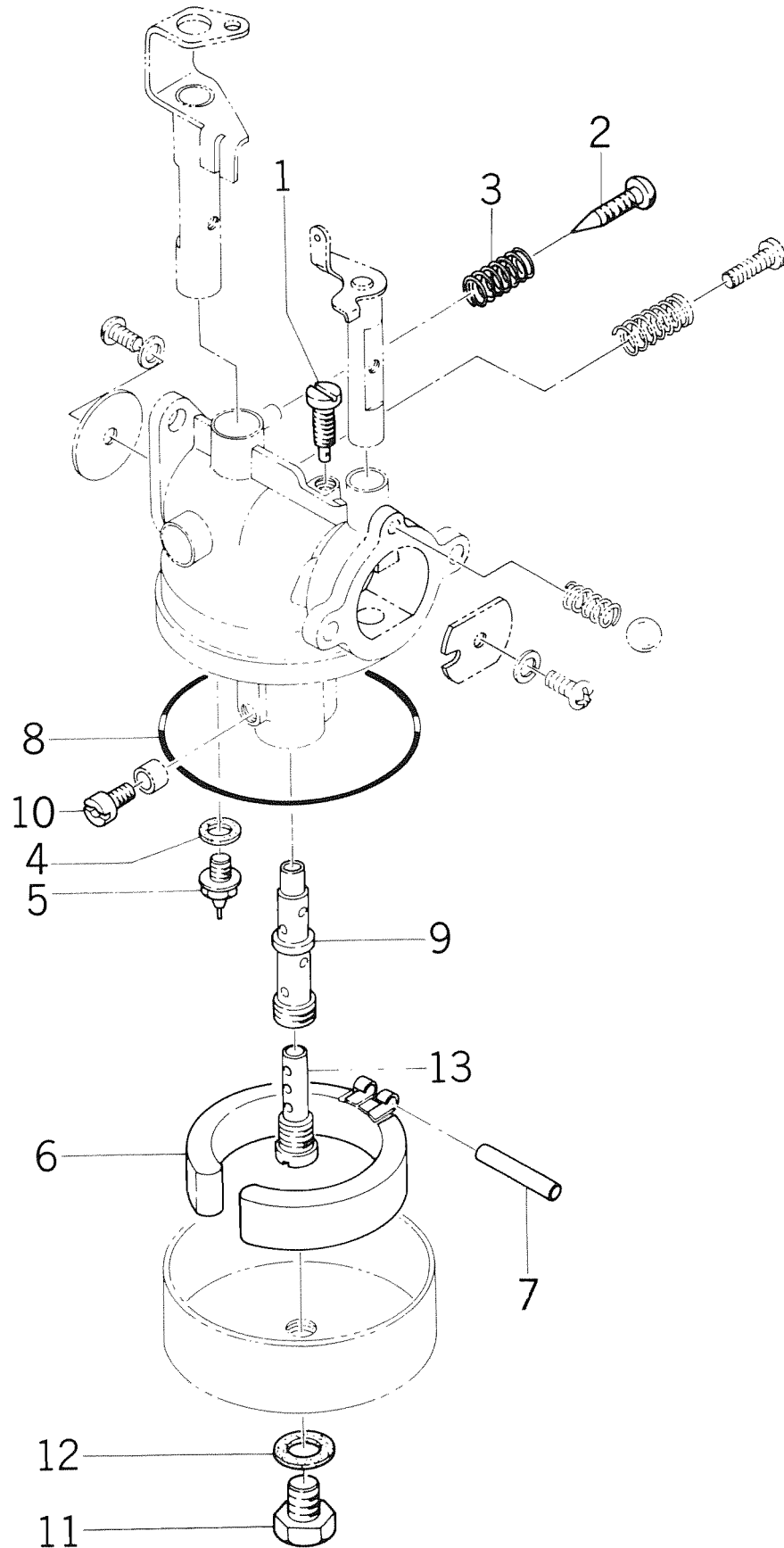
Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	ACCESSORY						
	5613-609-0090-0	TOOL ASSY			1	1	313690-0900-00
	5618-409-1500-0	•SPANNER/M10×13			1	1	318290-0915-00 ✱
	5613-609-3300-0	•WRENCH, SOCKET/M13×21			1	1	313686-0933-00 ✱
	5615-109-4500-0	•BAR			1	1	315120-0945-00 ✱
	5611-209-7200-0	•GAUGE, THICKNESS			1	1	311220-0972-00 ✱

Fig. A-2 AIR CLEANER



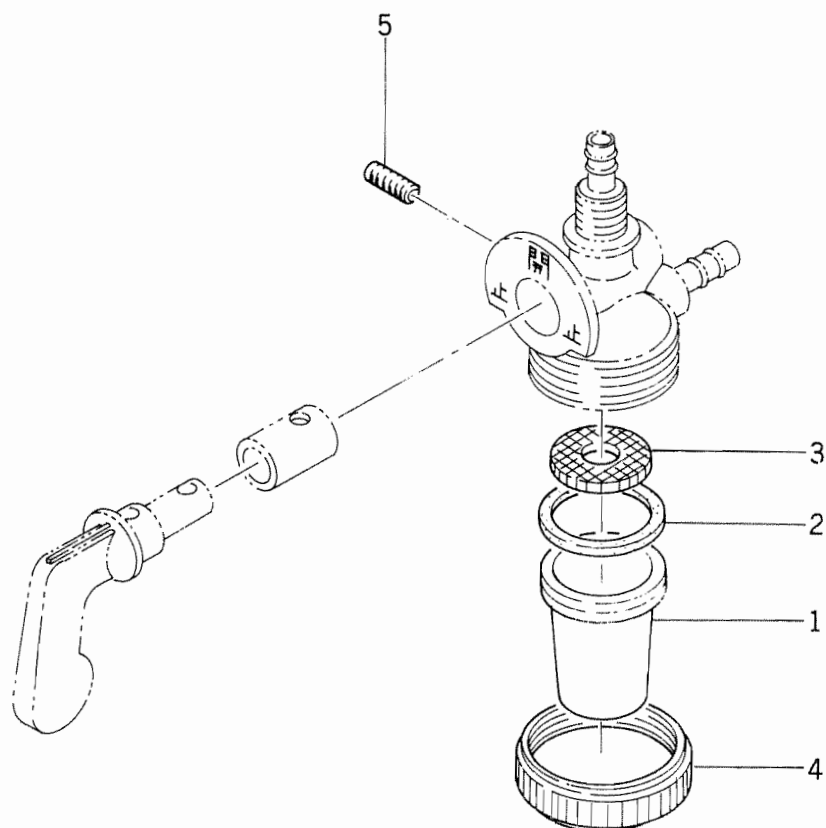
Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	5612-713-1000-0	AIR CLEANER ASSY			1	1	312790-1310-00
A-2- 1	5612-713-2800-0	•COVER			1	1	312790-1328-00
A-2- 2	5612-713-1200-0	•ELEMENT/t=15			1	1	312790-1312-00
A-2- 3	5612-713-1300-0	•ELEMENT/t=10			1	1	312790-1313-00
A-2- 4	5612-713-1400-0	•PLATE			1	1	312790-1314-00
A-2- 5	5612-713-1100-0	•CASE, CLEANER			1	1	312790-1311-00✱

Fig. C-2 CARBURETOR



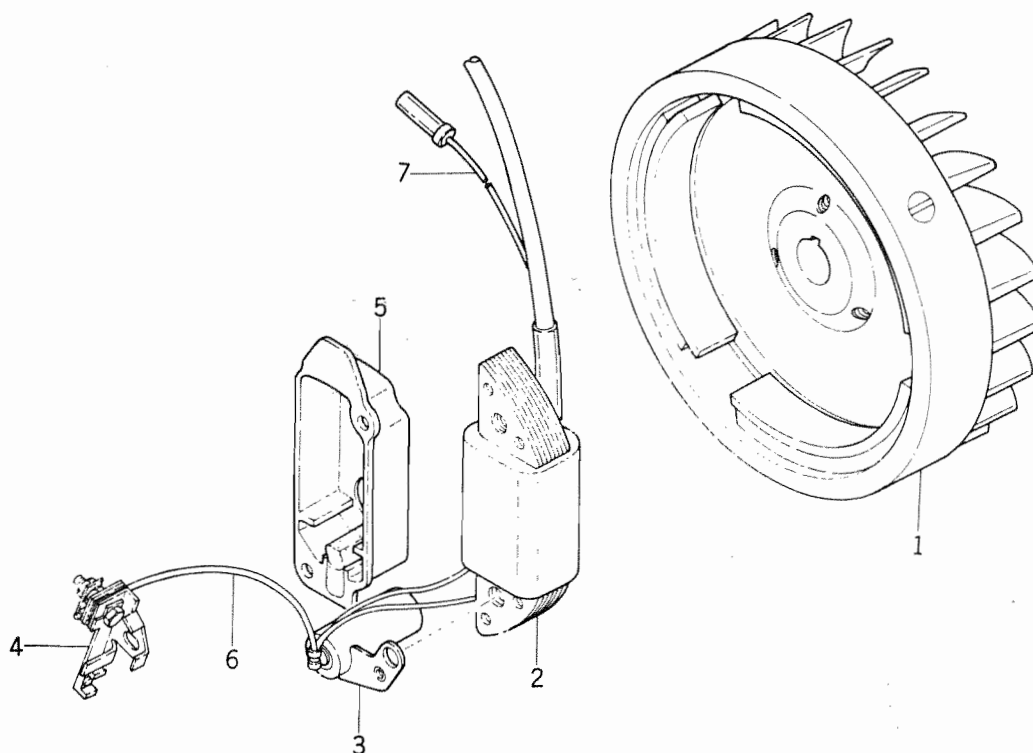
Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	5612-761-0000-0	CARBURETOR ASSY			1	1	312740-6100-00
C-2- 1	5613-461-1290-0	•JET, PILOT/#40			1	1	313401-6112-00
C-2- 2	5613-661-1400-0	•SCREW, PILOT			1	1	313650-6114-00
C-2- 3	5612-761-1690-0	•SPRING			1	1	312750-6116-00
C-2- 4	5613-661-1900-0	•GASKET			1	1	313650-6119-00
C-2- 5	5613-661-2000-0	•SEAT, VALVE			1	1	313650-6120-00
C-2- 6	5613-661-2600-0	•FLOAT			1	1	313650-6126-00
C-2- 7	5613-661-2700-0	•PIN, FLOAT			1	1	313650-6127-00
C-2- 8	5613-661-2800-0	•GASKET			1	1	313650-6128-00
C-2- 9	5612-761-2900-0	•NOZZLE, MAIN			1	1	312740-6129-00
C-2-10	5612-761-3200-0	•JET, MAIN/#65			1	1	312759-6132-00
C-2-11	5613-661-4300-0	•BOLT			1	1	313650-6143-00
C-2-12	5618-161-5900-0	•GASKET			1	1	318190-6159-00
C-2-13	5613-661-0600-0	•PIPE, BLEEDER			1	1	313650-6106-00

Fig. F-1 FILTER



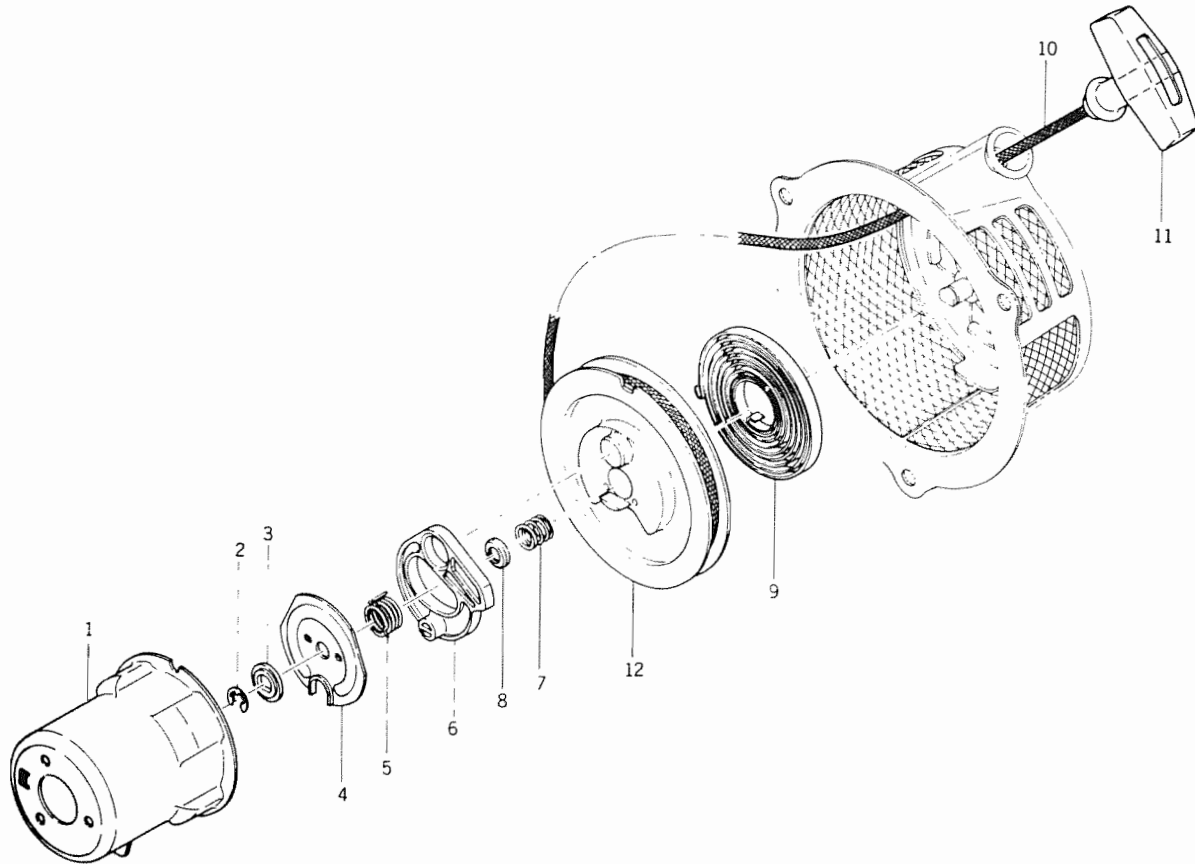
Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	5612-765-1000-0	FILTER ASSY			1	1	312751-6510-00
F-1- 1	5612-765-2100-0	•POT			1	1	312751-6521-00
F-1- 2	5612-765-1800-0	•GASKET			1	1	312751-6518-00
F-1- 3	5612-765-1900-0	•STRAINER			1	1	312751-6519-00
F-1- 4	5612-765-2200-0	•NUT, RING			1	1	312751-6522-00
F-1- 5	5612-765-1700-0	•SCREW			1	1	312751-6517-00

Fig. M-2 MAGNETO



Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	5612-781-1000-2	MAGNETO ASSY			1	1	312750-8110B
M-2- 1	5612-781-1100-0	• FLYWHEEL			1	1	312750-8111-00
M-2- 2	5613-681-2300-0	• COIL, IGNITION			1	1	313601-8123-00
M-2- 3	5613-684-3600-0	• CONDENSER			1	1	313601-8436-00
M-2- 4	5613-684-4090-0	• BREAKER			1	1	313601-8440-00
M-2- 5	5612-784-3900-2	• COVER, BREAKER			1	1	312750-8439B
M-2- 6	5612-784-5400-0	• WIRE, LEAD			1	1	312701-8454-00 *
M-2- 7	5612-784-5500-0	• WIRE, LEAD			1	1	312701-8455-00 *

Fig. R-1 RECOIL STARTER



Ref. No.	Parts No.	Description	Model & Q'ty				Remarks
			AC 20	AC20R	AC 40	AC40R	
	5612-734-3000-0	RECOIL STARTER ASSY			1	1	312790-3430-00
R-1- 1	5612-734-3204-0	•PULLEY			1	1	312750-3432-04
R-1- 2	5612-334-5190-0	•E-RING			1	1	312300-3451-00
R-1- 3	5613-634-4200-0	•WASHER			1	1	313601-3442-00
R-1- 4	5613-634-4900-0	•RETAINER			1	1	313601-3449-00
R-1- 5	5613-634-4800-0	•SPRING, RETURN			1	1	313650-3448-00
R-1- 6	5613-634-4500-0	•PAWL			1	1	313601-3445-00
R-1- 7	5613-634-4600-0	•SPRING			1	1	313601-3446-00
R-1- 8	5612-334-5800-0	•WASHER			1	1	312300-3458-00
R-1- 9	5613-634-5200-0	•SPRING, RECOIL			1	1	313601-3452-00
R-1-10	5612-734-5300-0	•ROPE			1	1	312753-3453-00
R-1-11	5613-634-5400-0	•HANDLE			1	1	313601-3454-00
R-1-12	5613-634-4100-0	•REEL, RECOIL			1	1	313601-3441-00

C H A S S I S

**(for AC20, 20R
pour AC40, 40R)**

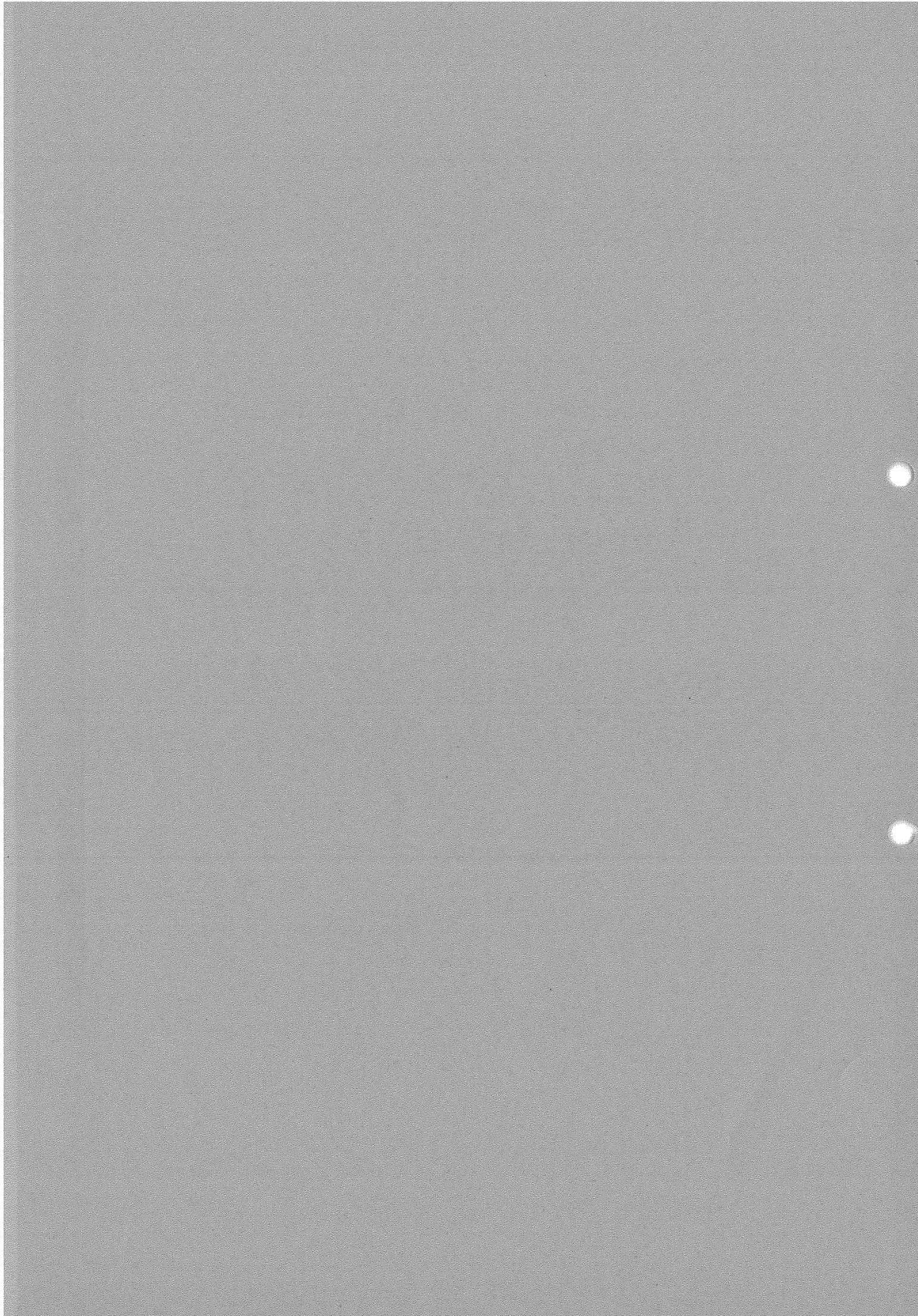
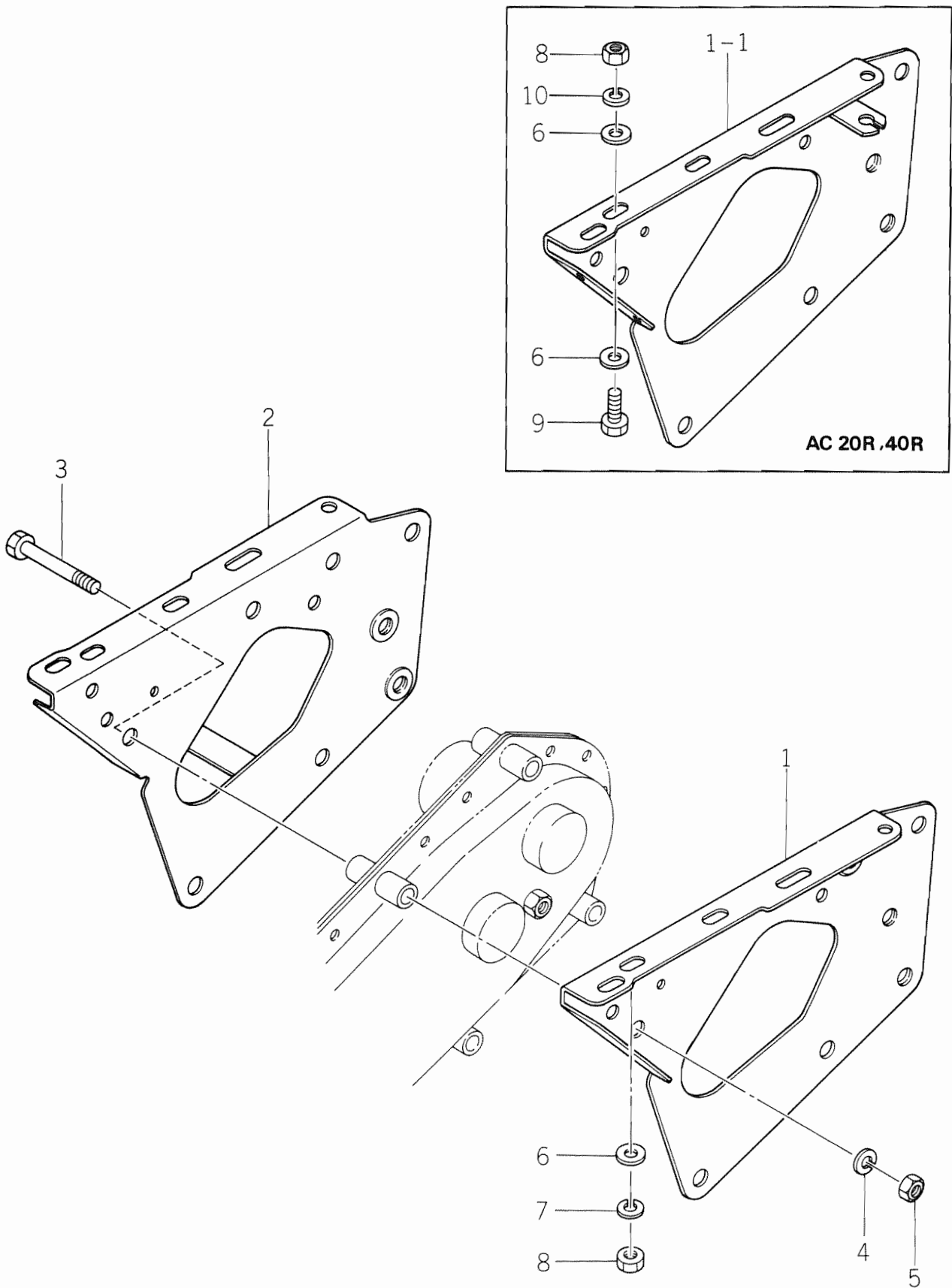
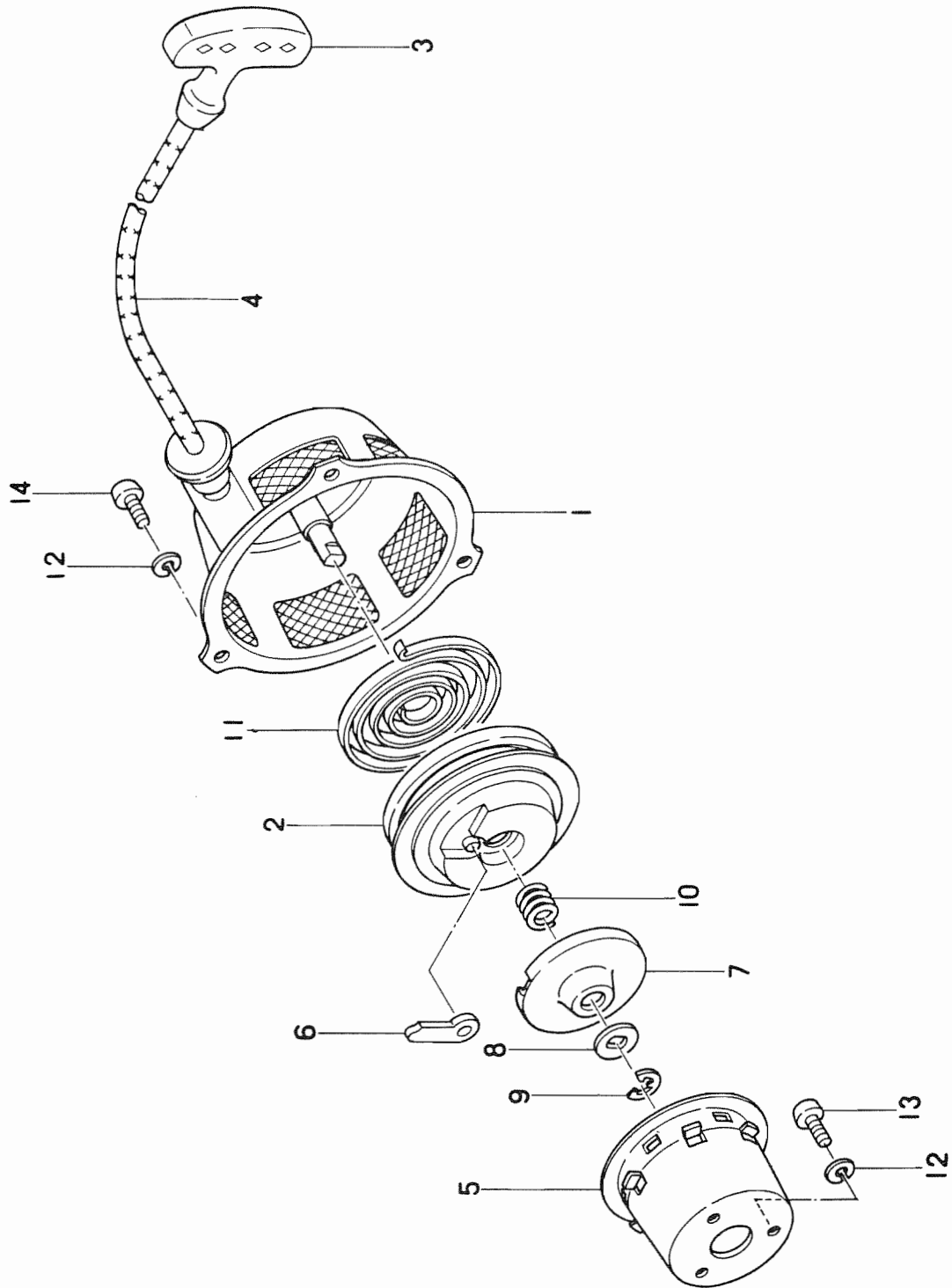


Fig. 1 FRAME



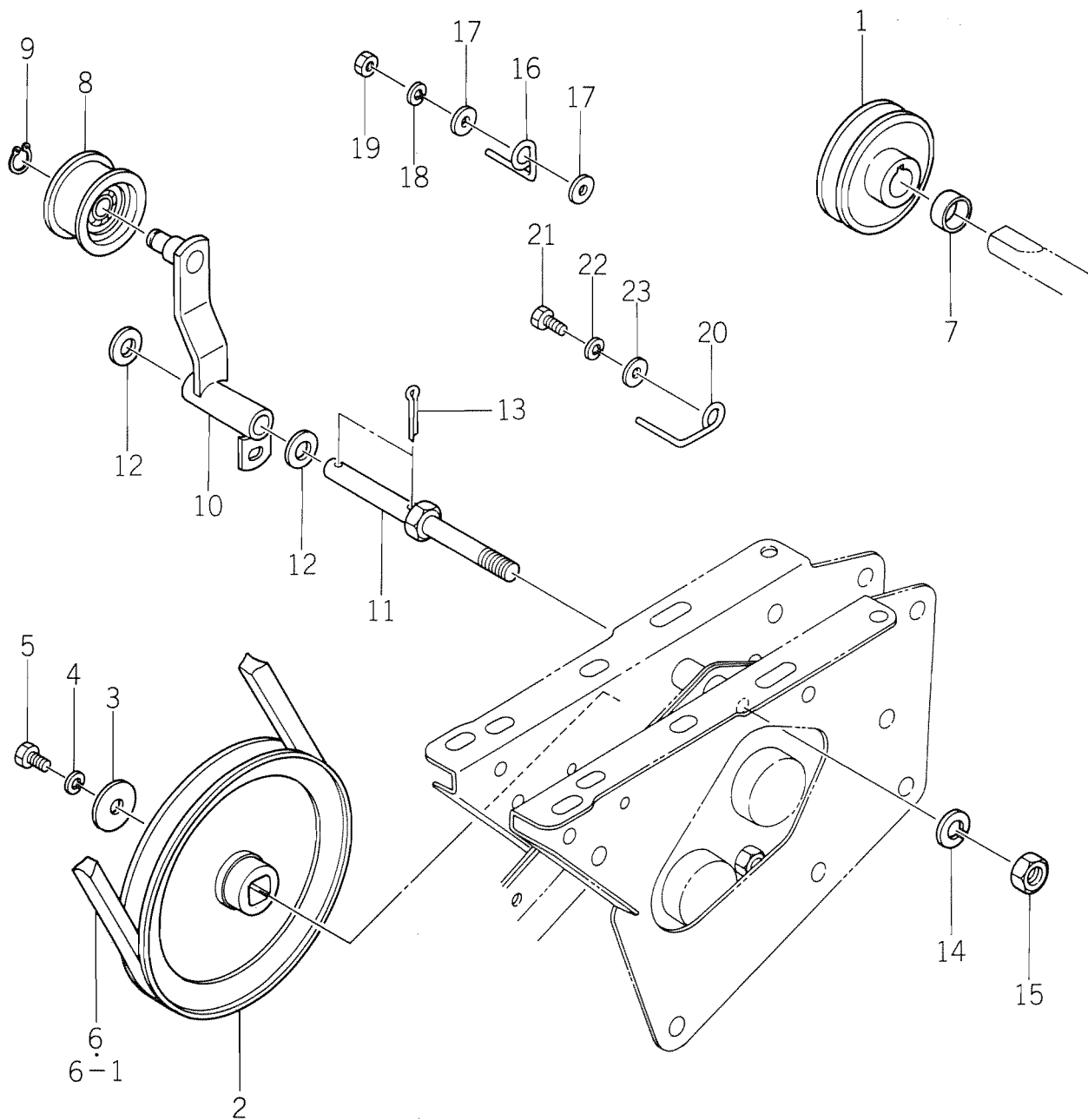
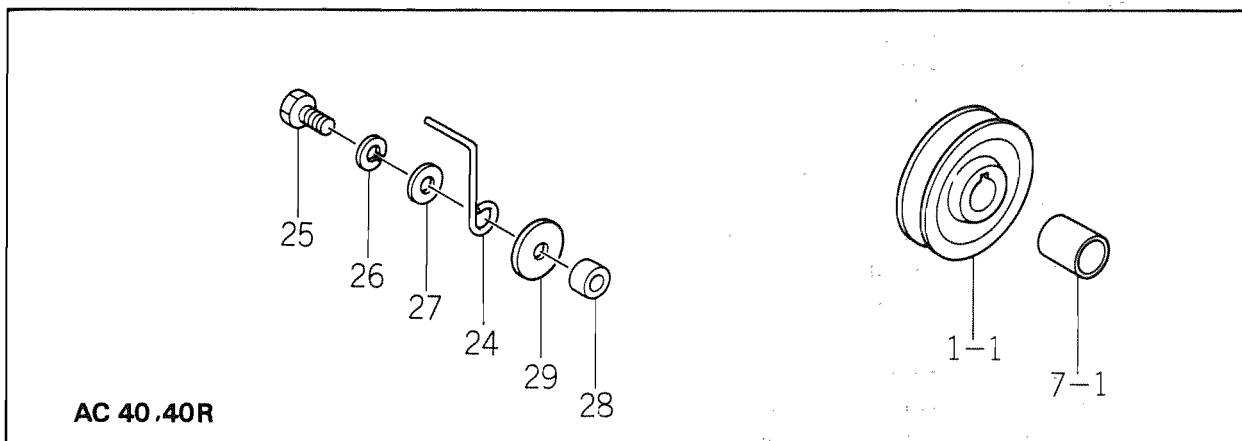
Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
1- 1	1383-101-2000-0	FRAME, LH	1		1		
1- 1-1	1383-151-2000-0	FRAME, LH		1		1	
1- 2	1383-101-2100-0	FRAME, RH	1	1	1	1	
1- 3	V201-261-0060-0	BOLT/M10×60	2	2	2	2	
1- 4	V401-160-0100-0	WASHER, SP/M10	2	2	2	2	
1- 5	V300-260-0100-0	NUT/M10	2	2	2	2	
1- 6	V413-160-0080-0	WASHER/M8	4	4	8	8	
1- 7	V401-260-0080-0	WASHER, SP/M8	4	4			
1- 8	V300-260-0080-0	NUT/M8	4	4	4	4	
1- 9	V201-260-8035-0	BOLT/M8×35			4	4	
1-10	V401-160-0080-0	WASHER, SP/M8			4	4	

Fig. 2 RECOIL STARTER (AC-20, AC-20R)



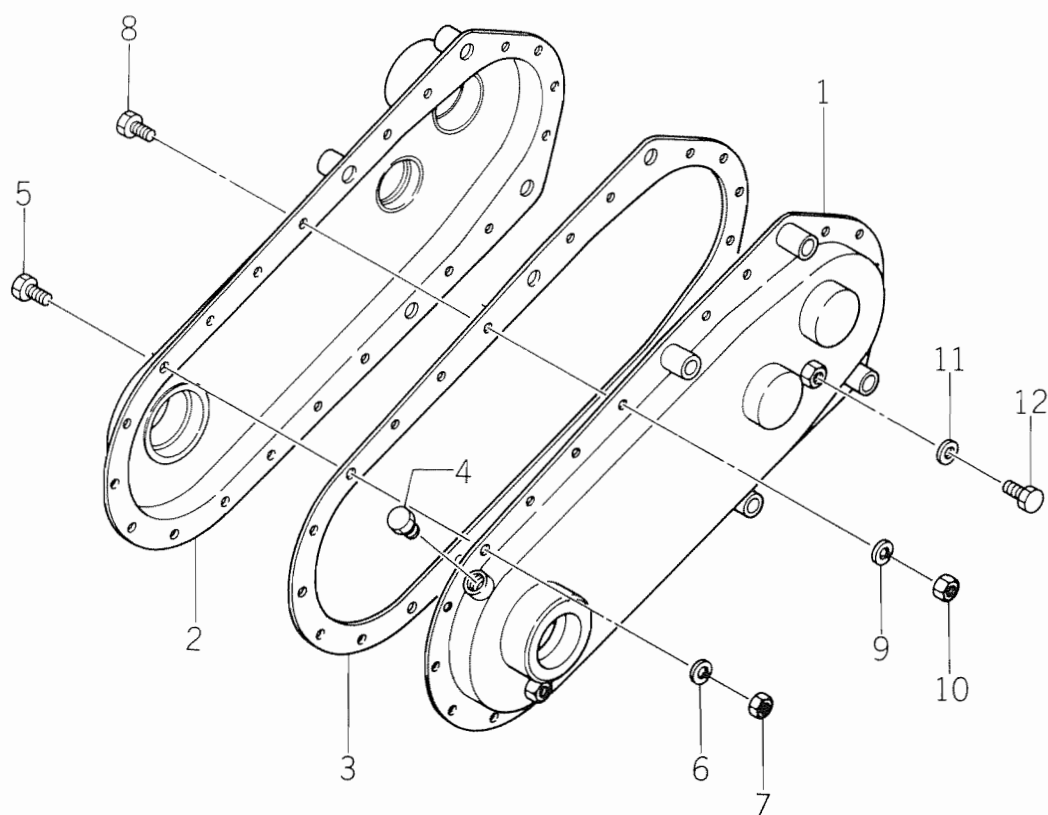
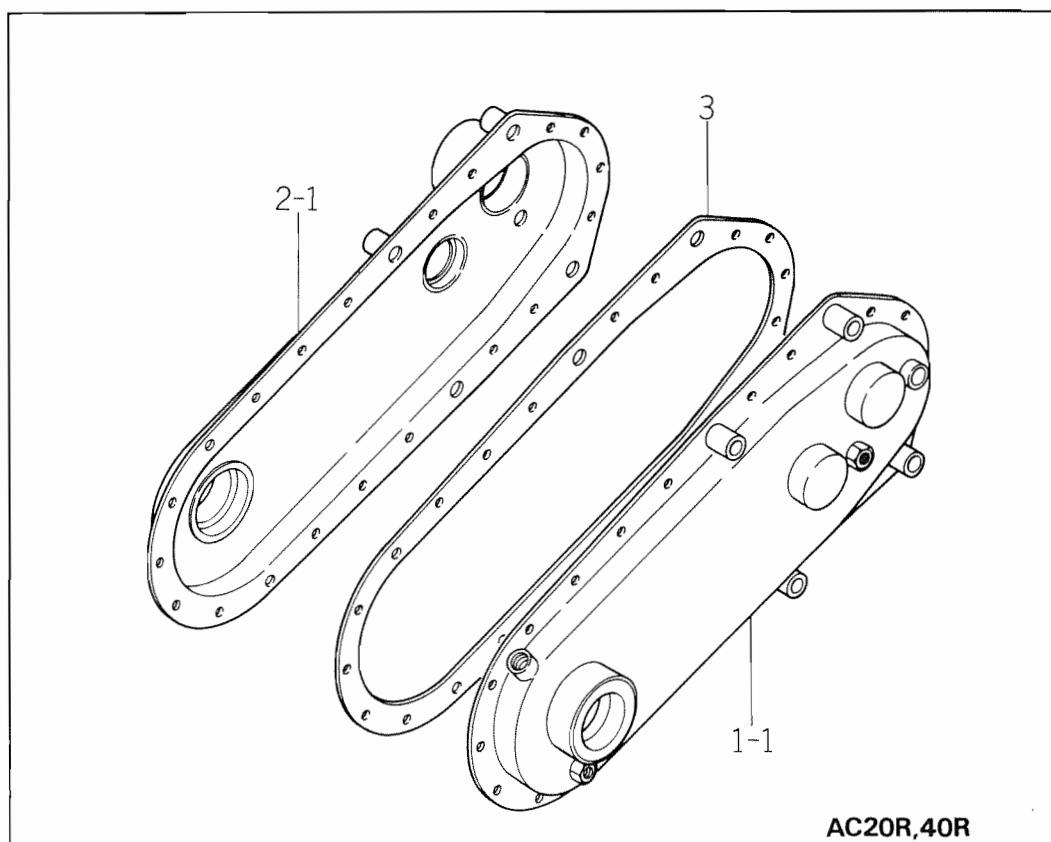
Ref No.	Parts No.	Description	Model & Qty				Remarks
			AC20	AC20R	AC40	AC40R	
2- 0-1	1353-121-2000-0	STARTER, RECOIL ASSY	1	1			
2- 1	1353-121-2010-0	•CASE, SUB	1	1			
2- 2	1353-121-2020-0	•REEL, SUB	1	1			
2- 3	1372-121-2240-0	•HANDLE	1	1			
2- 4		•ROPE	1	1			
2- 5	1353-121-2040-0	•PULLEY, ENGINE	1	1			
2- 6	1353-121-2050-0	•RATCHET	1	1			
2- 7	1353-121-2060-0	•GUIDE, RATCHET	1	1			
2- 8	1353-121-2070-0	•WASHER	1	1			
2- 9	1353-121-2080-0	•RING, SNAP/E6	1	1			
2-10	1353-121-2090-0	•SPRING, COIL	1	1			
2-11	1353-121-2110-0	•SPRING, CIPRAL	1	1			
2-12	V401-260-0060-0	WASHER, SP/M6	6	6			
2-13	V111-166-0010-0	SCREW/M6×10	3	3			
2-14	V111-166-0008-0	SCREW/M6×8	3	3			

Fig. 3 BELT DRIVE



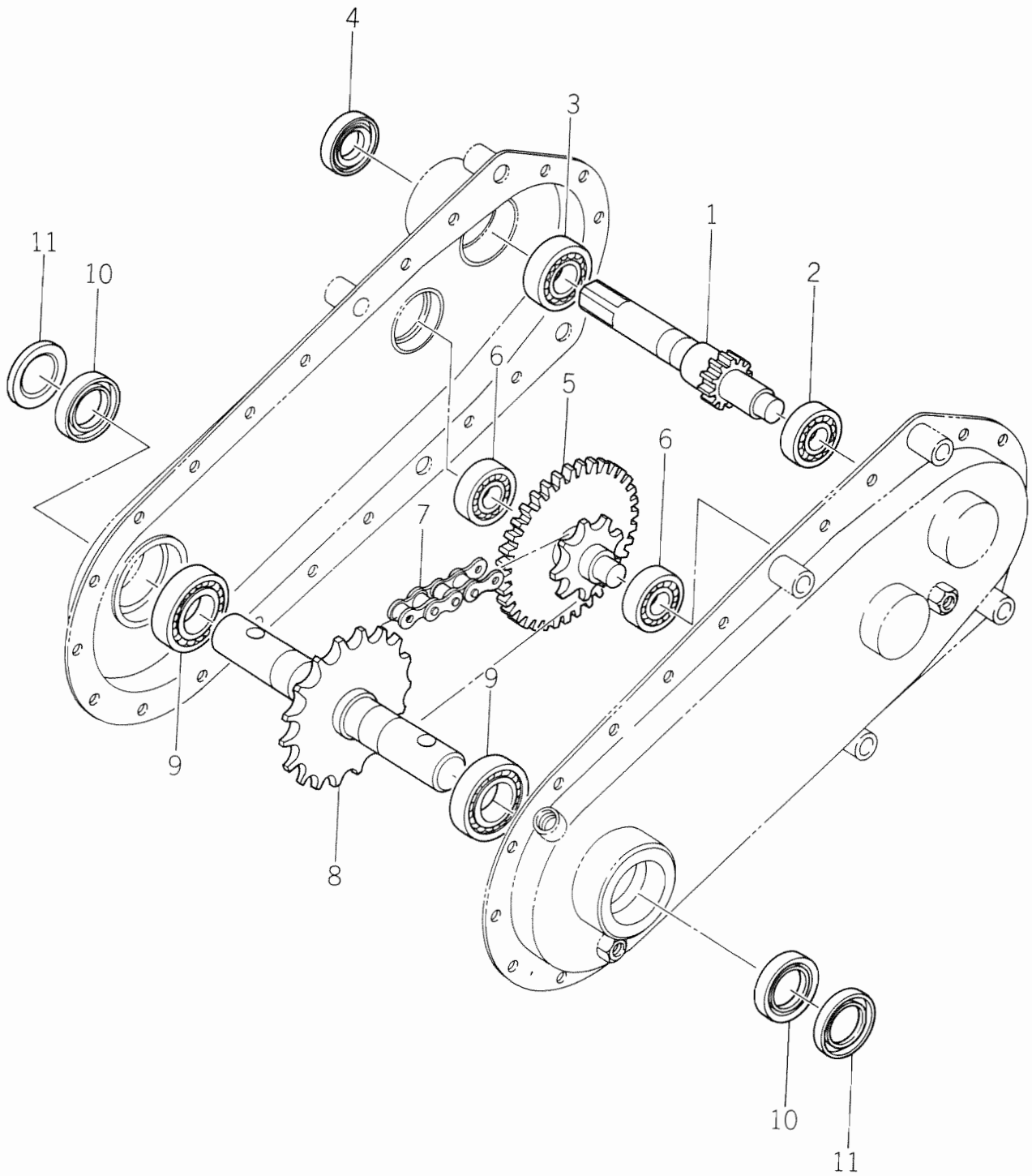
Ref No	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
3- 1	1383-201-0010-0	PULLEY, ENGINE	1	1			
3- 1-1	1383-202-0010-0	PULLEY, ENGINE			1	1	
3- 2	1383-201-2000-0	PULLEY, MAIN/140	1	1	1	1	
3- 3	1305-701-0060-0	WASHER	1	1	1	1	
3- 4	V401-160-0060-0	WASHER, SP/M6	1	1	1	1	
3- 5	V200-260-6018-0	BOLT/M6×18	1	1	1	1	
3- 6	V816-200-0310-0	BELT, V/SA31	1	1			
3- 6-1	V816-200-0300-0	BELT, V/SA30			1	1	
3- 7	1383-201-0020-0	PIPE/8	1	1			
3- 7-1	1383-202-0020-0	PIPE/23			1	1	
3- 8	1378-202-2000-0	PULLEY, TENSION ASSY	1	1	1	1	
3- 9	V705-140-0120-0	RING, SNAP/C12	1	1	1	1	
3-10	1383-203-2000-0	ARM, TENSION	1	1	1	1	
3-11	1383-203-2100-0	PIN, TENSION	1	1	1	1	
3-12	V410-160-0100-0	WASHER/M10	2	2	2	2	
3-12a	V413-160-0100-0	WASHER/M10	2	2	2	2	
3-13	V500-152-5018-0	PIN, SPLIT/2.5×18	2	2	2	2	
3-14	V401-160-0100-0	WASHER, SP/M10	1	1	1	1	
3-15	V300-260-0100-0	NUT/M10	1	1	1	1	
3-16	1383-204-0010-0	STOPPER, BELT A	1	1			
3-17	V413-160-0060-0	WASHER/M6	2	2			
3-18	V401-160-0060-0	WASHER, SP/M6	1	1			
3-19	V300-260-0060-0	NUT/M6	1	1			
3-20	1383-204-0020-0	STOPPER, BELT B	1	1	1	1	
3-21	V201-260-6016-0	BOLT/M6×16	1	1	1	1	
3-22	V401-160-0060-0	WASHER, SP/M6	1	1	1	1	
3-23	V413-160-0060-0	WASHER/M6	1	1	1	1	
3-24	1383-205-0010-0	STOPPER, BELT			1	1	
3-25	V201-260-8030-0	BOLT/M8×30			1	1	
3-26	V401-160-0080-0	WASHER, SP/M8			1	1	
3-27	V413-160-0080-0	WASHER/M8			1	1	
3-28	1383-205-0020-0	PIPE/9			1	1	
3-29	1324-205-0020-0	WASHER			1	1	

Fig. 4 TRANSMISSION GEAR CASE



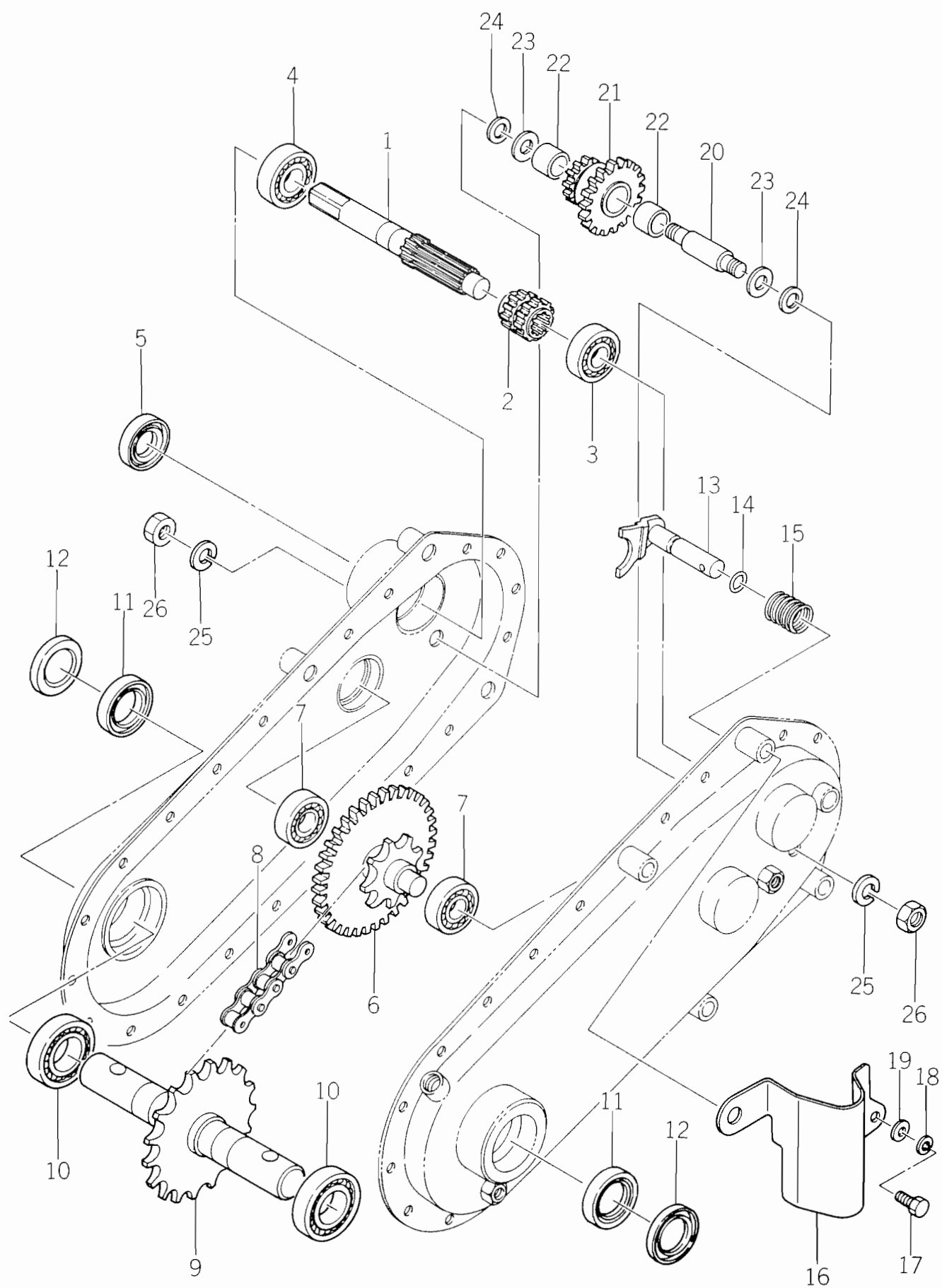
Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
4- 1	1383-216-2000-0	CASE, GEAR LH	1		1		
4- 1-1	1383-251-2000-0	CASE, GEAR LH		1		1	
4- 2	1383-216-2100-0	CASE, GEAR RH	1		1		
4- 2-1	1383-251-2100-0	CASE, GEAR RH		1		1	
4- 3	1383-216-0010-0	PACKING, GEAR CASE	1	1	1	1	
4- 4	7955-201-0260-0	PLUG, DRAIN/1/4	1	1	1	1	
4- 5	V201-260-8014-0	BOLT/M8×14	2	2	2	2	
4- 6	V401-160-0080-0	WASHER, SP/M8	2	2	2	2	
4- 7	V300-260-0080-0	NUT/M8	2	2	2	2	
4- 8	V200-260-6012-0	BOLT/M6×12	18	18	18	18	
4- 9	V401-160-0060-0	WASHER, SP/M6	18	18	18	18	
4-10	V300-260-0060-0	NUT/M6	18	18	18	18	
4-11	1340-706-0040-0	PACKING, COPPER	2	2	2	2	
4-12	1344-216-0020-0	SCREW	2	2	2	2	

Fig. 5 TRANSMISSION GEAR (AC-20, AC-40)



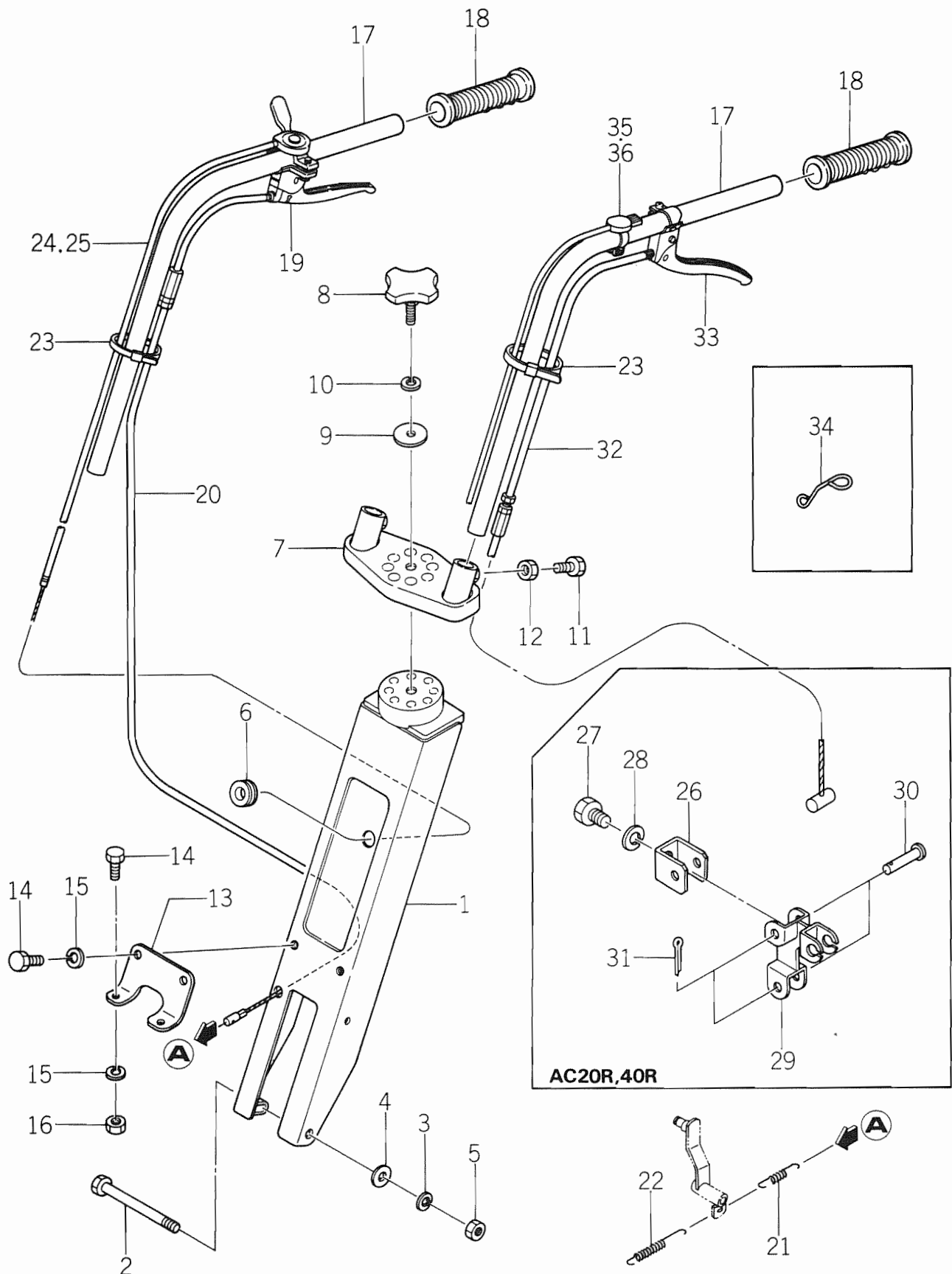
Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
5- 1	1383-217-0010-0	SHAFT, MAIN	1		1		
5- 2	V600-110-6202-0	BEARING, RB/6202	1		1		
5- 3	V600-110-6203-0	BEARING, RB/6203	1		1		
5- 4	V740-117-3508-0	SEAL, OIL/SC17358	1		1		
5- 5	1359-253-1000-0	SHAFT, COUNTER	1		1		
5- 6	V600-110-6202-0	BEARING, RB/6202	2		2		
5- 7	1359-218-0030-0	CHAIN, ROLLER	1		1		
5- 8	1359-225-1000-0	SHAFT, OUTPUT	1		1		
5- 9	V600-110-6005-0	BEARING, RB/6005	2		2		
5-10	V744-125-4208-0	SEAL, OIL/TC25428	2		2		
5-11	V742-125-4205-0	SEAL, OIL/VC25425	2		2		

Fig. 6 TRANSMISSION GEAR (AC-20R, AC-40R)



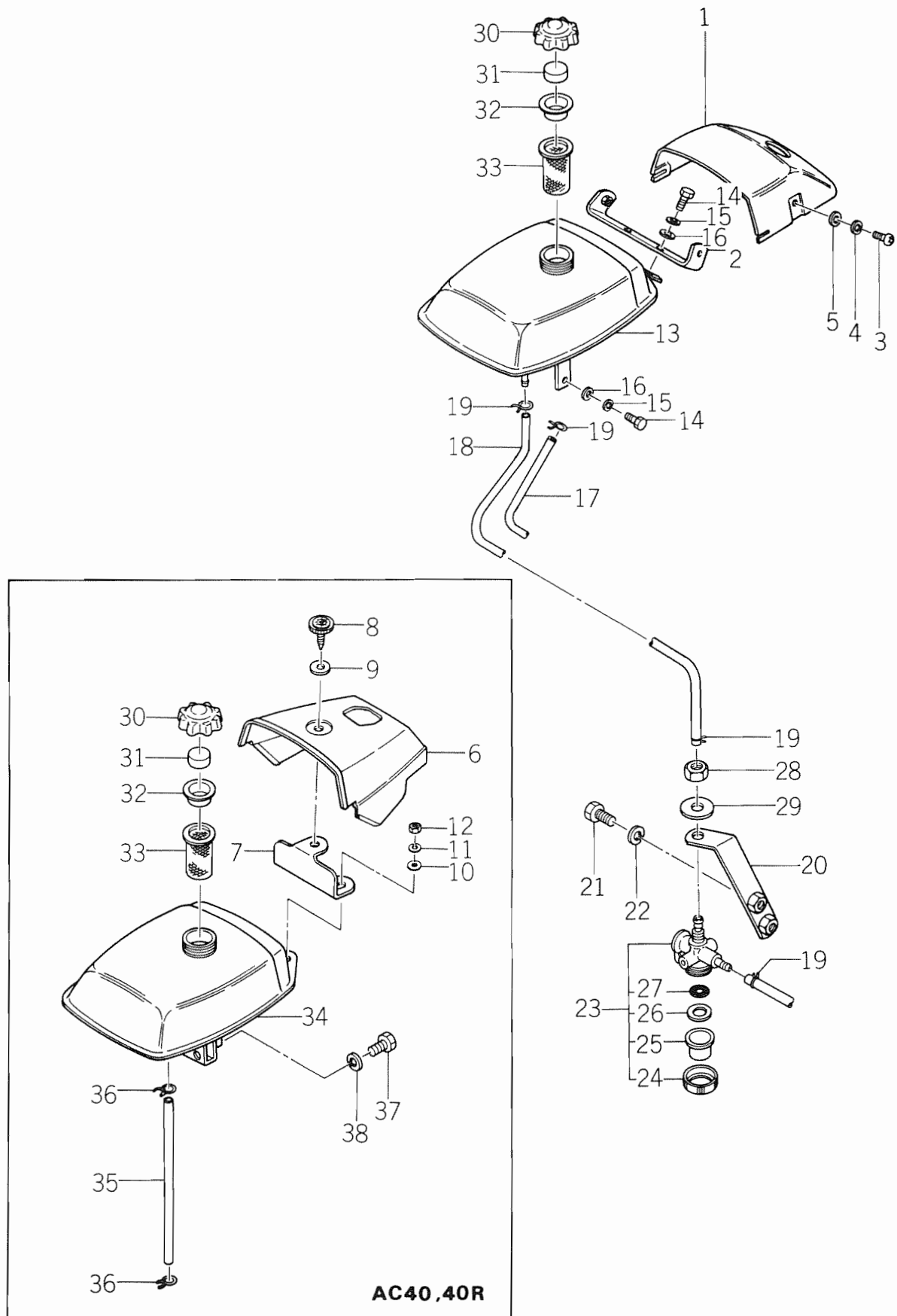
Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
6- 1	1383-252-0010-0	SHAFT, MAIN		1		1	
6- 2	1359-252-0020-0	GEAR, SHIFT/13T		1		1	
6- 3	V600-110-6202-0	BEARING, RB/6202		1		1	
6- 4	V600-110-6203-0	BEARING, RB/6203		1		1	
6- 5	V740-117-3508-0	SEAL, OIL/SC17358		1		1	
6- 6	1359-253-1000-0	SHAFT, COUNTER		1		1	
6- 7	V600-110-6202-0	BEARING, RB/6202		2		2	
6- 8	1359-218-0030-0	CHAIN, ROLLER		1		1	
6- 9	1359-225-1000-0	SHAFT, OUTPUT		1		1	
6-10	V600-110-6005-0	BEARING, RB/6005		2		2	
6-11	V744-125-4208-0	SEAL, OIL/TC25428		2		2	
6-12	V742-125-4205-0	SEAL, OIL/VC25425		2		2	
6-13	1383-253-2000-0	ARM, SHIFT		1		1	
6-14	V720-101-9009-0	O-RING/P9		1		1	
6-15	1359-229-0010-0	SPRING, PRESS/52		1		1	
6-16	1383-253-0010-0	COVER, SHIFT		1		1	
6-17	V200-260-6012-0	BOLT/M6×12		1		1	
6-18	V401-160-0060-0	WASHER, SP/M6		1		1	
6-19	V413-160-0060-0	WASHER/M6		1		1	
6-20	1359-226-0010-0	SHAFT, BACK		1		1	
6-21	1359-226-0020-0	GEAR, BACK/24-14T		1		1	
6-22	1359-226-0030-0	BUSH/14×17×14		2		2	
6-23	1359-226-0040-0	COLLAR, THRUST/11×22×2		2		2	
6-24	1343-229-0040-0	PACKING, SHIFTER ROD		2		2	
6-25	V401-260-0100-0	WASHER, SP/M10		2		2	
6-26	V305-100-0100-0	NUT/M10 P=1.25		2		2	

Fig. 7 HANDLE FRAME



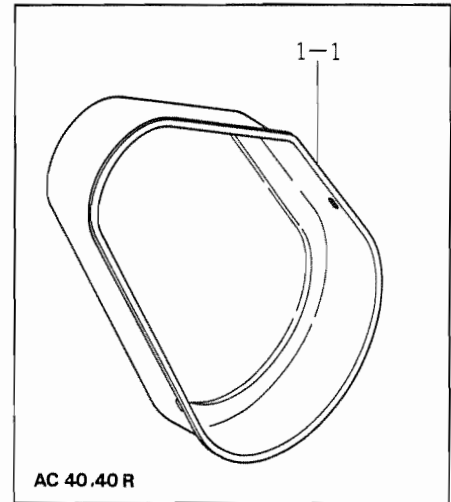
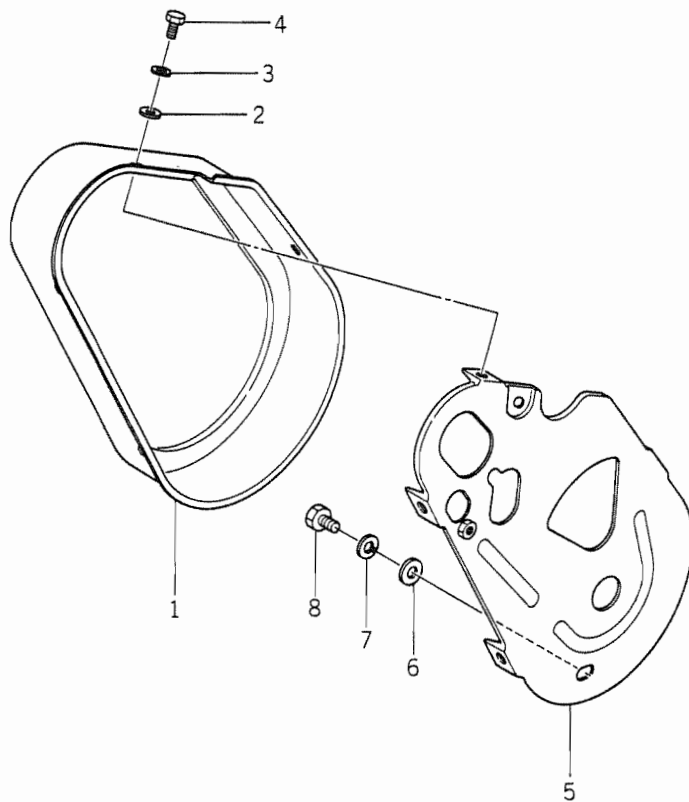
Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
7- 1	1383-301-2000-0	FRAME, HANDLE	1	1	1	1	AC20 ~# 003800 20R ~# 002814 AC40 ~# 000100 40R ~# 000600
7- 1a	1383-301-2001-0	FRAME, HANDLE	1	1	1	1	AC20 # 003801~ 20R # 002815~ AC40 # 000101~ 40R # 000601~
7- 2	V201-261-0130-0	BOLT/M10×130	1	1	1	1	
7- 3	V401-160-0100-0	WASHER, RP/M10	1	1	1	1	
7- 4	V413-160-0100-0	WASHER/M10	1	1	1	1	
7- 5	V300-260-0100-0	NUT/M10	1	1	1	1	
7- 6	1364-301-0050-0	GROMMET/16×20	1	1	1	1	
7- 7	1383-301-2200-0	SUPPORT, HANDLE	1	1	1	1	
7- 8	1383-301-0010-0	KNOB, SET	1	1	1	1	
7- 9	1383-301-0020-0	WASHER/11×44×5	1	1	1	1	
7-10	V401-160-0100-0	WASHER, SP/M10	1	1	1	1	
7-11	V201-261-0025-0	BOLT/M10×25	2	2	2	2	
7-12	V302-260-0100-0	NUT/M10	2	2	2	2	
7-13	1383-301-0030-0	SUPPORT, FRAME	1	1	1	1	
7-14	V201-260-8016-0	BOLT/M8×16	4	4	4	4	
7-15	V401-160-0080-0	WASHER, SP/M8	4	4	4	4	
7-16	V300-260-0080-0	NUT/M8	2	2	2	2	
7-17	1383-311-0010-0	PIPE, HANDLE	2	2	2	2	
7-18	2100-401-0010-0	GRIP, HANDLE	2	2	2	2	
7-19	1364-401-2000-0	LEVER, MAIN GLUTCH	1	1	1	1	
7-20	1383-401-0010-0	WIRE, CLUTCH	1	1	1	1	
7-21	1364-407-0020-0	SPRING, TENSION	1	1	1	1	
7-21a	1364-407-0020-0	SPRING, BRAKE	1	1	1	1	
7-22	1359-401-0030-0	SPRING, TENSION/67	1	1	1	1	
7-23	1376-402-0030-0	BAND, WIRE/140	2	2	2	2	
7-24	1383-402-0010-0	WIRE, THROTTLE	1	1			
7-25	1383-403-0010-0	WIRE, THROTTLE			1		
7-26	1359-403-1000-0	BRACKET, SHIFT ARM		1		1	
7-27	V201-260-8014-0	BOLT/M8×14		1		1	
7-28	V401-160-0080-0	WASHER, SP/M8		1		1	
7-29	1359-403-2000-0	ARM, SHIFT		1		1	
7-30	1359-403-0030-0	PIN/6×26		2		2	
7-31	V500-152-3016-0	PIN, SPLIT/2.3×16		2		2	
7-32	1383-451-0010-0	WIRE, SHIFT		1		1	
7-33	1383-451-2000-0	LEVER, SHIFT ASSY		1		1	
7-34	1383-452-0010-0	HOLDER, WIRE		1			
7-35	1383-621-2000-0	SWITCH, STOP ASSY	1	1			
7-36	1383-622-2000-0	SWITCH, STOP ASSY			1	1	

Fig. 8 FUEL SYSTEM



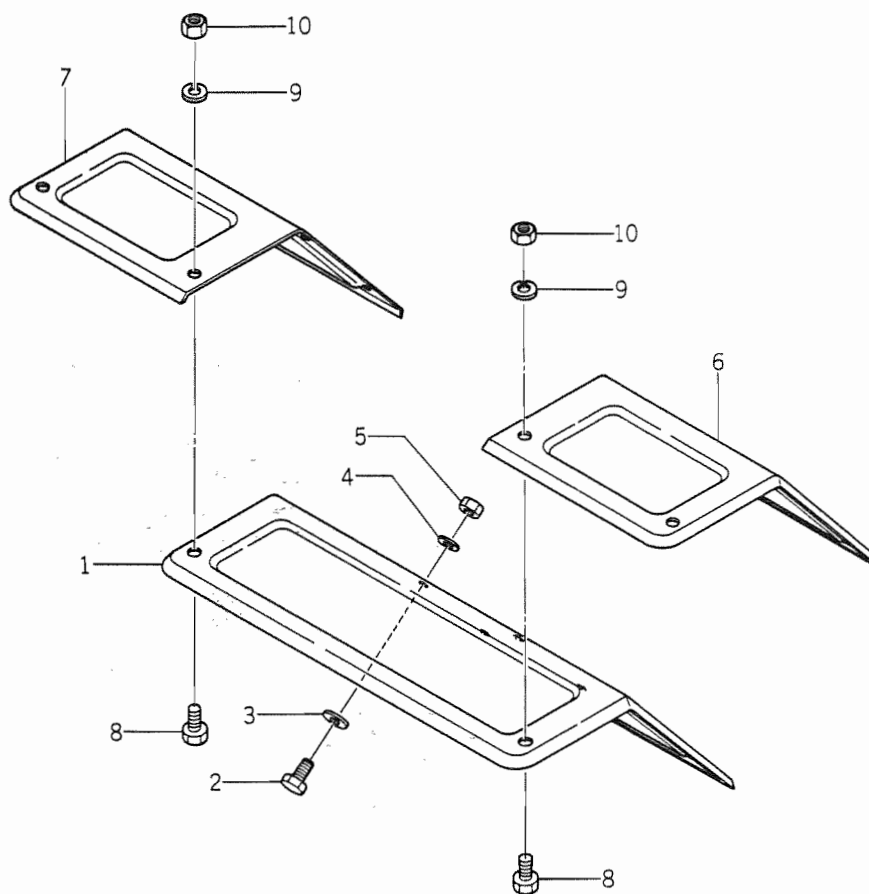
Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
8- 1	1359-601-1000-0	BONNET	1	1			
8- 2	1359-601-2000-0	STAY, BONNET	1	1			
8- 3	V111-106-0012-0	SCREW/M6×12	2	2			
8- 4	V401-260-0060-0	WASHER, SP/M6	2	2			
8- 5	V413-160-0060-0	WASHER/M6	2	2			
8- 6	1378-601-2100-0	COVER, F			1	1	
8- 7	1378-601-2000-0	BRACKET, COVER			1	1	
8- 8	1352-601-0020-0	KNOB, SET			1	1	
8- 9	1352-601-0030-0	SUPPORT			1	1	
8-10	V413-160-0080-0	WASHER/M8			4	4	
8-11	V401-160-0080-0	WASHER, SP/M8			2	2	
8-12	V300-260-0080-0	NUT/M8			2	2	
8-13	1359-606-1000-0	TANK, FUEL	1	1			
8-14	V200-260-6016-0	BOLT/M6×16	4	4			
8-15	V401-160-0060-0	WASHER, SP/M6	4	4			
8-16	V413-160-0060-0	WASHER/M6	4				
8-17	1383-606-0010-0	PIPE, FUEL A	1				
8-18	1383-606-0020-0	PIPE, FUEL B	1				
8-19	1317-606-0100-0	RING, SNAP	4				
8-20	1383-606-2000-0	STAY, STRAINER	1				
8-21	V201-260-8016-0	BOLT/M8×16	2				
8-22	V401-160-0080-0	WASHER, SP/M8	2				
8-23	1383-606-2100-0	STRAINER, FUEL ASSY	1				
8-24	1353-606-0040-0	•NUT, RING	1				
8-25	1353-606-0050-0	•POT, FILTER	1				
8-26	1353-606-0060-0	•PACKING, FITER	1				
8-27	1353-606-0070-0	•NET, FILTER	1				
8-28	V335-460-0100-0	NUT/M10	1				
8-29	1383-606-0030-0	WASHER/11×30×1	1				
8-30	1350-606-0020-0	CAP, TANK	1	1	1	1	
8-31	1350-606-0050-0	ELEMENT, CAP	1	1	1	1	
8-32	1350-606-0060-0	CAP, IN	1	1	1	1	
8-33	1350-606-0030-0	FILTER, FUEL	1	1	1	1	
8-34	1378-606-2000-0	TANK, FUEL			1	1	
8-35	1378-606-0010-0	PIPE, FUEL			1	1	
8-36	1317-606-0100-0	RING, SNAP			2	2	
8-37	V200-260-6012-0	BOLT/M6×12			2	2	
8-38	V401-160-0060-0	WASHER, SP/M6			2	2	

Fig. 9 BELT COVER



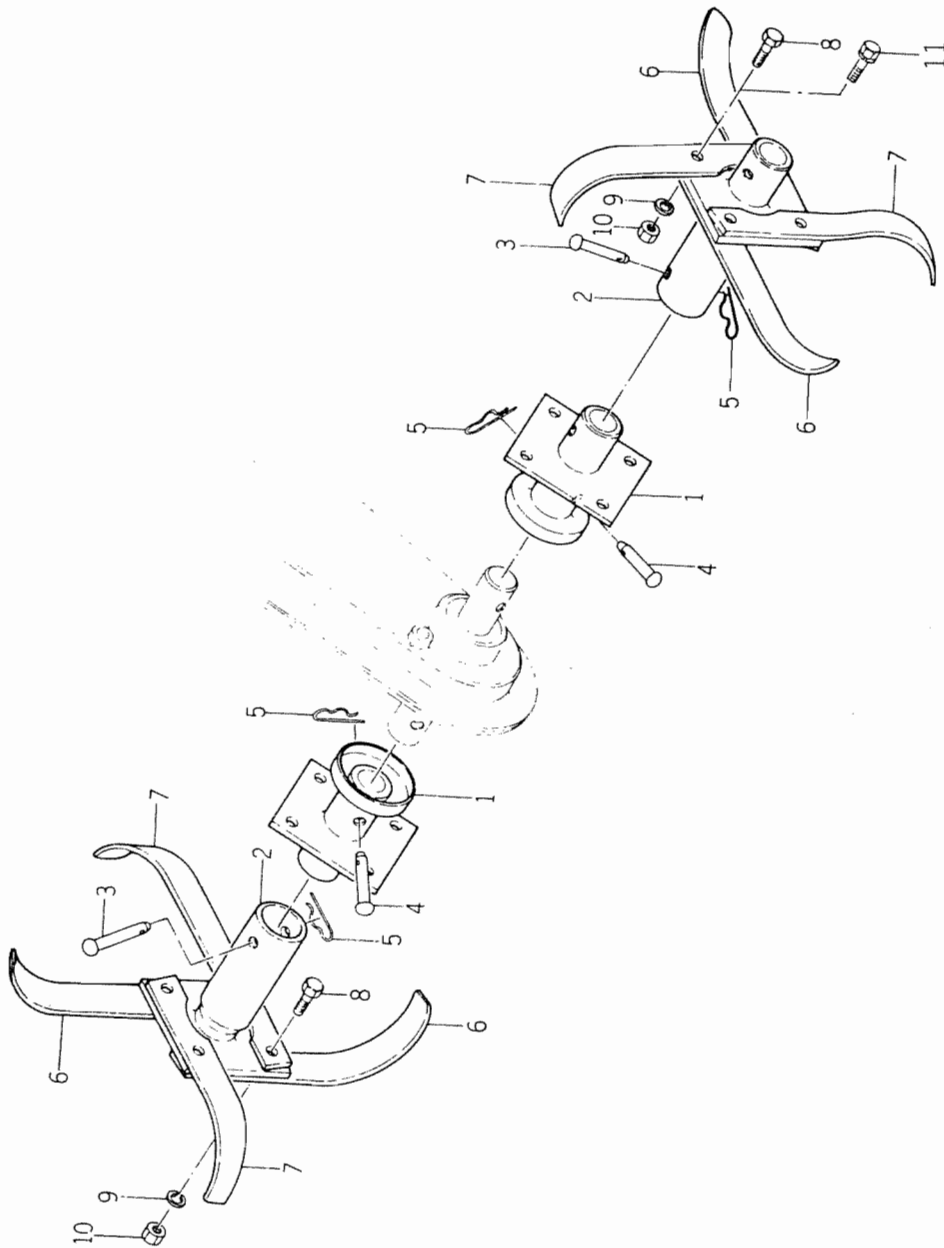
Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
9- 1	1383-611-0010-0	COVER, BELT A	1	1			
9- 1-1	1383-612-0010-0	COVER, BELT			1	1	
9- 2	V413-160-0060-0	WASHER/M6	4	4	4	4	
9- 3	V401-160-0060-0	WASHER, SP/M6	4	4	4	4	
9- 4	V200-260-6012-0	BOLT/M6×12	4	4	4	4	
9- 5	1383-611-2000-0	COVER, BELT B	1	1	1	1	
9- 6	V413-160-0080-0	WASHER/M8	1	1	1	1	
9- 7	V401-160-0080-0	WASHER, SP/M8	1	1	1	1	
9- 8	V201-260-8016-0	BOLT/M8×16	1	1	1	1	

Fig. 10 FENDER



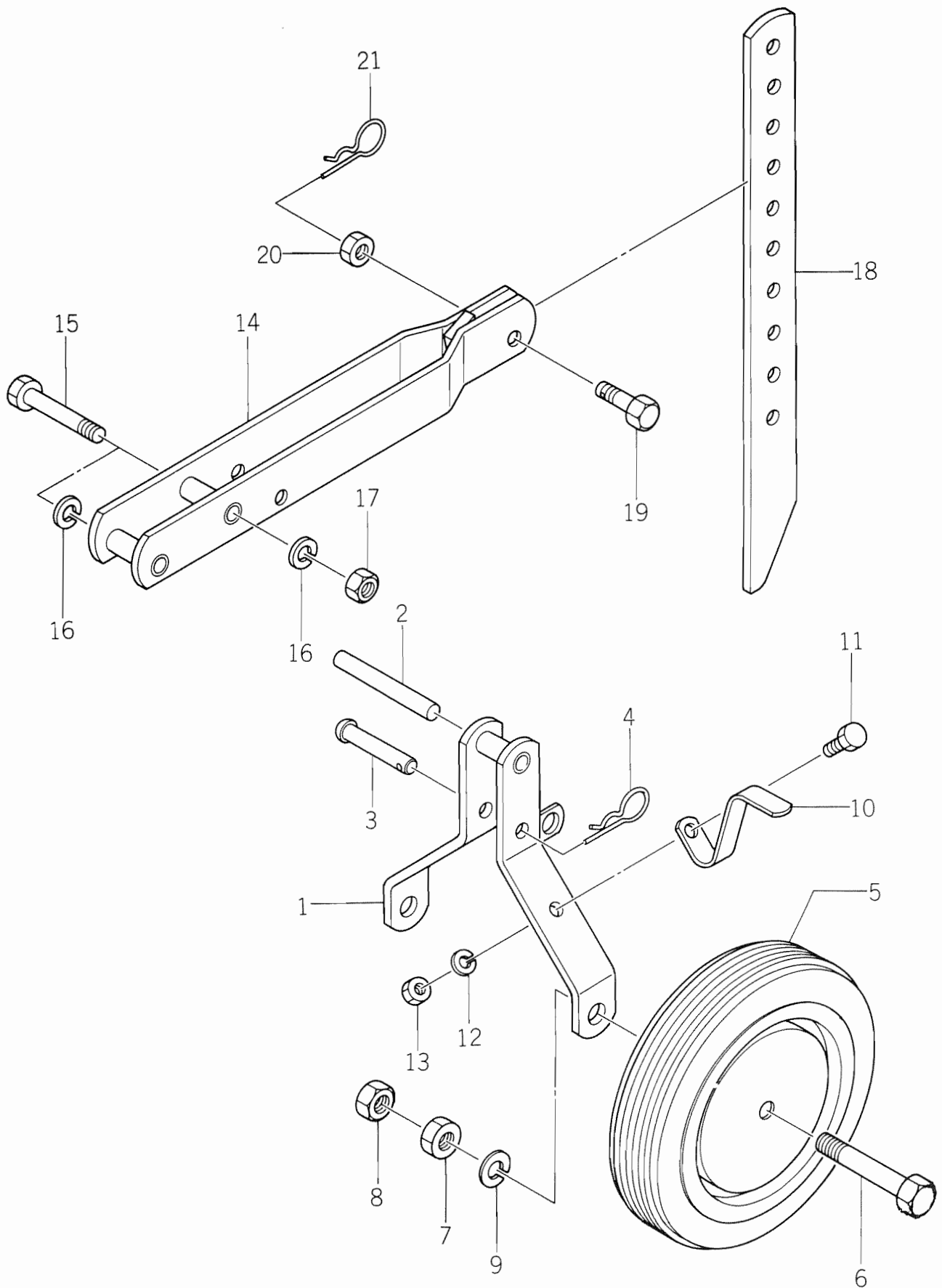
Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
10- 1	1383-616-0010-0	FENDER A	1	1	1	1	
10- 2	V201-260-8016-0	BOLT/M8×16	4	4	4	4	
10- 3	V413-160-0080-0	WASHER/M8	4	4	4	4	
10- 4	V401-160-0080-0	WASHER, SP/M8	4	4	4	4	
10- 5	V300-260-0080-0	NUT/M8	4	4	4	4	
10- 6	1383-616-0020-0	FENDER, B LH	1	1	1	1	
10- 7	1383-616-0030-0	FENDER, B RH	1	1	1	1	
10- 8	V201-260-8012-0	BOLT/M8×12	6	6	6	6	
10- 9	V401-160-0080-0	WASHER, SP/M8	6	6	6	6	
10-10	V300-260-0080-0	NUT/M8	6	6	6	6	

Fig. 11 ROTARY PIPE



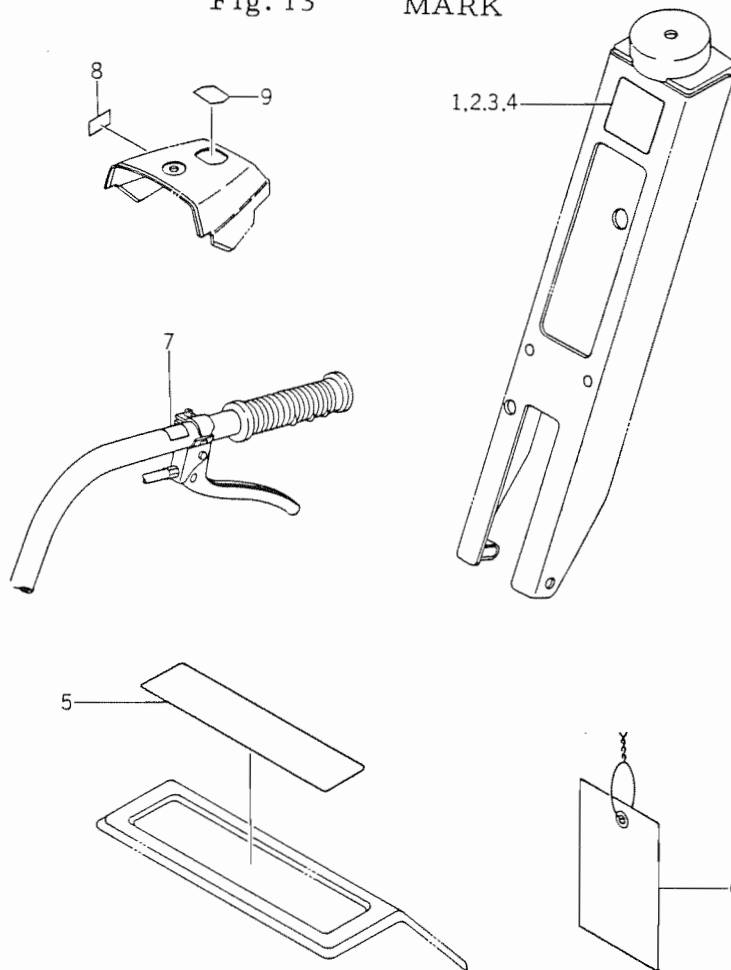
Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
11- 1	1359-716-1000-0	PIPE, ROTARY A	2	2	2	2	
11- 2	1359-716-2000-0	PIPE, ROTARY B	2	2	2	2	
11- 3	1310-241-0030-0	PIN, A	2	2	2	2	
11- 4	1310-241-0040-0	PIN, B	2	2	2	2	
11- 5	1305-241-0010-0	PIN, HAIR	4	4	4	4	
11- 6	1349-716-0010-0	BLADE, LH/C118	8	8	8	8	
11- 7	1349-716-0020-0	BLADE, RH/C118	8	8	8	8	
11- 8	V201-360-8025-0	BOLT/M8×25 7T	16	16	16	16	
11- 9	V401-160-0080-0	WASHER, SP/M8	16	16	16	16	
11-10	V300-260-0080-0	NUT/M8	16	16	16	16	
11-11	1379-717-2400-0	S/BOLT(M8×25) SET	16	16	16	16	

Fig. 12 WHEEL



Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
12- 1	1383-726-2000-0	SUPPORT, WHEEL	1	1	1	1	AC20 ~# 003800 20R ~# 002814 40 ~# 000100 40R ~# 000600
12- 1a	1383-726-2001-0	SUPPORT, WHEEL	1	1	1	1	AC20 # 003801~ 20R # 002815~ AC40 # 000101~ 40R # 000601~
12- 2	1383-726-0010-0	PIN/10×82	1	1	1	1	
12- 3	1310-241-0030-0	PIN A	1	1	1	1	
12- 4	7957-501-0040-0	PIN, HAIR/10	1	1	1	1	
12- 5	8592-016-2500-0	WHEEL	2	2	2	2	
12- 6	V201-261-2075-0	BOLT/M12×75	2	2	2	2	
12- 7	V300-260-0120-0	NUT/M12	2	2	2	2	
12- 8	V302-260-0120-0	NUT/M12	2	2	2	2	
12- 9	V401-160-0120-0	WASHER, SP/M12	2	2	2	2	
12-10	1383-726-0020-0	SCRAPER	2	2	2	2	
12-11	V201-260-8020-0	BOLT/M8×20	2	2	2	2	
12-12	V401-160-0080-0	WASHER, SP/M8	2	2	2	2	
12-13	V300-260-0080-0	NUT/M8	2	2	2	2	
12-14	1383-930-2000-0	SUPPORT, DEPTH BAR	1	1	1	1	AC20 ~# 003800 20R ~# 002814 40 ~# 000100 40R ~# 000600
12-14a	1383-930-2001-0	SUPPORT, DEPTH BAR	1	1	1	1	AC20 # 003801~ 20R # 002815~ 40 # 000101~ 40R # 000601~
12-14b	1383-930-2002-0	SUPPORT, DEPTH BAR	1	1	1	1	
12-15	V201-261-0060-0	BOLT/M10×60	2	2	2	2	
12-16	V401-160-0100-0	WASHER, SP/M10	2	2	2	2	
12-17	V300-260-0100-0	NUT/M10	1	1	1	1	
12-18	1359-930-0010-0	BAR, DEPTH	1	1	1	1	
12-19	1383-930-0010-0	BOLT/M10×32	1	1	1	1	
12-20	V300-260-0100-0	NUT/M10	1	1	1	1	
12-21	7957-501-0040-0	PIN, HAIR/10	1	1	1	1	

Fig. 13 MARK



Ref No.	Parts No.	Description	Model & Q'ty				Remarks
			AC20	AC20R	AC40	AC40R	
13- 1	1383-901-0010-0	MARK, PET	1				
13- 2	1383-902-0010-0	MARK, PET		1			
13- 3	1383-903-0010-0	MARK, PET			1		
13- 4	1383-904-0010-0	MARK, PET				1	
13- 5	1383-901-0020-0	MARK, FENDER	1	1	1	1	
13- 6	1364-902-0090-0	TAG, OIL CAUTION	1	1	1	1	
13- 7	1359-903-0030-0	MARK, BACK SHIFT		1		1	
13- 8	1349-952-0010-0	MARK, CHOKE			1	1	
13- 9	1329-902-0030-0	MARK, MASCOT			1	1	

NUMERICAL INDEX

ENGINE AC20

Parts Code	Ref No.	Parts Code	Ref No.	Parts Code	Ref No.
5611-209-7200-0		5612-741-1092-0	63	5613-614-3490-0	79
5612-284-1000-0	50	5612-741-2100-0	67	5613-615-3200-0	72
5612-334-5190-0	R-1-2	5612-741-2400-0	26	5613-634-4100-0	R-1-12
5612-334-5800-0	R-1-8	5612-742-1100-0	29	5613-634-4200-0	R-1-3
5612-616-7100-0	106	5612-742-1100-0	68	5613-634-4500-0	R-1-6
5612-708-1100-0	100	5612-742-1500-0	69	5613-634-4600-0	R-1-7
5612-708-2700-0	101	5612-742-3100-0	30	5613-634-4800-0	R-1-5
5612-711-1100-0	1	5612-751-1000-0	56	5613-634-4900-0	R-1-4
5612-711-2101-0	2	5612-751-1500-0	57	5613-634-5200-0	R-1-9
5612-712-3105-0	5	5612-751-2100-0	31	5613-634-5400-0	R-1-11
5612-712-3200-0	6	5612-751-2201-0	32	5613-651-2300-0	33
5612-713-1000-0	70,	5612-751-2400-0	34	5613-652-3200-0	39
5612-713-1100-0	A-2-5	5612-752-1100-0	37	5613-652-5231-0	38
5612-713-1200-0	A-2-2	5612-753-1402-0	87	5613-653-1000-0	86
5612-713-1300-0	A-2-3	5612-753-3100-0	89	5613-653-1700-0	88
5612-713-1400-0	A-2-4	5612-761-0000-0	74,	5613-653-8280-0	93
5612-713-2800-0	A-2-1	5612-761-1690-0	C-2-3	5613-661-0600-0	C-2-13
5612-714-0000-0	75	5612-761-2900-0	C-2-9	5613-661-1400-0	C-2-2
5612-714-4200-0	83	5612-761-3200-0	C-2-10	5613-661-1900-0	C-2-4
5612-716-1100-0	104	5612-761-8100-0	42	5613-661-2000-0	C-2-5
5612-716-3201-0	105	5612-765-1000-0	110,	5613-661-2600-0	C-2-6
5612-721-1100-0	10	5612-765-1700-0	F-1-5	5613-661-2700-0	C-2-7
5612-721-1300-0	12	5612-765-1800-0	F-1-2	5613-661-2800-0	C-2-8
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5612-722-1100-0	15	5612-765-2700-0	111	5613-681-6400-0	117
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5612-730-1000-0	20	5612-781-1100-0	M-2-1	5615-112-3300-0	35
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5612-732-1000-0	59	5613-461-1290-0	C-2-1	5618-274-4190-0	48
5612-732-1701-0	60	5613-468-1200-0	116	5618-409-1500-0	
5612-732-4000-0	23	5613-608-5190-0	102	5618-453-3200-0	90
5612-732-4500-0	24	5613-609-0090-0		5618-453-3300-0	91
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5612-734-5300-0	R-1-10	5613-614-3260-1	77	5635-360-8350-0	3
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5635-700-6120-0	7,109				
5635-700-6180-0	18				
5635-700-6300-0	97				
5635-760-6280-0	27				
5635-760-6340-0	28				
5635-770-6100-0	108				
5636-220-4061-0	36				
5636-220-5101-0	71				
5636-310-4101-0	98				
5636-310-4200-0	99				
5636-310-6280-0	94				
5636-760-6000-0	40				
5636-780-6000-0	84				
5636-810-6000-0	44,95				
5637-110-6000-0	9,54				
5637-110-8000-0	4				
5637-210-6001-0	41,45,81,85				
5637-291-0000-0	114				
5638-113-2000-0	61				
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3612-681-1100-0	M-1-1	5612-461-7800-0	C-1-13	5612-661-2000-1	C-1-10
5611-113-1200-0	A-1-2	5612-513-1300-0	A-1-3	5612-661-4900-0	C-1-18
5611-113-1600-0	A-1-4	5612-513-6700-0	A-1-6	5612-661-5100-0	C-1-6
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5611-209-7200-0		5612-611-1103-0	1	5612-681-2000-0	M-1-7
5611-342-1100-0	64	5612-611-2100-0	2	5612-681-2300-0	M-1-8
5611-361-1900-0	C-1-12	5612-612-1003-0	7	5612-681-2800-0	M-1-11
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5611-361-4900-0	C-1-8	5612-613-1800-1	A-1-5	5612-684-3900-0	M-1-2
5611-584-1802-0	106	5612-613-3100-1	12	5612-684-4000-0	M-1-9
5611-584-1900-2	107	5612-613-3200-1	13	5612-684-4200-0	M-1-6,M-1-15
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5611-861-3200-1	C-1-17	5612-614-3100-0	16	5612-684-4800-0	M-1-4
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5612-253-8300-0	46	5612-631-1100-2	27	5612-831-2200-1	30
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5612-261-3500-0	C-1-5	5612-632-4200-0	32	5613-181-3900-0	M-1-14,M-1-5
5612-261-3690-0	C-1-4	5612-633-2100-0	41	5613-184-4800-0	M-1-13
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5612-308-1400-1	110	5612-635-1600-0	50	5635-022-1000-0	108
5612-312-2100-0	10	5612-635-2000-0	42	5635-160-5100-0	83
5612-332-3200-0	33	5612-635-2300-0	40	5635-160-6160-0	88
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5612-374-3200-0	52	5612-651-2200-0	71	5635-990-4180-0	14
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5612-435-3500-0		5612-652-3100-0	80	5635-990-8100-0	51
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5612-461-1600-0	C-1-2	5612-653-1000-0	82	5636-220-4080-0	A-1-7
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5612-461-2900-0	C-1-15	5612-661-1400-0	C-1-1	5636-760-6000-0	4,19,35,77

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5637-110-6000-0	5,18,24,78, 97				
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